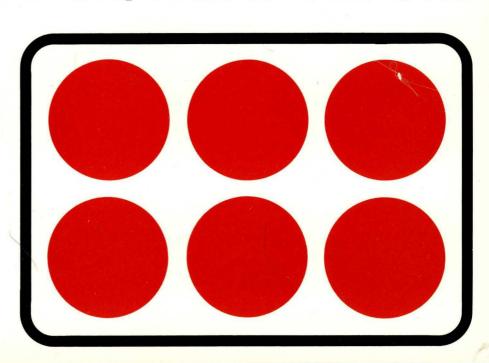


1985 DISK/TREND® REPORT

FLEXIBLE DISK DRIVES



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FLEXIBLE DISK DRIVES

December, 1985

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FOREWORD

This year has provided more change in the flexible disk drive industry than any previous period. The movement to Asian production proceeded faster than ever, competition from a new wave of Japanese manufacturers triggered a collapse in OEM prices for high volume products, and the industry had its first year in which shipments and revenues declined. Fortunately, new growth is expected for 1986 and later.

This section of the DISK/TREND Report covers flexible disk drives only, and a separate section, published in October, covers rigid disk drives. We now have completed nine years of publication for the report.

As many of you already know, Robert H. Katzive has joined our organization and has been actively involved in preparation of this year's reports. Bob and I are always willing to help you at any time by providing additional information on the industry which we may have available.

Your suggestions for improvements in the report are always welcome.

James N. Porter

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INTRODUCTION

The organization of the DISK/TREND Report stays mostly the same

This year's report on flexible disk drives has been organzed in much the same way as last year's, as we continue to make an effort to provide a consistent basis of comparison each year between old and new. These are the minor changes you will find in the report:

- * Since 1981, special flexible disk drives, those sufficiently different from standard industry product configurations to warrant special treatment, have been covered in a separate section, but without forecasts of shipments and revenue. In this year's report, we have added statistical tables covering both shipments and revenue, in the usual DISK/TREND formats.
- * Product group numbers used in the specification section and to identify each section of the report have been changed, in order to maintain consistence with the separate report on rigid disk drives.

Please note these points

- * When disk drives are produced for a drive manufacturer by a second manufacturer on a contract manufacturing basis, using designs in which the first manufacturer has a proprietary interest, we have credited the first manufacturer in our revenue and shipment statistics.
- * All unit totals are given in spindles -- so that a disk drive with two spindles is counted in DISK/TREND statistics as two spindles. Drives which use a single actuator to control head movement on two flexible disks are counted as two spindles.
- * Even if you are thoroughly familiar with the industry's terminology, you will find it helpful to review the definitions section of the report, since several terms with conflicting meanings have been resolved on an arbitrary basis.

SUMMARY

Industry size

1985 has been a poor year for flexible disk drive manufacturers, the first year of declining revenues and shipments. Worldwide unit shipments for 1985 are estimated at 18,081,600 drives, down 5.8% from the peak year of 1984, and revenues are placed at \$2,902,500,000, a drop of 17.1%.

This year's declines are attributed to difficult conditions throughout most of the computer industry, especially with personal computers, the largest market for floppy drives. The low revenue figure is also caused by rapid reductions in prices for high volume drive configurations, as many new Japanese drive manufacturers fight for market share.

Although current increases in the value of the Yen in monetary markets have stabilized international OEM floppy drive pricing in the second half of 1985, continued tough competition and changes in product mix will hold projected revenue growth to an annual average of 4.5% during 1985-88. Growth in unit shipments is expected to resume at an annual average of 16.1% for the same period, with 1988 shipments reaching 28,290,000 units.

The movement of the flexible disk drive industry to Japan accelerated in 1985. U.S. captive manufacturing by IBM, Tandy and others was being closed out, and shipments of OEM drives by major producers such as Qume, Shugart, Control Data and Micro Peripherals were either being phased out or already stopped. Digital Equipment has the only continuing U.S. captive flexible disk drive manufacturing program of significance, and Tandon remains the only large-scale OEM drive manufacturer based in the United States. 22 Japanese companies now produce floppy drives in quantity.

TABLE 1

CONSOLIDATED WORLDWIDE REVENUES

ALL EXISTING FLEXIBLE DISK DRIVE GROUPS

REVENUE SUMMARY

		1984 DRIVE REVENUES, BY SHIPMENT DESTINATION (\$M)											
	_	enues		.985		986		.987		.988			
	U.S.	WW	U.S.	WW	U.S.	WW	U.S.	WW	U.S.	WW			
U.S. Manufacturers						,							
IBM Captive	369.4	513.3	256.5	369.6	89.1	135.3	40.0	60.8					
Other U.S. Captive	285.7	374.1	177.4	240.7	96.8	131.1	65.0	87.3	34.4	45.9			
TOTAL U.S. CAPTIVE	655.1	887.4	433.9	610.3	185.9	266.4	105.0	148.1	34.4	45.9			
PCM	47.8	51.1	82.8	88.5	130.2	139.3	173.3	191.1	186.2	209.7			
DEM	633.9	710.5	159.7	185.6	122.9	142.2	109.2	128.5	119.0	142.6			
TOTAL U.S. NON-CAPTIVE	681.7	761.6	242.5	274.1	253.1	281.5	282.5	319.6	305.2	352.3			
TOTAL U.S. REVENUES	1,336.8	1,649.0	676.4	884.4	439.0	547.9	387.5	467.7	339.6	398.2			
Non-U.S. Manufacturers													
Captive	169.0	851.4	191.8	972.0	201.7	1,102.7	212.5	1,203.7	200.0	1,213.9			
PCM										,			
OEM	447.2	1,028.8	461.4	1,046.1	618.8	1,316.8	735.0	1,496.4	808.4	1,558.5			
TOTAL NON-U.S. REYENUES	616.2	1,880.2	653.2	2,018.1	820.5	2,419.5	947.5	2,700.1	1,008.4	2,772.4			
Worldwide Recap													
TOTAL WORLDWIDE REVENUES	1 953 N	3 520 2	1 320 6	2 902 5	1 250 5	2 967 4	1 335 N	3 167 9	1,348.0	3 170 6			

Marketing channels

The number of flexible disk drive manufacturers is finally starting to decline. 53 manufacturers of announced flexible disk drives are listed in this year's DISK/TREND Report, down from 61 last year.

The list of United States manufacturers has seen the sharpest reduction. 12 U.S. companies still make floppy drives, and some of those plan to phase out production. Last year 20 U.S. manufacturers were listed, and at the peak of U.S. activity in 1981, 26 firms were included. European activity is also down, with last year's total of 10 firms going down to 7 this year. In contrast, 34 Asian floppy drive manufacturers are included this year, up three.

IBM's decision to phase out production of flexible disk drives will shift the majority of industry revenues to OEM drives, in spite of modest growth in non-U.S. captive revenues. U.S. captive revenues are forecasted to drop from 25.1% of the worldwide total for all floppy drive revenues in 1984 to 1.4% in 1988.

Many system manufacturers which might previously have made their own floppy drives now prefer to buy OEM drives at low prices and avoid the product development scramble to keep up with the continuing parade of new drive configurations. Most of this business will go to non-U.S. manufacturers of OEM drives, whose share of worldwide floppy drive revenues will climb from 1984's 29.3% to 1988's 49.2%. It should be noted that the increase in unit shipments will be much greater than is reflected by these numbers, given the movement from older captive drives sold at end user price levels to newer OEM drives sold at continually declining prices.

TABLE 2

CONSOLIDATED WORLDWIDE REVENUES

ALL EXISTING FLEXIBLE DISK DRIVE GROUPS

MARKET CLASS SUMMARY

	Reven	ues			198		198			
ORLDWIDE REVENUES	\$M	%	\$M	%	\$M	%	\$M	%	\$M	%
MANUFACTURER TYPE										
.S. Manufacturers										
IBM Captive	513.3	14.5	369.6	12.7	135.3	4.6	60.8	1.9	-	
Other U.S. Captive	374.1	10.6	240.7	8.3	131.1	4.4	87.3	2.8	45.9	1.4
PCM	51.1	1.5	88.5	3.1	139.3	4.7	191.1	6.0	209.7	6.7
OEM	710.5	20.1	185.6	6.4	142.2	4.8	128.5	4.1	142.6	4.5
Total U.S. Mfgr's.	1,649.0	46.7	884.4	30.5	547.9	18.5	467.7	14.8	398.2	12.6
on-U.S. Manufacturers										
Captive	851.4	24.1	972.0	33.5	1,102.7	37.1	1,203.7	38.0	1,213.9	38.2
PCM			• • • • • • • • • • • • • • • • • • •							
ОЕМ	1,028.8	29.2	1,046.1	36.0	1,316.8	44.4	1,496.4	47.2	1,558.5	49.2
Total Non-U.S. Mfgr's.	1.880.2	53.3	2.018.1	69.5	2.419.5	81 . 5	2.700.1	85.2	2,772.4	87.4
				33.0	2,123.0	31.0	2,,00.1		29112.7	0, 11

Product mix

Two sided 5.25 inch flexible disk drives continue to provide more than half of the industry's unit shipments, and this product configuration is forecasted to continue as the leader through 1988, with growth to over 14 million drives in that year. The most popular type of two sided 5.25 inch drives will be half high models with 1.6 megabyte capacity or higher, which are expected to reach 55% of 1988 shipments for the product group.

However, by 1988, microfloppy drives will be closing in on the leading position. While most other floppy drive types have been declining in shipments during 1985, microfloppies are expected to grow 71.2%. Microfloppy shipments for 1988 are projected to exceed 12.5 million drives, driven by the anticipated future strong market for small portable computers and small footprint desktop systems.

Bernoulli principle floppy drives, included in the "special drives" product group in this year's DISK/TREND Report, are expected to continue providing most of that group's strong growth in both shipments and revenues, but from a comparatively small base. All other floppy product groups are now declining rapidly, including the previous leader, single sided 5.25 inch drives.

When using the DISK/TREND Report, comparative total revenue figures can provide a misleading impression of unit shipments when the proportion of captive drives for a product group is higher than the industry average, as it is with 8 inch drives. When using revenue figures alone, it is also necessary to keep in mind the large spread between selling prices for low cost drives, such as one side 5.25 inch drives, and higher price products, such as two sided 8 inch drives.

Figure 1
CHANGING PRODUCT MIX
WORLDWIDE FLEXIBLE DISK DRIVE SHIPMENTS
CONSOLIDATED REVENUE

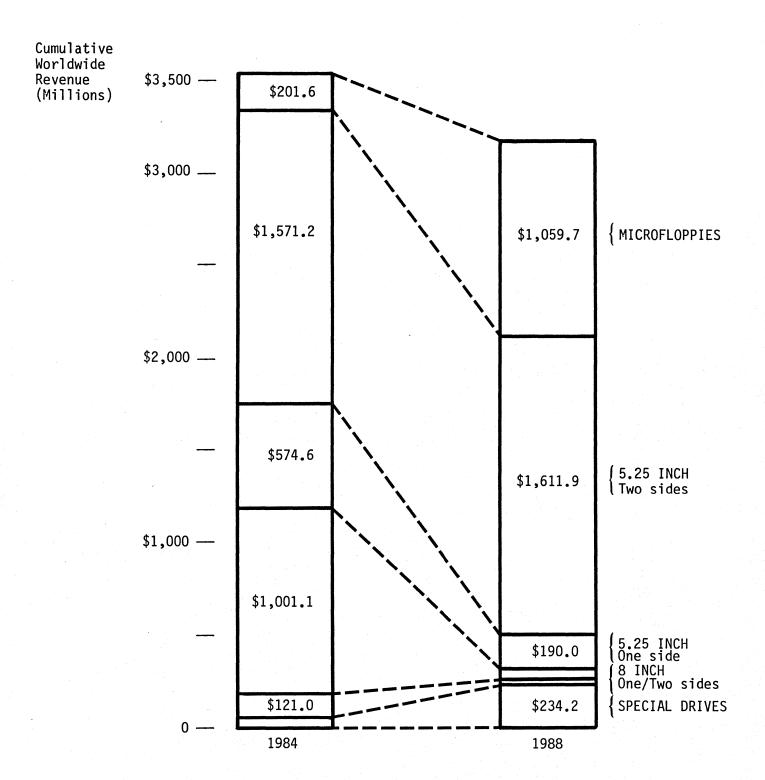


TABLE 3
WORLDWIDE SHIPMENTS
PRODUCT CATEGORY SUMMARY
ALL MANUFACTURERS

Units: Thousands Dollars: \$ Million		1984 Shipments			For			recast 19			1988	
55.14.5. \$ 111111011		Ship	Δ%	Ship	Δ%	Ship	Δ%	Ship	Δ%	Ship	Δ%	
8 INCH DRIVES												
One Side	Units	216.6	-35.6	124.9	-42.3	88.5	-29.1	62.0	-29.9	40.0	-35.4	
	\$M	121.0	-35.5	68.6	-43.3	41.5	-39.5	29.9	-27.9	18.8	-37.1	
Two Sides	Units	1,206.1	- 5.4	801.0	-33.5	562.0	-29.8	334.0	-40.5	142.0	-57.4	
	\$M	1,001.1	-17.2	666.2	-33.4	403.5	-39.4	199.9	-50.4	56.0	-71.9	
8 INCH TOTAL	Units	1,422.7	-11.7	925.9	-34.9	650.5	-29.7	396.0	-39.1	182.0	-54.0	
	\$M	1,122.1	-19.6	734.8	-34.5	445.0	-39.4	229.8	-48.3	74.8	-67.4	
5.25 INCH DRIVES												
One Side	Units	4,969.3	+14.9	2,828.3	-43.0	2,030.0	-28.2	1,381.0	-31.9	893.0	-35.3	
	\$M	574.6	- 8.4	355.0	-38.2	277.5	-21.8	237.9	-14.2	190.0	-20.1	
Two Sides	Units	10,646.4	+72.6	10,671.4	+ .2	12,168.5	+14.0	13,870.0	+13.9	14,082.0	+ 1.5	
	\$M	1,571.2	+42.2	1,349.4	-14.1	1,429.8	+ 5.9	1,612.2	+12.7	1,611.9		
5.25 INCH TOTAL	Units	15,615.7	+48.8	13,499.7	-13.5	14,198.5	+ 5.1	15,251.0	+ 7.4	14,975.0	- 1.8	
	\$M	2,145.8	+23.9	1,704.4	-20.5	1,707.3	+ .1	1,850.1	+ 8.3	1,801.9	- 2.6	
MICROFLOPPY DRIVES												
	Units	1,972.0	+349.9	3,378.0	+71.2	6,635.0	+96.4	9,466.0	+42.6	12,578.0	+32.8	
	\$M	201.6	+203.1	362.7	+79.9	656.4	+80.9	874.1	+33.1	1,059.7	+21.2	
SPECIAL DRIVES												
	Units	190.1		278.0	+46.2	380.0	+36.6	489.0	+28.6	555.0	+13.4	
	\$M	59.7		100.6	+68.5	158.7	+57.7	213.8	+34.7	234.2	+ 9.5	
TOTAL ALL DRIVES												
	Units	19,200.5	+53.1	18,081.6	- 5.8	21,864.0	+20.9	25,602.0	+17.0	28,290.0	+10.4	
	\$M	3,529.2	+10.5	2,902.5	-17.7	2,967.4	+ 2.2	3,167.8	+ 6.7	3,170.6		

Figure 2 CHANGING PRODUCT MIX WORLDWIDE FLEXIBLE DISK DRIVE SHIPMENTS ALL MANUFACTURERS



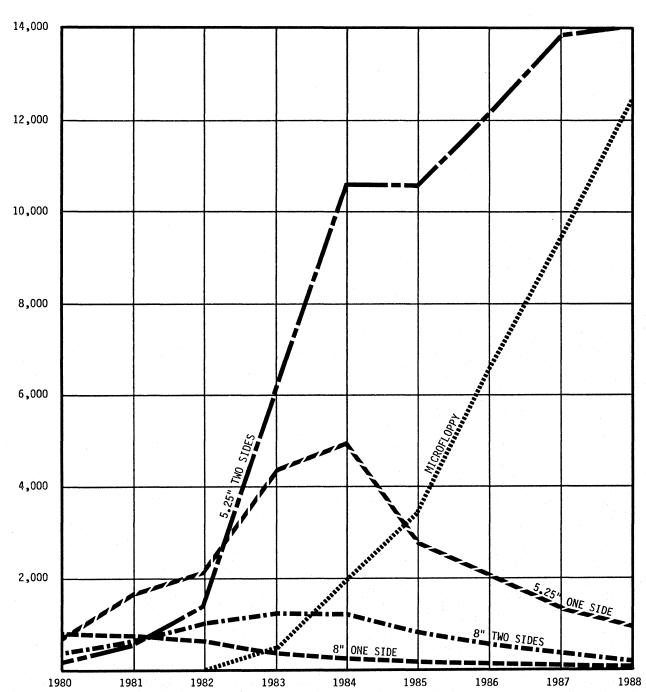


TABLE 4
WORLDWIDE SHIPMENTS
PRODUCT CATEGORY SUMMARY
MANUFACTURERS OF OEM DRIVES

Units: Thousands Dollars: \$ Million		19		19				19		1988		
20.1413. 9 111111011		Ship	Δ%	Ship	Δ%	Ship	Δ%	Ship	Δ%	Ship	Δ% 	
8 INCH DRIVES												
One Side	Units	144.1	-35.2	92.3	-35.9	73.0	-20.9	51.0	-30.1	34.0	-33.3	
	\$M	50.7	-28.1	37.6	-25.8	27.6	-26.5	19.6	-28.9	12.8	-34.6	
Two Sides	Units	611.0	- 9.8	370.8	-39.3	286.0	-22.8	194.0	-32.1	102.0	-47.4	
	\$M	157.1	-15.8	89.2	-43.2	64.2	-28.0	41.3	-35.6	20.0	-51.	
8 INCH TOTAL	Units	755.1	-16.1	463.1	-38.6	359.0	-22.4	245.0	-31.7	136.0	-44.4	
	\$M	207.8	-19.2	126.8	-38.9	91.8	-27.6	60.9	-33.6	32.8	-46.	
5.25 INCH DRIVES												
One Side	Units	4,363.1	+19.5	2,361.3	-45.8	1,667.0	-29.4	1,026.0	-38.4	583.0	-43.	
	\$M	288.0	- 4.2	131.1	-54.4	97.3	-25.7	67.8	-30.3	42.2	-37.7	
Two Sides	Units	9,411.1	+65.8	9,194.0	- 2.3	10,585.5	+15.1	11,894.0	+12.3	11,904.0		
	\$M	1,070.0	+26.4	741.6	-30.6	817.4	+10.2	879.4	+ 7.5	846.6	- 3.7	
5.25 INCH TOTAL	Units	13,774.2	+47.7	11,555.3	-16.1	12,252.5	+ 6.0	12,920.0	+ 5.4	12,487.0	- 3.3	
	\$M	1,358.0	+18.3	872.7	-35.7	914.7	+ 4.8	947.2	+ 3.5	888.8	- 6.1	
MICROFLOPPY DRIVES												
	Units	1,846.0	+337.1	2,924.0	+58.3	5,918.0	+102.3	8,507.0	+43.7	11,484.0	+34.9	
	\$M	157.3	+163.0	215.4	+36.9	430.4	+99.8	588.2	+36.6	744.1	+26.	
SPECIAL DRIVES												
	Units	153.9		190.0	+23.4	230.0	+21.0	275.0	+19.5	312.0	+13.4	
	\$M	16.2	100 (100) 100 (100)	16.8	+ 3.7	22.1	+31.5	28.6	+29.4	35.4	+23.7	
TOTAL ALL DRIVES												
	Units	16,529.2	+55.2	15,132.4	- 8.4	18,759.5	+23.9	21,947.0	+16.9	24,419.0	+11.2	
	\$M	1,739.3		1,231.7				1,624.9		1,701.1	+ 4.6	

Figure 3 CHANGING PRODUCT MIX WORLDWIDE FLEXIBLE DISK DRIVE SHIPMENTS MANUFACTURERS OF OEM DRIVES



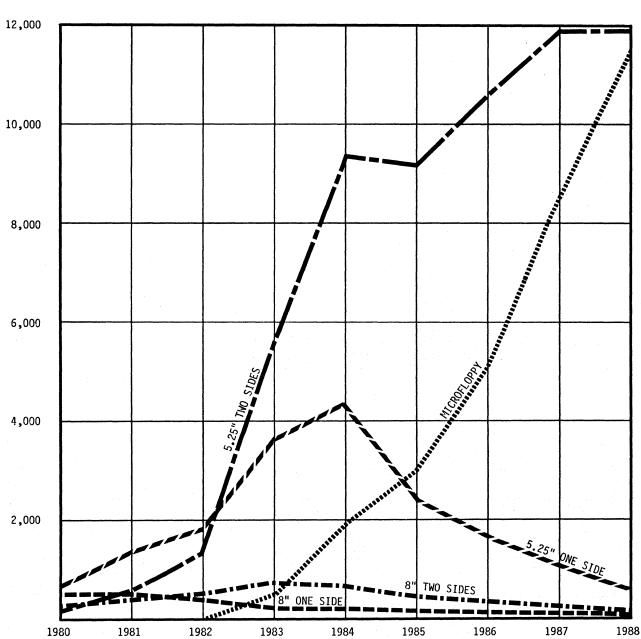


TABLE 5

1984 ESTIMATED MARKET SHARES

WORLDWIDE REVENUES OF ALL FLEXIBLE DISK DRIVES (Value of non-U.S. currencies estimated at July, 1984, rates)

	CAD	TIVE	NON CA		TOTAL Industry		
·	\$M	TIVE %	NON-CA	%		8 X	
	411		P 111		4 11		
U.S. MANUFACTURERS							
Control Data	10.0	.6	126.9	7.1	136.9	3.9	
Digital Equipment	137.0	7.9			137.0	3.9	
IBM	513.1	29.5			513.1	14.	
Iomega			51.0	2.8	51.0	1.	
Micro Peripherals			25.2	1.4	25.2	•	
Qume	15.0	.8	68.7	3.8	83.7	2.4	
Shugart	135.0	7.8	126.2	7.0	261.2	7.4	
Tandon			334.0	18.7	334.0	9.	
Tandy	73.5	4.2			73.5	2.1	
Other U.S.	3.8	2	29.6		33.4		
U.S. Total	887.4	51.0	761.6	42.5	1649.0	46.7	
NON-U.S. MANUFACTURERS							
Alps Electric			133.7	7.5	133.7	3.8	
BASF			40.9	2.3	40.9	1.	
Canon	21.1	1.2	17.0	.9	38.1	1.	
Chinon			36.2	2.0	36.2	1.0	
Epson	76.7	4.4	28.4	1.6	105.1	3.	
Hitachi	49.1	2.8	30.2	1.7	79.3	2.	
ISOT	11.1	.6	12.1	.7	23.2		
Matsushita Com. Ind.			76.1	4.3	76.1	2.	
Mitsubishi	63.8	3.7	105.6	5.9	169.4	4.	
NEC	351.7	20.2	21.9	1.2	373.6	10.	
Olivetti	136.9	7.9	3.1	.2	136.9	3.	
Philips	38.1	2.2			41.2	1.	
Ricoh	15.5 19.7	.9 1.1	4.7 90.3	.3 5.0	20.2 110.0	3.	
Sony	19.7	1.1	177.7	9.9	177.7	5.	
Teac Tokyo Electric			41.2	2.3	41.2	1.	
Toshiba	 59.8	3.4	36.0	2.0	95.8	2.	
	59.6	3.4	19.0	1.1	19.0	٠.	
Wong's Technology YE Data			105.9	5.9	105.9	3.0	
Other Non-U.S.	7.9	6	48.8	2.7	56.7	1.0	
Non-U.S. Total	851.4	49.0	1028.8	57.5	1880.2	53.	
Worldwide Total	1738.8	100.0	1790.4	100.0	3529.2	100.0	

^{*}Includes PCM and OEM drives.

18

SPECIAL

300,394,641

			TADLE 6			
Codes: C = Captive			TABLE 6			
P = PCM		CURRE	NT PRODUCT L	INFS		
0 = 0EM	M		OF FLEXIBLE			
Numbers in table	DISK/TREND		or reexibee	DION DIVILLO		
indicate TPI	PRODUCT GROUP:	13	14	15	16	17
U.S. MANUFACTURERS	TYPE	8 INCH ONE SIDE	8 INCH TWO SIDES	5.25 INCH ONE SIDE	5.25 INCH TWO SIDES	MICRO FLOPPIES
OTO: THINOT HOTOKEKO			31023			TEOTTES
Au Peripheral Products	0					135
Caldisk	C,0	48	48			
Control Data	C,É,O		48	48	48,96	
Digital Equipment	C	48		96	······································	
Eastman Kodak	C,0				192,333,384	
Hi-Tech Peripherals	0			48	48,96	
IBM	С	48	48			
Iomega	P,0					
Miltope	0	48	48			
Omek	0				48,96	
Shugart	С,О	48	48			
Tandon	0	48	48	48	48,96	135
ASIAN MANUFACTURERS						
Akan	0					135
Alps Electric	0			48,96	48,96	67.5,135
Brother	C,0					135
Canon	C,0				48,96	67.5,135
Chinon	0			48	48,96	67.5,100,135
Citizen	0					135
Copal				·	48,96	135
Epson	C,P,0				48,96	67.5,135
Fujitsu Gold Star	C,0	·		48	48,96 48	135
	C,0		40.06	48		100
Hitachi Janome Sewing Machine	C,0 0		48,96		48,96,125	100
Lung Hwa	-			48	48	67.5,100,135
Matsushita Com Ind	<u></u>		48	40	48 96	67 5 135

Chinon	U		48	48,96	6/.5,100,135
Citizen	0				135
Copal	0			48,96	135
Epson	C,P,0			48,96	67.5,135
Fujitsu	C,0			48,96	135
Gold Star	C,0		48	48	
Hitachi	C,0	48,96		48,96,125	100
Janome Sewing Machine	0				67.5,100,135
Lung Hwa	0		48	48	
Matsushita Com. Ind.	C,0	48		48,96	67.5,135
Matsushita Elect. Ind.	0				100,200
Mitac	P,0		48	48	
Mitsubishi	C,0	48		48,96	135
Mitsumi	Ó		48	48,96	67.5,135 72mm Spiral
NEC	C,0	48		48,96	135
Oki Electric	C,0			48,96	
Ricoh	C,0	48		48,96	67.5,135
Samsung	C,0		48		
Sankyo Seiki	0				100,135 66mm Spira
Seikosha	0				135
Shinwa Co., Ltd.	0			48	135
Sony	C,0				135
TEAC	Ó		48,96	48,96	67.5,100,135
Tokyo Electric Company	0		48,96	48,96	67.5,135 66mm Spiral
Toshiba	C,0	48		48,96	135
Victor Co. of Japan	Ó			48,96	67.5,135
Video Technology	P,0		48,96	48,96	
Weltec Digital	P,0		48,96	48,96	
Wong's Technology	P,0		48	48,96	
YE Data	<u> </u>	48		48,96	67.5,135

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48,96 48,96 67.5,135

135

1985 DISK/TREND REPORT

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C,0 C,0 C,0

EUROPEAN MANUFACTURERS

Elcomatic Instrumentation & Automation

BASE

ISOT

Olivetti Robotron Videoton/MOM

Application mix

The share of total flexible disk drive shipments going to professional and business microcomputer systems applications increased again in 1984, to 67.5% of the worldwide total. The 1988 share for this application is expected to decline slightly to 61.4% of the total for all types of drives, however, as the consumer and hobby computer market grows at a faster rate.

Professional and business microcomputers used 71.6% of the two sided 5.25 inch drives in 1984, and the application is expected to consume 84.4% of the 1988 total for this product group, as business users continue to demand more capacity. 77.4% of microfloppy drives went to this application in 1984, but by 1988 the share of microfloppies used for this requirement is forecasted to drop to 39.6%, serving mostly the portable and small-footprint portion of the market.

Consumer and hobby computer markets used 15.1% of all floppy drives shipped in 1984, but increasing penetration of floppy drives in this application will increase the number to 26.9% in 1988. Although 69.5% of one side 5.25 inch drives will be sold for this market in 1988, due to highly competitive prices, it is expected that microfloppies will achieve higher actual shipments in that year, a total of 5,525,000 drives.

Word processing is declining in relative importance, compared to the above applications, as personal and home computers grow in their ability to provide sophisticated word processing functions combined with other applications at low cost -- dropping to 5.3% of all shipments for 1988.

TABLE 7

FLEXIBLE DISK DRIVE APPLICATION PROJECTION

CONSOLIDATED WORLDWIDE SHIPMENTS

				ESTIMATE			1988 Projection					
	All FDD*	8" One Side	8" Two Sides	5.25" One Side	5.25" Two Sides	Micro Floppies	All FDD*	8" One Side	8" Two Sides	5.25" One Side	5.25" Two Sides	Micro Floppies
PROFESSIONAL AND BUSINESS MICRO- COMPUTER SYSTEMS												
Units (000)	12,833.1	22.6	616.4	3,047.9	7,621.1	1,525.1	17,029.3		53.1	107.5	11,887.4	4,981.3
Share %	67.5%	10.4%	51.1%	61.3%	71.6%	77.4%	61.4%		37.4%	12.0%	84.4%	39.6%
WORKSTATIONS USED WITH MAIN- FRAMES, MINIS												
Units (000)	970.2	81.4	304.0	60.3	508.6	15.9	1,220.3	11.2	44.2	54.8	638.1	472.0
Share %	5.1%	37.6%	25.2%	1.2%	4.8%	.8%	4.4%	28.0%	31.1%	6.2%	4.6%	3.8%
WORD PROCESSING AND TYPESETTING SYSTEMS												
Units (000)	1,975.2	102.1	190.3	252.1	1,274.7	156.0	1,470.0	26.3	23.4	68.7	535.1	816.5
Share %	10.4%	47.1%	15.8%	5.1%	12.0%	7.9%	5.3%	65.8%	16.5%	7.7%	3.8%	6.5%
CONSUMER AND HOBBY COMPUTERS												
Units (000)	2,861.1	4.5	39.8	1,558.6	1,003.6	254.6	7,460.7		* * * * * * * * * * * * * * * * * * *	609.9	708.0	6,142.8
Share %	15.1%	2.1%	3.3%	31.4%	9.4%	12.9%	26.9%			68.3%	5.0%	48.8%
OTHER APPLICATIONS												
Units (000)	370.8	6.0	55.6	50.4	238.4	20.4	554.7	2.5	21.3	52.1	313.4	165.4
Share %	1.9%	2.8%	4.6%	1.0%	2.2%	1.0%	2.0%	6.2%	15.0%	5.8%	2.2%	1.3%
TOTAL, ALL APPLICATIONS												
Units (000)	19,010.4	216.6	1,206.1	4,969.3	10,646.4	1,972.0	27,735.0	40.0	142.0	893.0	14,082.0	12,578.0
Share %	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%

^{*}Does not include special floppy drives.

TECHNICAL REVIEW

Competing technologies

No competing technology has provided effective competition to flexible disk drives in their existing mainstream markets. The only significant competition for the principal floppy drive configurations has come from newer floppy drives offering more capacity, smaller size or lower price.

Because flexible disk drives themselves are evolving so rapidly to new sizes and capacities, and new designs and manufacturing methods are continually making them more cost effective, competitive data storage technologies have had limited success in breaking into floppies' established markets. And the rate of innovation currently enjoyed by floppy drives is not going to slow down soon -- in fact, the rate at which new technologies and capabilities are introduced will surely increase through the remainder of this decade.

The unique combination of low cost, random access and media removability provided by flexible disk drives is the reason for their growth.

To have an impact on floppy drives, any competing technology must offer a significant improvement at a competitive price.

These products are the ones with the most potential to challenge flexible disk drives in selected markets:

* Small rigid disk drives: The rapid growth of small Winchester disk drives has displaced large quantities of floppy drives which otherwise would have been sold, but availability of these rigid disk drives has probably also served to increase the size of the total market for small computer systems, and therefore boost the market for floppy drives. For almost all small fixed disk drives install-

ed, a companion removable media recording device is necessary to provide for software distribution, save/restore of programs and files, and backup to protect against hardware, software or operator error. And most of the time that removable device is a floppy disk drive.

The rigid disk challenge to flexible disk drives will probably be most effectively presented by 5.25 inch and smaller rigid disk cartridge drives. Small disk cartridge drives are one of the best ways to accomplish fast save and restore of files in the 5-10 megabyte range, and offer access times fast enough to be satisfactory as a basic system disk, in lieu of a fixed Winchester drive. Availability has been the limiting factor in growth of the disk cartridge share of this market, with only a few manufacturers so far in production. Despite their slow start, drives of this type may be expected to secure a significant share of the market requirement for 5-10 megabyte removable media devices, providing major competition to high capacity floppy drives. If floppy disk drives having capacities in the 5-10 MB range are successful, then rigid disk drives will be less attractive as a floppy disk replacement. Such high capacity floppy drives were introduced by Eastman Kodak in 1985.

- * Stretched surface recording: Another candidate is the stretched surface recording (SSR) technology developed by 3M. SSR is now the subject of drive development programs by other manufacturers for both a removable cartridge and fixed drive formats. In either implementation, a magnetic recording layer is placed upon a plastic film which is then stretched across concentric cylindrical rings. The chief characteristic of this technology is that it allows a head to fly on an air cushion backed by a deformable surface that bulges slightly in the region under the head. This provides the close head-media separation needed for high capacity, but also makes the product head-crash proof. The capacity of such a product will be similar to that of a Winchester disk drive of matching diameter, but the cost may eventually be substantially less because the SSR disk has the potential of being fabricated at only one quarter of the cost of an aluminum substrate disk. If adequately supported and promoted by 3M, SSR has the potential to become a major commercial technology by 1990.
- * Non-reversible optical disks: The first optical disk recording systems to enter the market are "non-reversible" or "write-once" systems. After many years of costly development programs undertaken by several European and Japanese manufacturers, such devices are beginning to be introduced as shippable products.

Write-once drives are capable of higher areal densities than magnetic recording techniques now in use. Some planned systems provide several gigabytes on a single removable disk. Other products are being used in mass storage systems which access large numbers of optical disks under system control. Although not yet demonstrated, advocates of the various types of optical

disk media technologies believe that their disks will provide archival lives which equal or exceed those of magnetic media.

In broad terms, two kinds of systems will be offered: Document storage and data storage systems. Systems intended to store images of documents are already on the market in Japan, offered by Toshiba and Matsushita Electric. Document storage systems do not require the extremely low error rates demanded for data storage, and can live with the relatively poor raw error rates common to all optical recording systems. At this time, it does not appear that optical document storge systems will be able to compete on a price per image basis with microfilm for bulk storage of images. However, the fast and convenient access to stored images provided by optical disk systems will probably create a major place for them in the emerging office automation market for numerous specialized applications. The early emphasis on optical document storage systems in the Japanese market is explained by the extremely complicated character of the Japanese alphabet. Since most business communication and records are in handwritten characters, the emphasis first on copying machines, then facsimile transmission, and now optical document storage systems is understandable.

Optical data storage systems and disk drives from a variety of firms, including Storage Technology, Control Data, Xerox, Alcatel Thomson, Hitachi, Toshiba, NEC and Sony are now starting to appear. STC's 7640, with first shipments delayed until 1986, is probably the most ambitious of these projects, involving a program intended to rapidly build a major market among users of large IBM mainframes. The disk subsystem carries a list purchase price of \$130,000, uses the STC 8880 controller, and has a transfer rate of 3 megabytes/second, the same as the 3380 magnetic disk drive. Each disk cartridge contains a single 14" disk, is priced from \$140 to \$225, depending on quantity, and has a capacity of four gigabytes. STC has identified a large number of target applications involving databases which are infrequently or never updated, and for which a write once system would not be at a disadvantage -- such as stock market history, legal files, seismic data and banking transaction logs. Replacement of magnetic tape for archival storage is also high on the target list.

The other write-once systems now entering the market use comparable, but different technologies, with capacities per disk in the range of one tenth to three gigabytes. These systems will be marketed initially as OEM drives, and some will probably be used also in captive systems. Obviously, the market for this generation of optical disk systems will be limited to the niches which can tolerate nonreversibility. These niches do exist and the low cost per byte stored will start to open selected markets to optical disk systems. But the markets will be specialized, with system manufacturers slow to act. Little displacement of magnetic disk drives will result in the foreseeable future. The

relatively high costs of drives, media, and system support as compared to the costs of floppy disk drives, media, and support make it very unlikely that write-once optical storage will have any impact on floppy disk drive markets. The vast difference in storage capacities means that there will be almost no overlap in application or usage.

* Erasable optical disks: The possibility for real inroads into the market for magnetic disk drives exists with reversible optical disk systems, when either of the principal proposed technologies reaches the status of a reliable production product. Magneto-optical recording has seen development activity for twenty years, and "phase change" optical recording has attracted considerable attention during the past few years.

Most current magneto-optical development programs involve using a low power laser to change the magnetic state of an amorphous coating on a disk. The laser raises surface temperatures into the range of the coating's Curie point while a magnetic field is present, causing the stored magnetic field on the disk to align with the direction of the external field. These changes are detected during reading, as the affected spot on the disk causes a small rotation in the polarized light reflected from the surface or transmitted through the disk.

Phase change optical recording involves a different type of amorphous coating, in which individual spots on the disk are changed by polarized light from a crystalline state, during which light is reflected, to a noncrystalline state, during which light is absorbed.

Advocates of both technologies claim the ability to reverse the state at individual disk locations more times than would ever be necessary, and believe that their disks will be adequately stable for archival storage. Individual firms are also working on other proposed reversible optical recording technologies, but none of these are known to have overcome all of the problems, which have included: Slow completion of the reversal cycle, limitations on the number of reversals before degradation, poor shelf life, and low recording density.

Magneto-optical and phase change technologies have been developed to the point where they both appear to have some hope of becoming reliable, producible products. However, it is believed that the first volume shipments of major erasable optical disk drive systems will take another two to three years. Most of the technical problems may have been overcome by some of the U.S., Japanese or European companies working in the area, but none of these firms are yet known to have committed to the heavy investment required to establish volume production capability. Lack of standardization between optical technologies is causing potential manufacturers to proceed with caution, lest they make inappropriate investments in large scale production tooling.

No shippable product is anticipated before 1987, but technology announcements have been made by Verbatim and several Japanese firms. No immediate impact from erasable optical technology is seen impacting floppy disk drives. The relative costs of optical versus floppy disk implementations for low capacity storage devices are highly unfavorable to optical technology at present. However, if magneto-optical media is displaced by other types having lower production costs, then erasable optical drives have some potential to displace very high end floppy drives having capacities above five megabytes. Floppy drives below this capacity range are unlikely to see any impact, and even the high end impact is unlikely prior to 1990.

* Magnetic bubbles: If regarded as a specialized data storage product, magnetic bubbles still look like a product with a future, despite a serious loss of credibility after the 1981 departure of National Semiconductor, Texas Instruments and Rockwell International from the field. The rate at which the market for magnetic bubbles has developed was clearly not acceptable for the drop-outs, which had plans for much more immediate returns on their investments.

Bubbles' markets were obviously not the mainstream data storage applications dominated by magnetic disk and tape drives. As expected by disk and tape manufacturers, but not by many bubble manufacturers, the older products were well established, mostly multiple sourced, and getting better all the time. But there are many practical limitations for disk and tape, and applications where they are unsuitable or marginal because of environmental limitations or minimum practical size thresholds.

Bubbles started to find suitable applications, once they were actually in production and support chips became available. The highest manufacturing levels are still maintained by Hitachi, with most production used by Nippon Telephone and Telegraph for a variety of telecommunication applications. AT&T, with manufacturing by Western Electric, is believed to be much further behind in developing internal bubble applications, despite the fact that the basic technology was invented at Bell Labs.

The successful bubble program of Intel Magnetics has been instrumental in developing a wide variety of applications. Intel led the market with 1 Mbit chips, the introduction of support circuits and a guaranteed future price reduction policy. The company has attracted a variety of customers in specialized and harsh environment applications — at least sufficient to establish quantity production and start down the learning curve. The hottest new market area for bubbles is potentially the largest one: Portable computers. Several of the new portable computer manufacturers have incorporated bubble memories as basic auxiliary memory devices, because of bubbles' advantages of physical size and durability while being transported.

The non-volatility of magnetic bubbles and their suitability for capacities too small to be cost effective for magnetic disk drives has also proven to be attractive to system manufacturers for applications such as industrial control systems, robots, point of sale terminals, medical instrumentation, avionic systems and militarized systems.

The future market available to magnetic bubbles will be directly proportional to their price level as compared to magnetic disk for equivalent capacities. During the rest of the 1980's, it still seems probable that bubbles' prices will not approach disks' prices -- and bubbles' main markets will be smaller and more specialized.

* Tape drives: When disk drive capacities used with small computer systems rise above 20-30 megabytes, the functional requirements for a removable media backup device frequently cannot be met by a flexible disk drive. Floppies' comparatively limited capacity is usually adequate for systems on which the typical file is also small, such as with word processing systems, many small business systems, and most personal computers. But if files are typically large, if a data base management system is used, or if it is necessary to back up an entire rigid disk for protection at the end of each day, most of today's floppies are usually not the best answer.

Digital cassette and tape cartridge drives were available before most of today's floppy drives, but production of these drives has never approached that for floppies. The reasons lie in the inability of tape drives to offer fast direct access to individual records, generally higher prices for the tape drives, and until recently, a lack of industry-wide standards for interfaces and media interchange. Today, however, the pressing demand for backup devices capable of handling the higher capacities offered by the newest small Winchester drives has created a new opportunity for small tape drives.

The streaming tape cartridge drives now offered by several manufacturers are likely to achieve a major penetration of this market. Streamers have been available from a few suppliers during the past few years, but with different interfaces and recording formats from each manufacturer -- a situation which discouraged many system manufacturers from investing in the controller and software development needed to use these drives. However, the advent of the high capacity 5.25 inch Winchester has provided the stimulus for most of the tape cartridge drive manufacturers to quickly agree on common standards for interfaces and recording formats.

These standards, plus new tape cartridge drives designed to the same form factor as 5.25 inch Winchesters, will probably result in major penetration by tape cartridge streamers of the back up market with 5.25 inch Winchesters in the 20-30 megabyte range and above. Will this development displace flexible disk drives? No, not

significantly, since floppies never had a logical market opportunity with higher capacity 5.25 inch Winchesters, except for applications using files typically small enough to fit a floppy. Anything larger probably will create a demand for tape streamers or removable rigid disk drives. In any event, floppy drives will undoubtedly be used on many small systems with large capacity Winchester drives, for software distribution, and as a convenient backup method for the small files which usually accompany the large ones.

Flexible disk drive enhancements

IBM developed most of the basic technology used in flexible disk drives, but has failed to introduce a successful new floppy drive since the two sided 8 inch drive in 1976. (In 1985, IBM announced that it would phase out production of floppy disk drives.) In the late 1970s, Shugart Associates shrunk IBM's original technology down to the 5.25 inch format, pulling off one of the most influential repackaging jobs of all time.

In the meantime, the floppy formats which have created the most impact in recent years are the Sony 3.5 inch microfloppy and the Nippon Telephone & Telegraph 1.6 megabyte version of the 5.25 inch drive. Without IBM's heavy handed leadership, the industry has taken years to find its way to a consensus on these formats, while passing others by. And after all the confusion, IBM finally endorsed both the 3.5 inch and 1.6 megabyte 5.25 inch formats through product introductions. There is concern that IBM's privately expressed interest will do the same for the 2.0 megabyte 3.5 inch format in coming years. This has led to uncertainty as to the acceptance of the 1.6 megabyte 3.5 inch format planned by NTT.

The lesson of recent years is that there are many potential technical improvements in flexible disk drive recording technology, each waiting for the backing of an influential firm in the industry. Here are some of the leading contenders:

* Media: The polyester substrate used with flexible disks suffers from limitations in its dimensional stability which derive from the manufacturing process used. As a result, today's mainstream floppy drive products using open loop head positioning systems for low cost are limited to 48 TPI with 8 inch drives, 96/100 TPI with 5.25 inch drives, and 135 TPI with microfloppy drives. The relatively small tonnage of polyester required for diskettes did not inspire plastics manufacturers to invest heavily in research targeted at dimensional stability improvements until the last few years, when the quantities became too large to ignore. However, the magnetic recording industry has been actively developing several methods of increasing linear recording density.

Longitudinal particulate coatings: The conventional 8 and 5.25 inch diskettes used for the last 10 years, with 300 Oersted oxide coatings, have generally been recorded at 5,000 to 6,000 flux reversals per inch. The 600 Oersted cobalt modified oxide coatings now used in high density 5.25 inch and microfloppy diskettes from several manufacturers are used in numerous production drives at 8,000 to 10,000 FCI, and special types are available for use at even higher densities. New 2 megabyte 3.5 inch drives from several manufacturers use diskettes at almost 17,434 FCI, and Hitachi is offering an 8 inch Hitachi drive with 9.6 megabyte capacity recording at about 13,700 FCI, plus a new 5.25 inch drive with 6.5 megabytes achieved with 125 TPI and 19.560 BPI. The Iomega Bernoulli effect 8 inch and 5.25 inch drives achieve up to 18,000 FCI, with a diskette using similar coercivity but a thinner coating. In 1985, Eastman Kodak introduced a 12 megabyte floppy drive recording at 21,925 BPI.

Several manufacturers of flexible media and magnetic particles have promising programs underway to improve the density of longitudinal particulate recording. Based on the information available, it appears that conventional recording methods are being stretched at least to 20,000 FCI now and can be extended to at least 40,000 FCI within a year or two. Longitudinal particulate recording has many good years left, with the full exploitation of its potential recording density probably to be paced primarily by market forces.

Isotropic coatings: It is theoretically possible, by reducing the length of magnetic particles, which are normally very long and thin, to resolve magnetic flux changes at much higher densities. Spin Physics, a subsidiary of Eastman Kodak, has produced such particles and used them in manufacturing 5.25 inch flexible disks with greatly enhanced abilities to handle high recording densities. It has been demonstrated that such diskettes could be recorded at up to 50,000 BPI. Since diskettes suitable for isotropic recording may be produced in great quantities on coating equipment widely used by media manufacturers today, this technology could be of great interest to the industry if certain thermal instability problems associated with cobalt modification of very small particles can be resolved.

Sputtered disks for perpendicular recording: Perpendicular recording offers great potential for increased recording densities on flexible disks, and may have a better short-term outlook with flexible disk drives than with rigid disk drives because of floppies' slow spin rate. The flying head technology used with rigid disks requires a high revolution rate, which will result in very high data transfer rates with perpendicular recording -- faster than most systems and controllers are now ready to handle. However, the contact recording method used with flexible disk drives makes possible slower rates of revolution, with the result that even the very high densities of perpendicular recording produce transfer rates comparable to the small Winchester disk drives now in wide use.

Several firms have announced tentative specifications for small flexible disk drives using perpendicular recording. Sony's experimental 3.5 inch drive provides 4 megabytes using 65,500 FCI. Matsushita Electric has claimed the capability to record at 70,000 FCI. Toshiba has made a preliminary announcement of a 4 megabyte 3.5 inch drive using barium ferrite particulate media.

Most planned flexible disk drives using perpendicular recording are expected to employ disks with sputtered chromium-cobalt magnetic surfaces. Sputtering technology is highly developed, but throughput is relatively slow, because it is usually a batch process. If the millions of low cost diskettes necessary to support any significant penetration of the flexible disk market by perpendicular recording are to be produced by sputtering, major improvements in production rates are probably necessary. Continuous sputtering production processes have been announced by the Japanese firms which have active drive/media programs in the field.

Track density: As discussed above, media dimensional stability limitations effectively hold track densities to the ranges now employed, if low cost open loop head positioning systems are to be used. It is possible to increase track densities through the use of prerecorded servo information on disks combined with a closed loop head positioning system, but the industry has been slow to move in that direction because of the general desire to hold costs as low as possible and the lack of an industry standard, de facto or otherwise.

Until recently, two manufacturers of high capacity 5.25 inch drives were attempting to develop the market with different methods of achieving higher track density. However, Amlyn's late production start spoiled its chance for acceptance of the reference track technology employed in its 3.2 megabyte drive, and the firm closed down operations.

Drivetec was more successful in getting started, however, and began shipping its 3.3 megabyte two sided drive in mid 1983. Drivetec used embedded servo information on each diskette to provide tracking information and insure media interchange. Drivetec has since ceased operations, but licensed its technology to Eastman Kodak. Eastman Kodak started production of the 3.3 megabyte drive in 1984, and, in 1985, introduced 6.6 and 12 megabyte drives operating at 384 and 333 TPI, respectively. The 12 megabyte unit offers 75 millisecond average access time using a voice coil positioner.

Companies offering high capacity drives will find an interesting market with specialized system manufacturers needing floppies with more capacity. In addition, there will be a significant add-on market with personal computers, filling a need many users have for removable media with more capacity. The long term outlook for these products, however, will probably be determined by the position IBM will eventually have to take on adding floppies with capacities above 1.6 megabytes to its personal computer systems. If IBM chooses the Eastman Kodak format, high shipment levels for embedded servo floppies will result -- but if IBM stays with open loop 96 TPI 5.25 inch drives and obtains increased capacity through higher linear density, the market for embedded servo drives will probably continue to be confined to specialized systems and the PC add-on market.

When media capable of operating at 40,000 BPI becomes available, the manufacturers of floppy disk drives will be able to expand drive capacity to the 20-30 megabyte range without the need to change track density beyond the level of performance required for 12 megabyte drives. However, the lack of de-facto standards and unavailability of inexpensive controller chips may delay serious product development for years.

DEFINITIONS

Many basic terms have varying meanings within the computer industry, depending upon the role of the person speaking. In this report, such terms are used in the way most disk drive manufacturers use them.

MARKET CLASSIFICATION

Market class is used here, arbitrarily, to differentiate captive, PCM and OEM disk drive marketing activities.

Captive: Disk drives manufactured internally or by a subsidiary of a computer manufacturer or system OEM, and sold primarily for use with systems offered by the manufacturer. Note that the term is used to describe the products, not the manufacturer; drives sold to the OEM market class are classified accordingly. Most DISK/TREND statistics separate data between "IBM captive" and "other captive", but the term still pertains to the disk drives involved, not the manufacturer. Examples:

- * Drives sold by DEC or IBM are considered captive, if internally manufactured.
- * In the case of a joint venture disk drive manufacturer such as Magnetic Peripherals, Inc., a joint venture of Control Data, Sperry and Honeywell, MPI drives sold with Honeywell or Sperry systems are included in captive, and MPI drives sold by CDC are captive, PCM or OEM, as appropriate.

Non-captive: Any public sale by any disk drive manufacturer, except that sales or leases of internally manufactured drives by computer manufacturers or system OEMs primarily for use with their own systems are excluded. All OEM shipments are included in the non-captive category. Examples:

- * Shipments by Epson are non-captive, except for drives sold with systems by parent companies or subsidiaries.
- * CDC drive sales to NCR are non-captive, in that NCR does not share in ownership of MPI, and are included in OEM totals.

PCM: Disk drives sold or leased by "plug compatible manufacturers" directly to distributors or end users; to be included in this category, drives must be supplied in plug compatible configurations for add-on installation in connection with systems sold by other manufacturers. Although the PCM category currently consists primarily of drives intended for use with IBM systems, such as Series/1 or the Personal Computer family, it may include any drives which are suitably equipped to be connected without any additional hardware to systems of all types.

<u>OEM</u>: Floppy drives sold through any non-captive distribution channel <u>except PCM</u>. Drives are normally sold to OEMs to be included in complete systems or subsystems; such drives are included in OEM totals whether or not the OEM actually manufacturers the remainder of the system or subsystem, or merely assembles components and adds software. Sales by a disk drive manufacturer to a second drive manufacturer for resale are included only in shipment totals for the originating drive manufacturer, except for drives made on a contract manufacturing basis exclusively for the reselling manufacturer, using product designs developed by that manufacturer. Examples:

- * Standard OEM drives sold by independent drive manufacturers to IBM for use with personal computers are considered to be OEM drives.
- * Floppy drives designed by IBM and manufactured for IBM by an outside contract manufacturing firm are considered captive drives.

GEOGRAPHIC CLASSIFICATION

Geographic analysis is based upon two regions: The U.S. and non-U.S. Together, these two regions comprise the worldwide market.

- U.S. vs. worldwide shipments: Shipments are classified U.S. or worldwide depending on the shipment destination of a drive's first public sale. Examples:
 - * An OEM shipment by a U.S. drive manufacturer to a European system manufacturer is included in worldwide shipment totals.
 - * An OEM shipment by a Japanese drive manufacturer to a U.S. system manufacturer is included in U.S. shipment totals.
- U.S. vs. non-U.S. manufacturers: Manufacturers are classified U.S. or non-U.S., depending on the location of the firm's headquarters, regardless of the location of individual manufacturing plants. Examples:
 - * IBM and Tandon are considered U.S. manufacturers, even though each firm manufactures disk drives in non-U.S. locations.

UNITS OF MEASUREMENT

Revenue: Based on sale of disk drives alone, as normally sold by individual manufacturers, without auxiliary hardware or spare parts. When sold as an integral part of a system or subsystem, the value of the disk drive alone has been estimated for DISK/TREND purposes. Sale prices are estimated public sale transaction prices, whether at captive end user, PCM, or OEM levels. All projected prices are in 1985 constant dollars.

<u>Spindles</u>: The basic unit used in counting disk drives. One spindle consists of the disk drive mechanism required to utilize a single disk. All DISK/TREND unit totals are counted in spindles, even though some drive

configurations include more than one spindle. On an arbitrary basis, drives which utilize a single actuator mechanism to control head movement on two separate flexible disks are counted as two spindles.

Forecasts: Expected shipments and revenues for current or announced products in new production. Evolutionary improvements within existing formats are included, but completely new configurations or technologies are not included. Examples:

- * Enhancements such as double density versions of existing configurations and revised encoding schemes are anticipated in DISK/TREND forecasts.
- * Innovations such as disks in non-standard sizes or new physical configurations may require establishment of new DISK/TREND product groups.

DISTRIBUTION CHANNEL CLASSIFICATION

Shipments of non-captive drives (OEM and PCM classes) are analyzed by each of the following distribution channels:

Mainframe computer manufacturers: The major manufacturers of medium and large scale computers. In the U.S. this group consists of IBM, Sperry, Honeywell, Burroughs, Control Data and NCR.

Mini/micro computer manufacturers: Computer manufacturers primarily oriented to the minicomputer class, such as DEC, Hewlett-Packard or Data General, etc., and semiconductor manufacturers, such as Intel and National Semiconductor, which manufacture computer systems.

System OEMs/system houses: (1) OEMs which manufacture a system requiring floppy drives, such as Apple, Compaq or Tektronix. (2) Systems houses, of any size, which combine finished components and custom software to offer complete systems to end users.

Independent peripherals suppliers: Specialized manufacturers which buy drives, add controllers, interfaces, power supplies and other equipment or software, and offer complete subsystems to end users, system OEMs and system houses. Examples are Qualogy, Pelican and Tecmar.

Distributors, dealers, end users: (1) Distributors which perform the classic wholesaler function, such as Hamilton Avnet or Arrow. (2) Dealers which act as local trading area outlets, frequently with stores suitable for walk-in trade, such as Businessland stores, Computerland stores and Tandy's Radio Shack stores. (3) Direct sales to end users, usually of plug compatible drives, by the disk drive manufacturer.

FLEXIBLE DISK DRIVES, 8 INCH, ONE SIDE

Coverage

Examples of flexible disk drives in this group include:

BASF	6102
Caldisk	142M
Digital Equipment	RX02
Elcomatic	ACP 500
IBM	3770 series, 5280 series
ISOT	ES 5074
Miltope	DD 400
Olivetti	FD 801
Shugart	S 800, S 801
Tandon	TM-848E-1
Videoton	MFM-2, Momflex 3200

All drives designed to use single sided flexible disks of nominal 8 inch diameter are included in this group. "Soft sector" drives use IBM compatible media, with a single index hole. "Hard sector" drives use additional holes to identify sectors. Older OEM drives in this group were generally designed to the same physical dimensions as the Shugart 801, but most of the OEM drives introduced during the 1980's are "half high" models.

Market status

DISK/TREND estimate of total market size:

Worldwide sales (\$M)	<u>1984</u>	1985	1986	1987	1988
U.S. manufacturers	94.4	41.9	15.6	6.4	
All manufacturers	121.0	68.6	41.5	29.9	18.8

With the exception of continuing production programs in Eastern Bloc countries, the 8 inch, one side floppy drive is approaching the end of its useful life. After shipments peaked in 1981, production for this group

has dropped steadily, down to 216,600 drives worldwide in 1984, with 1985 shipments expected to decline to 124,900 units.

It is the older, successful computer systems designed to use 8 inch, one side floppy drives which keep this product group alive. While most newer systems use smaller floppies, the older systems will generate shipments for 8 inch floppy drives as long as the system shipments hold up. Half high 8 inch drives arrived too late to change the market, and currently constitute only about 5% of worldwide shipments.

Small business systems, terminals and word processing used to be the main application areas for 8 inch, one side drives, but only word processing remains a major market in Western countries. The principal captive production remaining is that of IBM, Digital Equipment and Shugart, but all of these programs are also continuing to decline, with the end in sight. Drives in this group are still generally used with many types of computer systems in Eastern Bloc countries, and production for this requirement in several countries currently provides most of the non-U.S. shipments.

Shugart built its early leadership in the OEM floppy drive market with 8 inch, one side models, and has maintained its lead in this group. Shugart's 74,500 drives in 1984 were 51.7% of worldwide unit shipments of non-captive drives. Videoton, the Hungarian export organization for computer and electronic equipment, shipped 13.9%, and ISOT, the Bulgarian enterprise which makes disk drives for many of the Eastern Bloc countries, was third with 11.1%. Only a few other manufacturers still produce OEM floppy drives in this group, and the number is reduced each year. No Japanese company still produces 8 inch, one side drives.

Marketing trends

Most of the system manufacturers which have used 8 inch, one side floppy drives in the past have already moved on to other flexible disk drive configurations, and the few still shipping systems with 8 inch drives are designing new systems without them. DISK/TREND forecasts indicate that all production in Western countries will cease by 1987, with only Eastern Bloc shipments continuing after that time.

The forecasted decline will affect all market classes. It now appears that IBM's continued reliance on its original floppy format for many word processing and terminal applications will end, in favor of smaller floppy drive configurations. The few other remaining captive programs will suffer the same fate. The customer base for OEM drives is much larger, but many OEM's are quick to adopt new disk drive formats, so shipments of OEM drives will also continue to slide.

Technical trends

Nothing new is expected in this product group. Drive manufacturers are unwilling to invest in the format, since they recognize that system OEMs wishing similar capacities will turn to 5.25 inch and smaller floppy formats and those wishing larger capacities will use two sided drives of various sizes.

Half high 8 inch, one side drives have appeared from several manufacturers, but they were not developed especially for this product group. The main interest of most drive manufacturers in half high 8 inch drives was in two sided drives, and since the additional cost in offering one sided versions is low, several manufacturers have introduced them. As noted above, most system manufacturers which have added 8 inch, one sided

drives in the last few years have used half high models -- but the total number has not been enough to turn the tide.

Forecasting assumptions

- 1. IBM usage of 8 inch, one side drives in new systems will stop in 1985, in favor of smaller diameter flexible disk drives purchased from outside vendors.
- 2. 8 inch, one side drives will be displaced in most new system design by smaller diameter drives.

TABLE 8

FLEXIBLE DISK DRIVES, 8 INCH, ONE SIDE

REVENUE SUMMARY

					UES, BY SHIPMENT DESTINATION (\$M)Forecast					
		Revenues1985		198		19		19		
	U.S.	WW	U.S.	WW	U.S.	WW	U.S.	WW	U.S.	
U.S. Manufacturers										
IBM Captive	22.3	31.9	9.2	13.1			,			
Other U.S. Captive	23.3	33.2	8.3	13.3	5.2	8.4	2.4	4.0		
TOTAL U.S. CAPTIVE	45.6	65.1	17.5	26.4	5.2	8.4	2.4	4.0		
PCM									·	
OEM	22.8	29.3	13.6	15.5	6.0	7.2	2.0	2.4		
TOTAL U.S. NON-CAPTIVE	22.8	29.3	13.6	15.5	6.0	7.2	2.0	2.4		,
TOTAL U.S. REVENUES	68.4	94.4	31.1	41.9	11.2	15.6	4.4	6.4	·	
Non-U.S. Manufacturers										
Captive	'	5.2		4.6		5.5		6.3		6.0
PCM				· ·			es de			
OEM		21.4	. · ·	22.1		20.4		17.2		12.8
TOTAL NON-U.S. REVENUES	,	26.6	,	26.7	'	25.9		23.5	· -	18.8
Worldwide Recap										
	60.4	101 0	01.1		11.0					
TOTAL WORLDWIDE REVENUES	68.4	121.0	31.1	68.6	11.2	41.5	4.4	29.9	·	18.8
OEM Average Price (\$000)	.310	.352	.390	.407	.290	.378	.294	.384		.376

TABLE 9

FLEXIBLE DISK DRIVES, 8 INCH, ONE SIDE

UNIT SHIPMENT SUMMARY

						IPMENTS, BY SHIPMENT DESTINATION (000)				
		.984 ments		 1985		Fore 1986		 1987		1988
	U.S.	WW	U.S.	WW	U.S.	WW	U.S.	WW	U.S.	WW
U.S. Manufacturers										
IBM Captive	20.3	29.0	8.8	12.5						
Other U.S. Captive	27.4	39.0	10.1	16.1	6.5	10.5	3.0	5.0		
TOTAL U.S. CAPTIVE	47.7	68.0	18.9	28.6	6.5	10.5	3.0	5.0		
PCM				· · · · · · · · · · · · · · · · · · ·						
OEM	73.5	95.1	34.9	41.8	20.7	25.0	6.8	8.0		
TOTAL U.S. NON-CAPTIVE	73.5	95.1	34.9	41.8	20.7	25.0	6.8	8.0		
TOTAL U.S. SHIPMENTS	121.2	163.1	53.8	70.4	27.2	35.5	9.8	13.0		
Non-U.S. Manufacturers										
Captive		4.5		4.0	**	5.0		6.0		6.0
PCM										
OEM		49.0		50.5		48.0		43.0		34.0
TOTAL NON-U.S. SHIPMENTS		53.5		54.5	 	53.0		49.0		40.0
Worldwide Recap										
TOTAL WORLDWIDE SHIPMENTS	121.2	216.6	53.8	124.9	27.2	88.5	9.8	62.0	**************************************	40.0
Cumulative Shipments										
IBM Non-IBM WORLDWIDE TOTAL	352.4 2,543.8 2,896.2	490.8 3,996.0 4,486.8	361.2 2,588.8 2,950.0	503.3 4,108.4 4,611.7	361.2 2,616.0 2,977.2	503.3 4,196.9 4,700.2	361.2 2,625.8 2,987.0	503.3 4,258.9 4,762.2	361.2 2,625.8 2,987.0	503.3 4,298.9 4,802.2

TABLE 10

FLEXIBLE DISK DRIVES, 8 Inch, One Side

WORLDWIDE SHIPMENTS (000)

DRIVE HEIGHT ANALYSIS

	1	1984		Forecast						
		oments		1985	198			.987	198	-
	Units	% 	Units	% 	Units	% 	Units	% 	Units	%
U.S. MANUFACTURERS										
Captive Total	68.0		28.6		10.5		5.0			
Full Size	68.0	100.0	28.6	100.0	10.5	100.0	5.0	100.0	'	
OEM Total	95.1		41.8		25.0		8.0			
Full Size	85.9	90.4	35.1	84.1	22.0	88.1	8.0	100.0		
Half High	9.2	9.6	6.7	15.9	3.0	11.9			. ,	
Total U.S.	163.1		70.4		35.5		13.0			
Full Size	153.9	94.5	63.7	90.6	32.5	91.6	13.0	100.0		
Half High	9.2	5.5	6.7	9.4	3.0	8.4	,			'
NON-U.S. MANUFACTURERS										
Captive Total	4.5		4.0	•	5.0		6.0		6.0	
Full Size	4.5	100.0	4.0	100.0	5.0	100.0	6.0	100.0	6.0	100.0
OEM Total	49.0		50.5		48.0		43.0		34.0	
Full Size	49.0	100.0	50.5	100.0	48.0	100.0	43.0	100.0	34.0	100.0
Total Non-U.S.	53.5		54.5		53.0		49.0		40.0	
Full Size	53.5	100.0	54.5	100.0	53.0	100.0	49.0	100.0	40.0	100.0
WORLDWIDE RECAP										
Total Shipments	216.6		124.9		88.5		62.0		40.0	* * * * *
Full Size	207.4	95.9	118.2	94.7	85.5	96.7	62.0	100.0	40.0	100.0
Half High	9.2	4.1	6.7	5.3	3.0	3.3				

TABLE 11

FLEXIBLE DISK DRIVES, 8 INCH, ONE SIDE
DISTRIBUTION CHANNEL SUMMARY
U.S. Non-Captive Disk Drives

	1984 Net Shi		FORECAST					
Distribution channel	Units (000)	<u></u> %	1985 <u>%</u>	1986	1987 %	1988		
Mainframe computer manufacturers	7.9	10.7	9.1	8.5				
Mini/micro computer manufacturers	6.2	8.4	7.3	4.8				
System OEMs/systems houses	40.8	55.6	61.8	69.9	81.9			
Independent peripherals suppliers	7.8	10.6	6.2					
Distributors, dealers, end users	10.8	14.7	15.6	16.8	18.1			
TOTAL	73.5							

TABLE 12

FLEXIBLE DISK DRIVES, 8 INCH, ONE SIDE

MARKET SHARE SUMMARY

Worldwide Shipments of Non-Captive Disk Drives

		1984 Net Shipments								
	To United S Destinati	tates ons	Worldwi	de						
Drive Manufacturers	Units (000)	%	Units (000)	_%						
Shugart	61.7	83.9	74.5	51.7						
Videoton			20.0	13.9						
ISOT			16.0	11.1						
Control Data	2.5	3.4	9.4	6.5						
Tandon	7.3	9.9	9.1	6.3						
BASF		, 	9.0	6.2						
Other U.S.	2.0	2.8	2.1	1.5						
Other Non-U.S.			4.0	2.8						
TOTAL	73.5	100.0	144.1	100.0						

FLEXIBLE DISK DRIVES, 8 INCH, TWO SIDES

Coverage

Examples of flexible disk drives in this group include:

BASF 6104 Caldisk 143M Control Data 9406 Elcomatic ACP 700, ACP 1500 FDD-412, FDD-441 Hitachi 4964, 4966, System 36 IBM ISOT ES 5083 Matsushita Communication Ind. JA-751 DD 450, DD 550 Miltope Mitsubishi Electric M2894-63NEC FD 1160, FD 1165 01ivetti FD 802 Ricoh RF8160 Shugart S 850. S 851 Tandon TM-848E-2 Toshiba ND-40D YE Data YD-174D, YD-180

Most of the flexible disk drives in this group are intended to use IBM's recording formats for two sided flexible disks, either "Diskette 2" for standard density or "Diskette 2D" for double density. IBM's diskette magazine drive is included in the group, since it uses standard media in a conventional drive, fed by a diskette-changing mechanism. Most OEM drives introduced in the last few years are half-high versions.

Drives using special recording formats are offered by two manufacturers. In 1983, Hitachi announced a half-high drive with 9.6 megabytes capacity, achieved with 96 TPI and 20,560 BPI, using a run length limited code, with cobalt modified oxide coated media. Elcomatic's ACP 1500 provides 3.2 megabytes by using 96 TPI and normal recording densities. Burroughs' high capacity floppy drives, which pioneered the use of a reference track for head positioning, are no longer in production.

Market size

DISK/TREND estimate of total market size:

Worldwide sales (\$M)	1984	<u>1985</u>	1986	<u>1987</u>	<u>1988</u>
U.S. manufacturers	484.3	300.9	153.8	65.5	
All manufacturers	1,001.1	666.2	403.5	199.9	56.0

1983 was the last growth year for 8 inch, two sided drives. Worldwide shipments declined 5% in 1984, to 1,206,100 drives, and are expected to plunge 33% in 1985, down to 801,000 units.

U.S. manufacturers' shipments of 8 inch, two sided drives peaked in 1982. In recent years, the largest factor in maintaining shipments of drives in this product group at a high level has been heavy use of the two sided 8 inch format in the Japanese domestic market. But the tide has also turned in the Japanese market, as 1.6 megabyte 5.25 inch drives have been designed into more of the newer Japanese office computers, instead of 8 inch drives.

Non-U.S. drive manufacturers have been shipping 88% of their drives as half high models during 1984/85, contrasting sharply with a half high share for U.S. manufacturers below 7% in 1985. The underlying cause for low U.S. half high shipments is the fact that more than half of U.S. total shipments are by IBM, which never progressed to a half high model. Also contributing was Shugart's role as the dominant U.S. manufacturer of OEM 8 inch drives -- since the firm never produced a successful half high 8 inch drive.

Japanese companies now dominate OEM shipments in this group. YE Data led in 1984 worldwide non-captive shipments with 145,000 drives, 23.7% of the total. Also in leading positions were Hitachi with 15.5%, NEC at 13%, and Mitsubishi Electric had 10.3%. Shugart's share dropped to 8.2%.

Marketing trends

Rapid decline is expected for this product group. The average annual reduction in shipments is projected to exceed 42%, with a mere 142,000 drives forecasted for 1988. The last U.S. production is expected in 1987.

It is believed that this product group's current lack of vigor is traceable to a combination of factors: (1) The reliability problems most manufacturers experienced with 8 inch, two sided drives in the late 1970's, which kept many OEMs from committing to the format, (2) Lack of further development of the 8 inch drive format by IBM, which inhibited manufacturers of OEM drives from investing in higher density versions, and (3) Rapid development of the 5.25 inch format by both U.S. and Japanese drive manufacturers, offering capacities equalling those of 8 inch drives at much lower prices.

In addition, certain specific developments will further change the future outlook. In Japan's domestic market, most manufacturers of small office computer systems have already felt the pressure to move to desktop versions of their older systems, and the 1.6 megabyte 5.25 inch floppy drive developed under the sponsorship of Nippon Telephone & Telegraph has made it possible to do so with a half high 5.25 inch drive. Shipments of these drives are increasing rapidly in Japan, and they will displace most of the growth which would have otherwise gone to 8 inch, two sided drives.

But the knockout punch for 8 inch, two sided drives has been delivered by IBM, their originator. IBM is using 1.6 megabyte 5.25 inch drives in its multiple user personal computer, the PC AT, and is expected to broaden usage of these drives to additional new PC models and other small systems intended for office use. An obvious result will be the decline of IBM's production of 8 inch, two sided drives. IBM is now de-emphasizing

internal production of all types of flexible disk drives, in view of the ready availability of all types of floppy drives at depressed OEM price levels. Last internal IBM production of 8 inch drives in this group is now forecasted for 1987.

The market for PCM drives in this group will remain small, and is expected to dry up altogether by 1986. The attachment possibilities for independent drives on IBM's Series/1 minicomputers are limited by the wide dispersion of the minicomputer market and the poor cost effectiveness of marketing efforts to sell individual floppy drive subsystems to minicomputer users. To the extent PCM floppy drives are sold to this market, they will probably be included in larger disk subsystems sold to IBM users and systems houses.

Technical trends

Few serious attempts to introduce higher capacity drives in this group have occurred. Until recently, only two high capacity 8 inch, two sided drives had ever been announced, by Burroughs and PerSci. Burroughs successfully produced a 3 megabyte drive but attracted no following, and PerSci's announced 3.7 megabyte drive was never manufactured because of the firm's financial problems.

The key reason that development of 8 inch drives has been stuck at 1.6 megabytes since 1976 is IBM's lack of innovation in the area. Since the existing 8 inch diskette's physical design and recording format were defined by IBM, and because of IBM's dominant leadership in the applications for 8 inch, two sided floppies, most manufacturers of OEM drives hesitated to attempt the introduction of their own improvements, even though some had undertaken development programs.

Several manufacturers of OEM drives were ready to introduce new drives for years, with most planning various track following methods, to make possible doubling the track density. These plans were generally set back by the reliability problems which were experienced by two sided 8 inch floppy drives until the end of the 1970's, and by the hope of most manufacturers that IBM would take the lead in establishing a new high capacity format, preferably with an improved, higher density media standard.

In October, 1983, Hitachi announced a 9.6 megabyte drive which uses a special Maxell cobalt modified oxide coated diskette. The Hitachi drive uses 96 TPI and triples the effective linear density to 20,560 BPI, by roughly doubling the actual recording density and using a run length limited code. This drive has been sold mostly in the Japanese domestic market, as a backup device for fixed Winchester disk drives.

After all the waiting, the momentum has passed to the smaller diameter floppy formats. 600 Oersted magnetic coatings have been introduced in minifloppy and microfloppy formats by several media manufacturers, and 5.25 inch drives with capacities over 3 megabytes are in production. With the uncertainties of IBM's plans to contend with, combined with the high growth of desktop and portable systems, most manufacturers remaining in the flexible disk drive business are now putting their development resources into smaller drives.

Forecasting assumptions

1. IBM will continue to transition to 1.6 megabyte 5.25 inch floppy drives for new versions of its personal computer and other small systems, and will end internal production of 8 inch, two sided drives by 1987.

- 2. The Japanese domestic market will continue to move away from 8 inch, two sided floppy drives, in favor of high capacity 5.25 and 3.5 inch drives.
- 3. U.S. system manufacturers competing with IBM will follow IBM's move to 1.6 megabyte 5.25 inch drives, causing a continuing reduction in OEM shipments of 8 inch, two sided drives.

TABLE 13
FLEXIBLE DISK DRIVES, 8 INCH, TWO SIDES
REVENUE SUMMARY

		DISK DRIVE REVENUES, BY SHIPMENT DESTINATION (\$M)									
		.984 'enues	19	985	19	Forec 986	ast19		19		
	U.S.	WW	U.S.	WW	U.S.	WW	U.S.	WW	U.S.	WW	
U.S. Manufacturers											
IBM Captive	236.8	358.8	166.4	260.1	89.1	135.3	40.0	60.8			
Other U.S. Captive	57.9	74.7	14.6	19.9	6.1	8.7					
TOTAL U.S. CAPTIVE	294.7	433.5	181.0	280.0	95.2	144.0	40.0	60.8		·	
PCM	.2	.2	.2	•2							
OEM	36.5	50.6	12.4	20.7	6.5	9.8	3.3	4.7			
TOTAL U.S. NON-CAPTIVE	36.7	50.8	12.6	20.9	6.5	9.8	3.3	4.7			
TOTAL U.S. REVENUES	331.4	484.3	193.6	300.9	101.7	153.8	43.3	65.5		. 	
Non-U.S. Manufacturers											
Captive	17.6	410.3	5.7	296.8	8.2	195.3	3.8	97.8		36.0	
PCM				·							
OEM	19.8	106.5	11.2	68.5	6.1	54.4	4.3	36.6	3.3	20.0	
TOTAL NON-U.S. REVENUES	37.4	516.8	16.9	365.3	14.3	249.7	8.1	134.4	3.3	56.0	
Worldwide Recap											
TOTAL WORLDWIDE REVENUES	368.8	1,001.1	210.5	666.2	116.0	403.5	51.4	199.9	3.3	56.0	
OEM Average Price (\$000)	.314	.257	.306	.241	.244	.224	.224	.213	.174	.196	

TABLE 14

FLEXIBLE DISK DRIVES, 8 INCH, TWO SIDES

UNIT SHIPMENT SUMMARY

		1984				PMENTS, BY SHIPMENT DESTINATION (000))		
	U.S.	ments WW	U.S.	.985 WW	U.S.	.986 WW	U.S.	.987 WW	1 U.S.	.988 WW		
U.S. Manufacturers												
IBM Captive	135.3	205.0	97.9	153.0	54.0	82.0	25.0	38.0				
Other U.S. Captive	36.8	47.5	9.7	13.2	4.2	6.0						
TOTAL U.S. CAPTIVE	172.1	252.5	107.6	166.2	58.2	88.0	25.0	38.0		·		
PCM	.1	.1	.1	.1				·				
OEM	106.4	142.6	35.1	56.7	18.7	28.0	10.0	14.0				
TOTAL U.S. NON-CAPTIVE	106.5	142.7	35.2	56.8	18.7	28.0	10.0	14.0				
TOTAL U.S. SHIPMENTS	278.6	395.2	142.8	223.0	76.9	116.0	35.0	52.0				
Non-U.S. Manufacturers												
Captive	29.0	342.5	10.0	263.9	8.0	188.0	4.0	102.0		40.0		
PCM												
OEM	72.9	468.4	42.0	314.1	33.0	258.0	24.0	180.0	19.0	102.0		
TOTAL NON-U.S. SHIPMENTS	101.9	810.9	52.0	578.0	41.0	446.0	28.0	282.0	19.0	142.0		
Worldwide Recap												
TOTAL WORLDWIDE SHIPMENTS	380.5	1,206.1	194.8	801.0	117.9	562.0	63.0	334.0	19.0	142.0		
Cumulative Shipments												
IBM Non-IBM WORLDWIDE TOTAL	1,224.8	1,013.6 3,919.1 4,932.7	1,321.7	1,166.6 4,567.1 5,733.7	1,385.6	1,248.6 5,047.1 6,295.7	1,423.6	1,286.6 5,343.1 6.629.7	1,442.6	1,286.6 5,485.1		

TABLE 15

FLEXIBLE DISK DRIVES, 8 Inch, Two Sides

WORLDWIDE SHIPMENTS (000)

DRIVE HEIGHT ANALYSIS

		1984					recast			
	Shi Units	pments %	Units	1985	198 Units	36 %	1 Units	.987 %	198 Units	88 %
U.S. MANUFACTURERS										
Captive Total	252.5		166.2		88.0		38.0			
Full Size	252.5	100.0	166.2	100.0	88.0	100.0	38.0	100.0		
OEM Total	142.7		56.8		28.0		14.0			
Full Size	102.8	72.1	41.6	73.3	21.0	75.1	10.0	71.5		
Half High	39.9	27.9	15.2	26.7	7.0	24.9	4.0	28.5		
Total U.S.	395.2		223.0		116.0		52.0			
Full Size	355.3	90.0	207.8	93.3	109.0	94.1	48.0	92.4		
Half High	39.9	10.0	15.2	6.7	7.0	5.9	4.0	7.6		
NON-U.S. MANUFACTURERS										
Captive Total	342.5		263.9		188.0		102.0		40.0	
Full Size	28.9	8.4	13.9	5.3	7.0	3.7	2.0	2.0		
Half High	313.6	91.6	250.0	94.7	181.0	96.3	100.0	98.0	40.0	100.0
OEM Total	468.4		314.1		258.0		180.0		102.0	
Full Size	68.0	14.5	56.1	17.9	38.0	14.7	19.0	10.6	8.0	7.8
Half High	400.4	85.5	258.0	82.1	220.0	85.3	161.0	89.4	94.0	92.2
Total Non-U.S.	810.9		578.0		446.0		282.0		142.0	
Full Size	96.9	11.9	70.0	12.1	45.0	10.1	21.0	7.4	8.0	5.6
Half High	714.0	88.1	508.0	87.9	401.0	89.9	261.0	92.6	134.0	94.4
WORLDWIDE RECAP										
Total Shipments	1,206.1		801.0		562.0		334.0		142.0	
Full Size	452.2	37.5	277.8	34.7	154.0	27.4	69.0	20.7	8.0	5.6
Half High	753.9	62.5	523.2	65.3	408.0	72.6	265.0	79.3	134.0	94.4

TABLE 16

FLEXIBLE DISK DRIVES, 8 INCH, TWO SIDES DISTRIBUTION CHANNEL SUMMARY U.S. Non-Captive Disk Drives

	1984 Net Shi	U.S. pments		FORECAST						
	Units		1985	1986	1987	1988				
Distribution channel	(000)	<u></u> %			_%	_%				
Mainframe computer manufacturers	32.8	18.3	15.5	13.2	11.2	9.6				
Mini/micro computer manufacturers	69.7	38.9	36.7	31.8	26.9	21.3				
System OEMs/systems houses	57.8	32.2	35.3	40.5	45.7	49.8				
Independent peripherals suppliers	5.9	3.3	3.1	2.8	2.4	2.1				
Distributors, dealers, end users	13.2	7.3	9.4	11.7	13.8	17.2				
TOTAL	179.4									

TABLE 17

FLEXIBLE DISK DRIVES, 8 INCH, TWO SIDES

MARKET SHARE SUMMARY
Worldwide Shipments of Non-Captive Disk Drives

1984 Net Shipments To United States Destinations Worldwide Drive Manufacturers Units (000) Units (000) YE Data 145.0 23.7 Hitachi 95.0 15.5 13.9 79.4 13.0 NEC 24.9 Mitsubishi Electric 44.0 24.5 63.0 10.3 32.8 18.3 50.3 8.2 Shugart 6.5 Tandon 37.6 21.0 39.6 **BASF** 36.0 5.9 Control Data 10.0 32.9 5.4 18.0 Matsushita Com. Ind. 5.1 31.0 Other U.S. 18.1 19.9 3.3 10.1 Other Non-U.S. 4.0 2.2 19.0 3.1 TOTAL 179.4 100.0 611.1 100.0

FLEXIBLE DISK DRIVES, 5.25 INCH, ONE SIDE

Coverage

Examples of flexible disk drives in this group include:

48 tracks per inch

Alps Electric FDD 2125, DFB 111 Chinon F-051D Control Data 9408 Elcomatic ACP548-25 Hi-Tech Peripherals H548-25 Instrumentation & Automation Pravez 5088M ISOT ES 5088 Lung Hwa LDD-104SDS Mitac MC-390, MC-395Mitsumi Electric D 501 Olivetti FD 501 Robotron K 5600.10 Tandon TM-65-1L TEAC FD-55AV Tokyo Electric Company FB-501 Video Technology FDM 130 Videoton Momflex 900 Weltec Digital M 48S Wong's Technology WST 112-5

96/100 tracks per inch

Digital Equipment RX50
Elcomatic ACP596-05
Robotron K 5600.20
TEAC FD-55EV
Tokyo Electric Company FB-502
Video Technology FDM 140
Weltec Digital M 96S

The basic standards for physical size and recording format for this product group were created by the introduction of the Shugart SA 400, the original minifloppy, in 1976. The early growth in small microcomputer based systems inspired extensive innovation in one sided 5.25 inch drives, resulting in several products which achieved success until the industry's predominant movement to two sided versions.

An early pioneer was Micropolis, which introduced 100 TPI 5.25 inch drives in 1977, matching the 77 track standard recording format of 8 inch floppy drives. In 1980 Tandon and Micro Peripherals joined Micropolis in setting a 96 TPI standard, which established the 80 tracks/per side format now widely used with both one and two sided drives.

Because of the continued shrinkage in the physical size of computer systems, reduced drive height has become an extremely active area of innovation. BASF introduced drives in 1978 which were two thirds the height of the SA 400's 3.25 inches. Several other manufacturers joined BASF with two thirds high drives, but sales have been modest. However, half high drives, pioneered by Tandon and Alps Electric, are now offered by most drive manufacturers, and have become the dominant physical size standard for floppy drives using 5.25 inch diskettes.

Other innovative one sided 5.25 inch drives have been introduced, with varying levels of success. Early in 1982, Amlyn started shipping a drive using a special cartridge of five diskettes, each recorded on one side at 170 TPI and 9500 BPI. This drive had limited success, and Amlyn has discontinued operations. With first shipments also in 1982, Digital Equipment Corporation offers a one sided drive which uses a single head positioning system for two diskettes, and which is now produced in large quantities for use with DEC personal computers.

Market status

DISK/TREND estimate of total market size:

Worldwide sales (\$M)	<u>1984</u>	<u>1985</u>	<u>1986</u>	<u>1987</u>	1988
U.S. manufacturers	319.4	187.4	116.1	83.8	45,-9
All manufacturers	574.6	355.0	277.5	237.9	190.0

5.25 inch, one side drives reached an all-time production peak in 1984, at almost 5 million units worldwide, but 1985 shipments have dropped sharply, as the home computer market has had a bad year and the office computer market continues to transition to other types of floppy drives. Worldwide shipments for 1985 are forecasted at 2,828,300 drives, a reduction of 43% from 1984.

1984's growth in personal computer sales provided one last big year for drives in this product group, but most of the shipment increases went to non-U.S. producers, who achieved an increase of 41.9% over the previous year, to 3,524,400 units. Total U.S. shipments declined 21.5% in 1984, to 1,444,900 drives, and are dropping an estimated 65.6% in 1985. The weak 1985 market is also affecting non-U.S. manufacturers, and the DISK/TREND forecast indicates a 33.9% in their worldwide shipments.

Most captive production of 5.25 inch, one side drives in Western countries has been discontinued, with the 1985 end of captive programs by Tandy, Shugart, Philips and Olivetti -- leaving only Digital Equipment's RX50 as the only major captive drive still in production. Eastern Bloc captive shipments are starting to grow, however, as several countries start to place emphasis on development of personal computer industries.

Alps Electric's large sales to Apple and other personal computer manufacturers continued to dominate OEM drive shipments in 1984. Alp's 2,500,000 drives provided 57.3% of worldwide shipments, followed by Tandon with 12.9%, Teac at 5.5% and Chinon holding 5.1%. Shugart, which once dominated this product group, held only 4.6% of worldwide shipments in 1984, the last year of shipments for its SA 400, the drive which originally started the industry's movement to the 5.25 inch format.

Marketing trends

In Western countries, production of 5.25 inch, one side flexible disk drives is destined to continue its fast drop. Worldwide shipments are expected to be down to 893,000 drives in 1988. In the U.S., the last OEM shipments are forecasted by 1987, and the remaining captive shipments by DEC are expected to be down, as newer types of drives are substituted. Newer drives will also displace OEM production by non-U.S. manufacturers, with their 1988 shipments projected to be down to 583,000 drives.

With the apparent decision in Eastern Bloc countries to concentrate on full size 5.25 inch, one side drives for their emerging personal computer industry, non-U.S. half high drive shipments will stay low. Total non-U.S. captive shipments in 1988, all in the Eastern Bloc, are expected to reach 202,000 drives.

IBM's actions in offering two sided 5.25 inch drives in its personal computer product line have influenced the firm's competitors greatly. The outstanding success of IBM's personal computer family has made the industry hungry for compatibility. And, while 5.25 inch one side drives were offered with the original personal computer model, two sided drives have dominated shipments on that and subsequent models.

Microfloppy drives will directly displace 5.25 inch, one side drives which otherwise would have been used in portable and desktop computers. While the widespread use of 5.25 inch diskette media provides considerable momentum for the format, it is expected that microfloppies will gradually build up shipment momentum in the portable and "small-footprint" desktop computer markets, at the expense of 5.25 inch drives. And IBM's use of 3.5 inch drives for briefcase size portable computers, now expected to start in early 1986, will consolidate this movement for any doubters.

Technical trends

The industry has not invested heavily in development programs for this product group, and most of the work undertaken has been intended to result in smaller, cheaper floppy drives. Well publicized programs by Alps Electric, Tandon and Shugart resulted in mechanism-only versions of 5.25 inch, one side drives priced as low as \$40 for very large quantities.

More significant to the entire industry, however, were the half high drives, just 1.625 inches in height. Although designed for both one sided and two sided models, the one sided versions have kept this product group going longer than would otherwise have been likely.

Significant changes in technology for this group during the next few years are not expected. 5.25 inch, one side drives offer neither the capacity potential of two sided 5.25 inch drives nor the smaller physical volume potential of 3.5 inch drives -- and will probably not see any further development.

Forecasting assumptions

- 1. Shipments of 5.25 inch, one side drives will decline, except in Eastern Bloc countries, due to competition from microfloppies and 5.25 inch, two sided drives.
- 2. Eastern Bloc countries will continue to emphasize full size drives for personal computer applications.

TABLE 18

FLEXIBLE DISK DRIVES, 5.25 INCH, ONE SIDE

REVENUE SUMMARY

	1984 Revenues		DISK DRIVE REVENUES, BY SHIPMENT DESTINATION (\$M)							
						1986		1987		988
	U.S.	WW	U.S.	WW	U.S.	WW	U.S.	WW	U.S.	WW
U.S. Manufacturers										
IBM Captive	·							,		
Other U.S. Captive	187.4	241.7	138.0	180.0	85.5	114.0	62.6	83.3	34.4	45.9
TOTAL U.S. CAPTIVE	187.4	241.7	138.0	180.0	85.5	114.0	62.6	83.3	34.4	45.9
PCM										
OEM	65.3	77.7	5.6	7.4	2.0	2.1	.5	.5	-	
TOTAL U.S. NON-CAPTIVE	65.3	77.7	5.6	7.4	2.0	2.1	.5	.5		
TOTAL U.S. REVENUES	252.7	319.4	143.6	187.4	87.5	116.1	63.1	83.8	34.4	45.9
Non-U.S. Manufacturers										
Captive	29.3	44.9	10.2	43.9		66.2		86.8		101.9
PCM						- <u>-</u> -				
OEM	125.2	210.3	72.7	123.7	47.8	95.2	25.4	67.3	11.5	42.2
TOTAL NON-U.S. REVENUES	154.5	255.2	82.9	167.6	47.8	161.4	25.4	154.1	11.5	144.1
Worldwide Recap										
TOTAL WORLDWIDE REVENUES	407.2	574.6	226.5	355.0	135.3	277.5	88.5	237.9	45.9	190.0
OEM Average Price (\$000)	.059	.066	.050	.056	.055	.058	.060	.066	.060	.072

TABLE 19 FLEXIBLE DISK DRIVES, 5.25 INCH, ONE SIDE UNIT SHIPMENT SUMMARY

	1984		-DISK DRIVE UNIT SHIPMENTS, BY SHIPMENT DESTINATION (000)							
	Ship	ments	1985		1	1986		1987		88 WW
	U.S.		U.S.		U.S.		U.S.		U.S.	
U.S. Manufacturers										
IBM Captive			· ·					***		
Other U.S. Captive	416.6	535.7	300.0	390.0	180.0	240.0	139.0	185.0	81.0	108.0
TOTAL U.S. CAPTIVE	416.6	535.7	300.0	390.0	180.0	240.0	139.0	185.0	81.0	108.0
PCM			• ••		٠					
OEM	765.9	909.2	82.8	106.8	31.0	32.0	8.0	8.0		
TOTAL U.S. NON-CAPTIVE	765.9	909.2	82.8	106.8	31.0	32.0	8.0	8.0		
TOTAL U.S. SHIPMENTS	1,182.5	1,444.9	382.8	496.8	211.0	272.0	147.0	193.0	81.0	108.0
Non-U.S. Manufacturers										
Captive	45.0	70.5	17.0	77.0		123.0	 .	170.0		202.0
PCM					-					
OEM	2,466.3	3,453.9	1,486.9	2,254.5	869.0	1,635.0	423.0	1,018.0	192.0	583.0
TOTAL NON-U.S. SHIPMENTS	2,511.3	3,524.4	1,503.9	2,331.5	869.0	1,758.0	423.0	1,188.0	192.0	785.0
Worldwide Recap										
TOTAL WORLDWIDE SHIPMENTS	3,693.8	4,969.3	1,886.7	2,828.3	1,080.0	2,030.0	570.0	1,381.0	273.0	893.0
Cumulative Shipments										
IBM										-
Non-IBM WORLDWIDE TOTAL	11,346.2	14,248.2	13,232.9	17,076.5	14,312.9	19,106.5	14,882.9	20,487.5 1 20,487.5 1	5,155.9 2	1,380.5

TABLE 20

FLEXIBLE DISK DRIVES, 5.25 Inch, One Side
WORLDWIDE SHIPMENTS (000)

DRIVE HEIGHT ANALYSIS

	1984 Shipments Units %						Forecast				
			1985 Units %		1986 Units %		1987 Units %		1988 Units %		
U.S. MANUFACTURERS											
Captive Total	535.7		390.0		240.0		185.0		108.0		
Full Size	415.0	77.6	285.0	73.2	240.0	100.0	185.0	100.0	108.0	100.0	
Half High	120.7	22.4	105.0	26.8							
OEM Total	909.2		106.8		32.0		8.0		-		
Full Size	280.1	30.8	18.8	17.6	7.0	21.9					
Half High	629.1	69.2	88.0	82.4	25.0	78.1	8.0	100.0			
Total U.S.	1,444.9		496.8		272.0		193.0		108.0		
Full Size	695.1	48.1	303.8	61.3	247.0	90.9	185.0	96.0	108.0	100.0	
Half High	749.8	51.9	193.0	38.7	25.0	9.1	8.0	4.0			
NON-U.S. MANUFACTURERS											
Captive Total	70.5		77.0		123.0		170.0		202.0		
Full Size	2.5	3.5	23.0	29.9	95.0	77.3	135.0	79.5	158.0	78.3	
Half High	68.0	96.5	54.0	70.1	28.0	22.7	35.0	20.5	44.0	21.7	
OEM Total	3,453.9		2,254.5		1,635.0		1,018.0		583.0		
Full Size	1,567.4	45.4	194.5	8.6	55.0	3.4	78.0	7.7	103.0	17.7	
Half High	1,886.5	54.6	2,060.0	91.4	1,580.0	96.6	940.0	92.3	480.0	82.3	
Total Non-U.S.	3,524.4		2,331.5		1,758.0		1,188.0		785.0		
Full Size	1,569.9	44.5	217.5	9.3	150.0	8.5	213.0	17.9	261.0	33.2	
Half High	1,954.5	55.5	2,114.0	90.7	1,608.0	91.5	975.0	82.1	524.0	66.8	
WORLDWIDE RECAP											
Total Shipments	4,969.3		2,828.3		2,030.0		1,381.0		893.0		
Full Size	2,265.0	45.6	521.3	18.4	397.0	19.6	398.0	28.8	369.0	41.3	
Half High	2,704.3	54.4	2,307.0	81.6	1,633.0	80.4	983.0	71.2	524.0	58.7	

TABLE 21

FLEXIBLE DISK DRIVES, 5.25 Inch, One Side
WORLDWIDE SHIPMENTS (000)

TRACK DENSITY ANALYSIS

				Forecast							
	Shipments		11-24-	1985		19861987			1988		
	Units	%	Units	% 	Units	% 	Units	% 	Units	% 	
U.S. MANUFACTURERS											
Captive Total	535.7		390.0		240.0		185.0		108.0		
48 TPI	295.7	55.3	150.0	38.6	,						
96/100 TPI	240.0	44.7	240.0	61.4	240.0	100.0	185.0	100.0	108.0	100.0	
OEM Total	909.2		106.8		32.0		8.0				
48 TPI	874.9	96.3	100.8	94.5	32.0	100.0	8.0	100.0			
96/100 TPI	34.3	3.7	6.0	5.5			· · · · · · · · · · · · · · · · · · ·			· · ·	
Total U.S.	1,444.9		496.8		272.0		193.0		108.0		
48 TPI	1,170.6	81.1	250.8	50.6	32.0	11.8	8.0	4.1			
96/100 TPI	274.3	18.9	246.0	49.4	240.0	88.2	185.0	95.9	108.0	100.0	
NON-U.S. MANUFACTURERS											
Captive Total	70.5		77.0		123.0		170.0		202.0		
48 TPI	25.5	36.3	60.0	78.0	123.0	100.0	170.0	100.0	202.0	100.0	
96/100 TPI	45.0	63.7	17.0	22.0							
OEM Total	3,453.9		2,254.5		1,635.0		1,018.0		583.0		
48 TPI	3,437.0	99.6	2,254.5	100.0	1,635.0	100.0	1,018.0	100.0	583.0	100.0	
96/100 TPI	16.9	.4		·	· · · · · · · · · · · · · · · · · · ·					· · · · ·	
Total Non-U.S.	3,524.4		2,331.5		1,758.0		1,188.0		785.0		
48 TPI	3,462.5	98.3	2,314.5	99.4	1,758.0	100.0	1,188.0	100.0	785.0	100.0	
96/100 TPI	61.9	1.7	17.0	.6		,				· · ·	
WORLDWIDE RECAP											
Total Shipments	4,969.3		2,828.3		2,030.0		1,381.0		893.0		
48 TPI	4,633.1	93.3	2,565.3	90.8	1,790.0	88.3	1,196.0	86.7	785.0	88.0	
96/100 TPI	336.2	6.7	263.0	9.2	240.0	11.7	185.0	13.3	108.0	12.0	

NOTE: Track densities greater than 100 TPI are grouped with 96/100 TPI totals in this table.

TABLE 22

FLEXIBLE DISK DRIVES, 5.25 INCH, ONE SIDE DISTRIBUTION CHANNEL SUMMARY U.S. Non-Captive Disk Drives

	1984 Net Shi		FORECAST				
Distribution channel	Units (000)	<u>%</u>	1985	1986 <u>%</u>	1987 %	1988 <u>%</u>	
Mainframe computer manufacturers	220.6	6.8	5.4	4.4	3.5	2.8	
Mini/micro computer manufacturers	19.6	.6	.3	.1			
System OEMs/systems houses	2,592.1	80.2	80.9	81.0	80.8	80.2	
Independent peripherals suppliers	123.0	3.8	3.9	4.1	4.3	4.4	
Distributors, dealers, end users	276.9	8.6	9.5	10.4	11.4	12.6	
TOTAL	3,232.2						

TABLE 23

FLEXIBLE DISK DRIVES, 5.25 INCH, ONE SIDE

MARKET SHARE SUMMARY

Worldwide Shipments of Non-Captive Disk Drives

	1984 Net Shipments						
	To United S Destinati	tates ons	Worl dwi	de			
Drive Manufacturers	Units (000)	%	Units (000)	%			
Alps Electric	2,200.0	68.1	2,500.0	57.3			
Tandon	550.3	17.0	561.7	12.9			
Teac	2.0	.1	241.0	5.5			
Chinon	30.0	.9	222.0	5.1			
Shugart	132.5	4.1	202.3	4.6			
Tokyo Electric	160.0	5.0	160.0	3.7			
Micro Peripherals	62.0	1.9	119.0	2.7			
Other U.S.	21.1	.6	26.2	.7			
Other Non-U.S.	74.3	2.3	330.9	7.5			
TOTAL	3,232.2	100.0	4,363.1	100.0			

FLEXIBLE DISK DRIVES, 5.25 INCH, TWO SIDES

Coverage

Examples of flexible disk drives in this group include:

48 tracks per inch

Alps Electric FDD 212B, DFB 121 **BASF** 6108, 6128 Canon 211, 413 F-502 Chinon Control Data 9409, 9428 F-5002 Copal ACP548-50 Elcomatic Epson SD-521 Fujitsu M2551A H548-50 Hi-Tech Peripherals HFD 505C Hitachi ISOT. ES 5321 LDD-106DDS Lung Hwa Matsushita Communication Ind. JA-551 MC-425 Mitac Mitsubishi Electric MF501A D 503 Mitsumi FD 1053 NEC Oki Electric GM 3305H, GM 3315BU 01ivetti FD 502, FD 602 Omek OM55 RF5050 Ricoh Shinwa Co., Ltd NFD-510 Tandon TM-100-2, TM-75-2FD-55BV TEAC FB-503 Tokyo Electric Company ND04D Toshiba Victor Company of Japan MDP-200, MDP-2 Video Technology FDM 145 Weltec Digital M 48D Wong's Technology WST 211-5, WST 212-5 YD-274, YD-580 YE Data

96/100 tracks per inch (1.0 megabyte)

Alps Electric FDD 222B, DFC 422
BASF 6118, 6138
Canon MDD-221, MDD-423,
Chinon F-504
Control Data 9429, 9409-T
Copal F-5004
Elcomatic ACP596-10

SD-540 Epson Fujitsu M2552A Hi-Tech Peripherals H596-10 HFD 510C Hitachi ES 5323 ISOT Kyocera KFD-525 Matsushita Communication Ind. JA-561 Micro Peripherals 92, 902D 1115-VI Micropolis Mitsumi Electric D 507 FD 1055 NEC Oki Electric GM 3405H, GM 3415B 01ivetti FD 592, FD 692 **Omek OM56** Tandon TM-65-4 FD-55FV TEAC Tokyo Electric Company FB-504 Toshiba ND-06D Victor Company of Japan MDP-100, MDP-300 Video Technology FDM 160 M 96D Weltec Digital Wong's Technology WST 221-5 YE Data YD-280, YD-480

96/100 tracks per inch (1.6 megabytes)

Alps Electric DFC 642, DFC 682 **BASF** 6148, 6149 Chinon F-506 Copal F-5006, F-5008 Elcomatic ACP596-16 **Epson** SD-560, SD-580 M2553A, M2554A Fujitsu Hi-Tech Peripherals H596-16 HFD 516C, HFD 516DA Hitachi Matsushita Com. Ind. JU-581, JU-595 Micropolis 1117-VI Mitsubishi Electric MF504A NEC FD 1155B, FD 1155C Oki Electric GM3505BU-1/2 Olivetti FD 595, FD 696 **Omek** OM57 RF5160 Ricoh Tandon TM-75-8 FD-55GV, FD-55GFV TEAC Tokyo Electric Company FB-506 Toshiba ND-08D, ND-08DE Victor Company of Japan MDP-1000, MDP-2000 Weltec Digital M 16-A Wong's Technology Challenger IV YE Data YD-380T

96/100 tracks per inch (2.0 megabytes)

Mitsubishi Electric

M4855

Over 100 tracks per inch

Eastman Kodak Hitachi Kodak 3.3, 6.6, 12 FDD 541

Two sided 5.25 inch floppy drives became a reality in 1978. The size of these drives was the same as the one sided SA 400 introduced in 1976 -- 3.25 inches high, 5.75 inches wide, and 8.0 inches deep.

The first two thirds high drives were offered by BASF, also in 1978, followed by a handful of others, with sales mostly in Europe. However, during the last three years most manufacturers of 5.25 inch drives have introduced half high models (1.625 inches high), with an enthusiastic reaction from system manufacturers. In addition, Canon, Oki Electric and Epson offer drives only one third the height of standard drives.

The original 48 TPI drives were joined by 96 TPI drives from Tandon, Micro Peripherals and Micropolis in 1980, and a major trend was started, with most manufacturers now also offering 96 TPI models.

In 1982, 1.6 megabyte 5.25 inch drives were first shipped by YE Data, designed to a standard coordinated by Nippon Telephone and Telegraph. These drives match the capacity and file organization of two sided 8 inch drives by using a minimum of 77 tracks (at 96 TPI) per side at 9600 BPI. Initial shipments were used mostly on systems sold in the Japanese domestic market. The 2.0 megabyte drive using slightly higher linear densities offered by Mitsubishi has so far generated only small sales. IBM's 1984 introduction of the PC AT, using YE Data's 1.6 megabyte drive, has stampeded the market into rapid worldwide usage of the 1.6 megabyte 5.25 inch format.

Drivetec's half high drive using an embedded servo technique -- with 192 TPI, and capacity of 3.3 megabytes -- was a technical success and a commercial failure. The company closed down in early 1985 after spending all of its money, but had licensed Eastman Kodak to make the drive in 1983. Eastman started production of a drive compatible with Drivetec's unit in 1984, and in 1985 added 3.3 and 12 megabyte models. Another type of high capacity drive is offered by Hitachi, with 6.5 megabyte capacity achieved by using 125 TPI and 29,560 BPI. The drive uses cobalt modified particulate media, and was first delivered in the first quarter of 1985.

Market status

DISK/TREND estimate of total market size:

Worldwide sales (\$M)	<u>1984</u>	<u>1985</u>	<u>1986</u>	<u>1987</u>	<u>1988</u>
U.S. manufacturers	696.0	262.3	105.4	91.5	98.3
All manufacturers	1,571.2	1,349.4	1,429.8	1,612.2	1,611.9

After four years of spectacular growth, shipments of 5.25 inch, two sided floppy drives have suddenly gone flat in 1985. Slow 1985 growth in personal computers and other parts of the computer industry is the problem -- plus the impact from increasing usage of small Winchester disks, which reduce user demand for extra floppy drives on personal computers.

Total worldwide shipments for 1985 are estimated at 10,671,400 drives, barely equalling 1984's total. However, while the worldwide total was flat, shipments by U.S. manufacturers were dropping 54.5% from 1984, to 2,056,400 drives. During the same year, non-U.S. shipments will have increased 40.6%, to 8,615,000.

1985 is expected to be the last year for U.S. captive shipments in this product group, as Qume and IBM halt production. OEM drive activity

by U.S. producers is also declining rapidly, with most of the companies previously considered to be the major players now phasing out of floppy drive production, leaving only Tandon still at high production levels, with help from continuing business with IBM.

Non-U.S. drive manufacturers are expected to ship 7,432,000 OEM drives in 1985, but at prices so low that few, if any, will show a profit at the bottom line if all expenses are properly allocated. 19 Japanese companies are shipping 5.25 inch, two sided OEM drives this year, and most have been fighting for market share as their first objective, with profitability an objective to be hoped for at a later date.

The result has been a 1985 collapse in OEM price levels, from a 1984 worldwide \$114 average for all drives in this group, down to \$81 in 1985. Of course, large deals have been taken at prices barely exceeding half of the average unit price. In the last quarter of 1985, however, prices have stabilized, due to the dramatic change in international exchange rates, in which the value of the U.S. dollar has dropped to a level of about 200 yen.

Professional and business microcomputer systems continue to provide the major stimulus to growth in this product group, with 71.6% of world-wide unit shipments, a share which grows each year. The largest influence in this growth has been IBM's choice of 48 TPI two sided 5.25 inch drives for most members of its personal computer family introduced to date. Most of IBM's PC competitors have tried to be compatible, or at least comparable, in this choice.

But the mainstream two sided floppy drive configurations are now undergoing significant changes in the mix of product shipments. 1982 was the last year that full size drives held the majority of unit shipments.

Half high drives accounted for 69.8% of 1984 worldwide unit shipments and are expected to represent 89.8% of 1985 unit shipments.

The track density mix is also changing. 96 TPI and 100 TPI two sided drives were never a very important part of shipments by U.S. drive manufacturers. But with IBM's selection of 1.6 megabyte drives for the PC AT, and presumably for other PC models to follow, 1985 shipments of drives in this format are now increasing rapidly -- up from 6% of worldwide unit shipments in 1984, to 25.1% in 1985.

Tandon Corporation continued to lead in non-captive shipments for 1984, with 2,099,600 drives shipped worldwide, 22.2% of the total. Teac and Mitsubishi Electric again held second and third places, with 16.8% and 8.1%, respectively. YE Data's 697,000 units, 7.4% of the total, moved the company up to fourth position, with a boost from shipments to IBM for the PC AT program.

It is not expected that Tandon's well-publicized patent infringement proceedings against several Japanese manufacturers of two sided drives will have any material effect on the market. Several of Tandon's competitors have already taken licenses, and it is believed that the eventual resolution of the remaining disputes will have no significant effect on drive availability. Any impact on prices is probably already included in current pricing policies.

Marketing trends

The outlook for this product group, and for many key participants, has changed radically during the past year. During 1985, IBM's management has decided to drop its planned manufacturing program for 5.25 inch floppy drives, and other U.S. captive programs by Tandy, Control Data, Shugart

and Qume have been phased out. Only Tandon remains as a major U.S. participant in the OEM segment, but its role as a major vendor probably depends on IBM's continued purchases -- which are assumed for the purposes of this year's DISK/TREND forecasts.

Total worldwide shipments for the group are expected to recover from the no-growth hiatus of 1985, with 1986/87 increases in unit shipments expected to average 14%, as sales for personal computers achieve a modest recovery. For 1988, however, the increase is projected at a slight 1.5%, with the competitive impact of 3.5 inch drives finally starting to eat into the market for two sided 5.25 inch drives.

IBM's choice of the 1.6 megabyte standard is destined to influence the design of most small systems intended for the office environment. Although IBM has announced usage of this format only with the PC AT so far, much broader application with the firm's personal computers and other systems is anticipated. It is expected that 1.6 megabyte 5.25 inch drives will be used with all new IBM systems intended for office applications in the U.S. or Europe, although the 360 kilobyte drives currently in use on IBM's older PC models may well continue to be offered as an option. PCs intended for portable or home use will probably use 3.5 inch drives.

1.6 megabyte drives are expected to rapidly overtake other formats. As a result of this shift in product mix, 48 TPI drives reached their production peak in 1984. 96 TPI drives with 1.0 megabyte capacity have been much more popular in Japan than in the U.S. due to the higher data storage requirements of Japanese language word processors, but this format also peaked in 1984, as newer systems transitioned to the 1.6 megabyte standard. Shipments of 2.0 megabyte drives are expected to remain small.

The movement to half high drive configurations will continue, to be given an expected assist in 1986 as IBM moves away from full size 48 TPI drives now used with the PC XT and basic PC models. 89.8% of 1986 world-wide unit shipments are forecasted to be half high drives, rising to 98.6% in 1988.

The market for high capacity floppy drives in this group, above 1.6 megabytes, is starting to develop -- after a false start with the abortive Amlyn and Drivetec programs. The major products in this area now being shipped are Hitachi's 6.5 megabyte drive, and Eastman Kodak's 3.3 megabyte unit, with the promise of 6.6 and 12 megabyte drives in mid-1986.

High capacity floppies are expected to find a growing demand in the personal computer add-on market with users who have files larger than the floppies provided by IBM and other system manufacturers, plus sales to a variety of specialized system manufacturers. The existence of this market has already been amply demonstrated by rising shipments of rigid disk cartridge drives and the Iomega Bernoulli principle drives.

Shipments of these drives are not broken out in current DISK/TREND tables, but projections included in the totals are summarized below:

Worldwide OEM and PCM unit shipments (000)	1985	1986	1987	1988
Drives with capacities greater than 1.6 MB	32.0	65.0	123.0	243.0

The passage of time will undoubtedly see greatly increased demand for higher capacity floppy drives, and add-on sales to personal computer users will eventually force action by industry leaders such as IBM. But the relatively modest penetration of the potential market expressed by the above projections is believed to be the most likely pattern until then.

Technical trends

As discussed above, the eventual appetite for more capacity will result in large volume shipments of flexible disk drives with capacities well above 1.6 megabytes. The key question is which of the several potential recording systems will prevail. While perpendicular recording is frequently mentioned as a strong contender, an entirely new production system for media would be necessary, with a high level of investment required. Particulate recording continues to be the most likely contender, making use of existing coating equipment and demonstrably able to meet established criteria for durability.

As usual, the key question is which recording format will become the industry's mainstream choice. As usual, the real decision-maker will probably be IBM, if and when it eventually decides to use a 5.25 inch format with capacity greater than 1.6 megabytes. There are three obvious possibilities for IBM's next step: The firm could use the Eastman Kodak format, at capacities up to 12 megabytes, it could stay with 5.25 inch drives using 96 TPI open loop head positioning and increase linear density to provide similar capacities, or it could abandon the 5.25 inch form factor and use 3.5 inch drives in the range of 2 megabytes or higher.

Forecasting assumptions

- 1. IBM will close down its 5.25 inch flexible disk drive manufacturing facilities.
- 2. Growth in personal computer demand for office applications will resume healthy growth in 1986.
- 3. The leadership taken by Japanese floppy drive manufacturers in 1.6 megabyte OEM drives will enable non-U.S. drive manufacturers to increase their lead over U.S. manufacturers in worldwide shipments of OEM drives.

TABLE 24

FLEXIBLE DISK DRIVES, 5.25 INCH, TWO SIDES

REVENUE SUMMARY

			DISK [RIVE REVEN	IUES, BY	SHIPMENT D	ESTINAT	ON (\$M)		
		.984 enues		1985	1	rorec 1986	1	.987	1	988
	U.S.	WW	U.S.	WW	U.S.		U.S.	WW	U.S.	WW
U.S. Manufacturers										
IBM Captive	110.3	122.6	80.9	96.4						
Other U.S. Captive	17.1	24.5	16.5	27.5						
TOTAL U.S. CAPTIVE	127.4	147.1	97.4	123.9						
PCM	6.3	7.4	4.0	4.5	2.7	2.7	5.4	5.9	9.5	10.9
OEM	499.5	541.5	121.4	133.9	91.7	102.7	74.9	85.6	74.8	87.4
TOTAL U.S. NON-CAPTIVE	505.8	548.9	125.4	138.4	94.4	105.4	80.3	91.5	84.3	98.3
TOTAL U.S. REVENUES	633.2	696.0	222.8	262.3	94.4	105.4	80.3	91.5	84.3	98.3
Non-U.S. Manufacturers										
Captive	100.6	346.7	146.8	479.4	147.9	609.7	154.5	726.9	144.4	754.4
PCM				-						
OEM	213.7	528.5	247.4	607.7	301.4	714.7	344.7	793.8	336.7	759.2
TOTAL NON-U.S. REVENUES	314.3	875.2	394.2	1,087.1	449.3	1,324.4	499.2	1,520.7	481.1	1,513.6
Worldwide Recap										
TOTAL WORLDWIDE REVENUES	947.5	1,571.2	617.0	1,349.4	543.7	1,429.8	579.5	1,612.2	565.4	1,611.9
OEM Average Price (\$000)	.121	.114	.079	.081	.076	•077	.073	•074	.071	.071

TABLE 25
FLEXIBLE DISK DRIVES, 5.25 INCH, TWO SIDES
UNIT SHIPMENT SUMMARY

		 1984				ESTINATION (OOO)				
	-	oments WW		1985 WW		1986 WW		1987 WW		L988 WW
U.S. Manufacturers										
IBM Captive	315.0	350.0	183.0	215.0						
Other U.S. Captive	34.1	48.9	33.0	55.0						
TOTAL U.S. CAPTIVE	349.1	398.9	216.0	270.0		*				7-
PCM	32.0	38.0	21.4	24.4	6.0	6.0	12.0	13.0	21.0	24.0
OEM	3,771.5	4,081.5	1,603.7	1,762.0	1,246.8	1,397.0	1,005.8	1,149.0	927.7	1,080.0
TOTAL U.S. NON-CAPTIVE	3,803.5	4,119.5	1,625.1	1,786.4	1,252.8	1,403.0	1,017.8	1,162.0	948.7	1,104.0
TOTAL U.S. SHIPMENTS	4,152.6	4,518.4	1,841.1	2,056.4	1,252.8	1,403.0	1,017.8	1,162.0	948.7	1,104.0
Non-U.S. Manufacturers										
Captive	228.5	798.4	361.0	1,183.0	406.2	1,577.0	441.0	1,963.0	430.0	2,154.0
PCM	***** <u></u>				-					
OEM	2,124.9	5,329.6	3,054.3	7,432.0	3,914.7	9,188.5	4,711.4	10,745.0	4,856.8	10,824.0
TOTAL NON-U.S. SHIPMENTS	2,353.4	6,128.0	3,415.3	8,615.0	4,320.9	10,765.5	5,152.4	12,708.0	5,286.8	12,978.0
Worldwide Recap										
TOTAL WORLDWIDE SHIPMENTS	6,506.0	10,646.4	5,256.4	10,671.4	5,573.7	12,168.5	6,170.2	13,870.0	6,235.5	14,082.0
Cumulative Shipments										
		 =								
IBM Non-IBM WORLDWIDE TOTAL	315.0 10,935.9 11,250.9	350.0 18,796.9 19,146.9	498.0 16,009.3 16,507.3	565.0 29,253.3 29,818.3	498.0 21,583.0 22,081.0	565.0 41,421.8 41,986.8	498.0 27,753.2 28,251.2	565.0 55,291.8 55,856.8	498.0 33,988.7 34,486.7	565.0 69,373.8 69,938.8

TABLE 26

FLEXIBLE DISK DRIVES, 5.25 Inch, Two Sides

WORLDWIDE SHIPMENTS (000)

DRIVE HEIGHT ANALYSIS

	1	.984				F	orecast			
		ments		985				987		
	Units	% 	Units	% 	Units	%	Units	%	Units	%
U.S. MANUFACTURERS										
Captive Total	398.9		270.0				, 			
Full Size	350.0	87.8	110.0	40.7						
Half High	48.9	12.2	160.0	59.3						
OEM Total	4,119.5		1,786.4		1,403.0		1,162.0		1,104.0	
Full Size	2,764.0	67.2	963.2	54.0	606.0	43.2	325.0	28.0	182.0	16.5
Half High	1,355.5	32.8	823.2	46.0	797.0	56.8	837.0	72.0	922.0	83.5
Total U.S.	4,518.4		2,056.4		1,403.0		1,162.0		1,104.0	
Full Size	3,114.0	69.0	1,073.2	52.3	606.0	43.2	325.0	28.0	182.0	16.5
Half High	1,404.4	31.0	983.2	47.7	797.0	56.8	837.0	72.0	922.0	83.5
NON-U.S. MANUFACTURERS										
Captive Total	798.4		1,183.0		1,577.0		1,963.0		2,154.0	
Full Size	29.0	3.6	13.0	1.1	7.0	.4		.2		.2
Half High	769.4	96.4	1,170.0	98.9	1,570.0	99.6		99.8		99.8
OEM Total	5,329.6		7,432.0		9,188.5		10,745.0		10,824.0	
Full Size	76.4	1.4	7.5	.1	4.0		9.0	.1	16.0	.1
Half High	5,253.2	98.6	7,424.5	99.9	9,184.5	100.0	10,736.0	99.9	10,808.0	99.9
Total Non-U.S.	6,128.0		8,615.0		10,765.5		12,708.0		12,978.0	
Full Size	105.4	1.7	20.5	.2	11.0	.1	12.0	.1	21.0	.2
Half High	6,022.6	98.3	8,594.5	99.8	10,754.5	99.9	12,696.0	99.9	12,957.0	99.8
WORLDWIDE RECAP										
Total Shipments	10,646.4		10,671.4		12,168.5		13,870.0		14,082.0	
Full Size	3,219.4	30.2	1,093.7	10.2	617.0	5.1	337.0	2.4	203.0	1.4
							13,533.0		13,879.0	98.6
Half High	7,427.0	69.8	9,577.7	89.8	11,551.5	94.9	13,533.0	97.6	13,879.0	9

TABLE 27

FLEXIBLE DISK DRIVES, 5.25 Inch, Two Sides

WORLDWIDE SHIPMENTS (000)

TRACK DENSITY ANALYSIS

		1984								
	Ship Units	ments %	1 Units	985 %		86		.987		
				b	Units		Units	% 	Units 	%
U.S. MANUFACTURERS										
Captive Total	398.9		270.0							
48 TPI	398.9	100.0	165.0	61.2						
96 TPI 1.6 MB			105.0	38.8	,					
OEM Total	4,119.5		1,786.4		1,403.0		1,162.0		1,104.0	
48 TPI	3,847.2	93.5	1,664.7	93.3	1,316.0	93.9	990.0	85.3	794.0	72.0
96/100 TPI	269.3	6.5	112.7	6.3	63.0	4.5	84.0	7.2	172.0	15.6
96 TPI 1.6 MB	3.0		9.0	.4	24.0	1.6	88.0	7.5	138.0	12.4
Total U.S.	4,518.4		2,056.4		1,403.0		1,162.0		1,104.0	
48 TPI	4,246.1	94.1	1,829.7	89.1	1,316.0	93.9	990.0	85.3	794.0	72.0
96/100 TPI	269.3	5.9	112.7	5.5	63.0	4.5	84.0	7.2	172.0	15.6
96 TPI 1.6 MB	3.0		114.0	5.4	24.0	1.6	88.0	7.5	138.0	12.4
NON-U.S. MANUFACTURERS										
Captive Total	798.4		1,183.0		1,577.0		1,963.0		2 154 0	
48 TPI	560.0	70.2	621.0	52.6	659.0	41.9	574.0	29.2	2,154.0 429.0	19.9
96/100 TPI	89.9	11.3	173.0	14.6	188.0	11.9	193.0	9.8	175.0	8.1
96 TPI 1.6 MB	148.5	18.5	389.0	32.8	730.0	46.2	1,196.0	61.0	1,550.0	72.0
OEM Total	5,329.6		7,432.0		9,188.5		10,745.0		10,824.0	
48 TPI	3,404.5	64.0	4,107.0	55.4	4,599.0	50.2	4,829.0	45.0	4,256.0	39.4
96/100 TPI	1,425.5	26.7	1,133.5	15.3	863.0	9.4	626.0	5.8	428.0	4.0
96 TPI 1.6 MB	499.6	9.3	2,191.5	29.3	3,726.5	40.4	5,290.0	49.2	6,140.0	56.6
Total Non-U.S.	6,128.0		8,615.0		10,765.5		12,708.0		12,978.0	
48 TPI	3,964.5	64.8	4,728.0	55.0	5,258.0	48.9	5,403.0	42.6	4,685.0	36.2
96/100 TPI	1,515.4	24.7	1,306.5	15.2	1,051.0	9.8	819.0	6.4	603.0	4.6
96 TPI 1.6 MB	648.1	10.5	2,580.5	29.8	4,456.5	41.3	6,486.0	51.0	7,690.0	59.2
WORLDWIDE RECAP										
Total Shipments	10,646.4		10,671.4		12,168.5		13,870.0		14,082.0	
48 TPI	8,210.6	77.2	6,557.7	61.6	6,574.0	54.1	6,393.0	46.2	5,479.0	39.0
96/100 TPI	1,784.7	16.8	1,419.2	13.3	1,114.0	9.2	903.0	6.5	775.0	5.5
96 TPI 1.6 MB	651.1	6.0	2,694.5	25.1	4,480.5	36.7	6,574.0	47.3	7,828.0	55.5

NOTE: Track densities greater than 100 TPI are grouped with 96/100 TPI totals in this table.

TABLE 28

FLEXIBLE DISK DRIVES, 5.25 INCH, TWO SIDES DISTRIBUTION CHANNEL SUMMARY U.S. Non-Captive Disk Drives

	1984	U.S.				
	Net Shi	pments		FORE	CAST	
	Units		1985	1986	1987	1988
Distribution channel	(000)	<u></u> %	<u>%</u>	<u>%</u>	<u>%</u>	%
Mainframe computer manufacturers	3,180.1	53.6	42.3	39.8	36.9	34.0
Mini/micro computer manufacturers	796.4	13.4	13.0	12.6	12.2	11.9
System OEMs/systems houses	1,387.1	23.4	33.2	33.7	34.3	34.5
Independent peripherals suppliers	181.6	3.1	3.7	4.5	5.4	6.1
Distributors, dealers, end users	383.2	6.5	7.8	9.4	11.2	13.5
TOTAL	5,928.4					

TABLE 29

FLEXIBLE DISK DRIVES, 5.25 INCH, TWO SIDES

MARKET SHARE SUMMARY

Worldwide Shipments of Non-Captive Disk Drives

		1984 Net	Shipments	
	To United S	tates		
	Destinati	ons	Worldwi	de
Drive Manufacturers	Units (000)	%	Units (000)	%
Tandon	2,074.0	35.0	2,099.6	22.2
Teac	378.0	6.4	1,590.0	16.8
Mitsubishi Electric	662.0	11.2	765.0	8.1
YE Data	265.0	4.5	697.0	7.4
Qume	655.1	11.1	655.1	6.9
Matsushita Com. Ind.			614.0	6.5
Shugart	416.5	7.0	594.8	6.3
Control Data	498.0	8.4	557.0	5.9
Toshiba	37.0	.6	378.0	4.0
Epson	185.0	3.1	238.0	2.5
Tokyo Electric	220.0	3.7	220.0	2.3
Alps Electric	160.0	2.7	200.0	2.1
Canon	14.5	.2	193.5	2.0
Micro Peripherals	76.0	1.3	119.0	1.3
Wong's Technology	99.5	1.7	103.0	1.1
Other U.S.	83.9	1.4	94.0	1.0
Other Non-U.S.	103.9	1.7	331.1	3.6
TOTAL	5,928.4	100.0	9,449.1	100.0

FLEXIBLE DISK DRIVES, MICROFLOPPIES

Coverage

Examples of flexible disk drives in this group include:

3.5" disk diameter, one side

Alps Electric FDV 113A, DFL 313 Au Peripheral Products AP-300S **BASF** 6161, 6163 MDD 351, MDD 353 Canon F-351, F-353 Chinon Citizen OMDT-OOA, ONDT-40A Copal F-3503 **Epson** SMD-150, SMD-170 Fujitsu M2431A Janome Sewing Machine Co. MFD-91 Matsushita Com. Ind. JU-313, JU-323 Mitsubishi Electric MF351A Mitsumi Electric D 355 NEC FD 1034 01ivetti FD 301 FDU-355-SA Sankyo Seiki Seikosha SD3505 Sony OA-D32V, OA-D33V, MP-F53V Tandon TM-303 FD-35E, FD-135E TEAC Tokyo Electric Company FB-352 Toshiba ND-353, ND-351S Victor Company of Japan MDP-10, MDP-30FD

3.5" disk diameter, two sides

Akan **352S** Alps Electric FDV 223A, DFL 413 Au Peripheral Products AP-300DS BASF 6164 Brother FB 610 Canon MDD 350 Chinon F-354, F-356 OMDT-10A, ONDT-50B Citizen Copal F-3504 SMD-280, SMD-180 Epson Fujitsu M2532A, M2536A Janome Sewing Machine Co. MFD-91D Matsushita Com. Ind. JU-363 MF353, MF355 Mitsubishi FD 1035, FD 1036A NEC Olivetti FD 302

3.5" disk diameter, two sides (continued)

Ricoh RF4100 Sankyo Seiki FDU-355-DA Seikosha SD3510 Shinwa Co, Ltd. FDS-36 Sony OA-D32W, MP-F53W Tandon TM-304 TEAC FD-35F, FD-35H, FD-135F Tokyo Electric Company FB-354 ND-354, ND-352S Toshiba Victor Company of Japan MDP-20, MDP-40 YE Data YD-620, YD-640

3.0" disk diameter, one side

Chinon F-301
Hitachi HFD 305SX
Janome Sewing Machine Company MFD-80
Matsushita Electronic Comp. EME-131, EME-155
Sankyo Seiki FDU-300-S
TEAC FD-30A

3.0 disk diameter, two sides

Hitachi HFD 305D Matsushita Electronic Comp. EME-233 Sankyo Seiki FDU-300-D

This year's DISK/TREND Report continues to treat one and two sided microfloppy drives as a single product group. There are now only two principal microfloppy media standards: (1) The 3.5 inch Sony-type diskette, for which over 20 manufacturers now offer drives, and (2) the 3.0 inch Hitachi/Matsushita Electric diskette, supported with announced drives from only six manufacturers at this time. The basic drives in each of these groups use 6,250 bytes per track, the same track capacity as "double density" 5.25 inch diskettes, and also use 40 or 80 tracks per side to maintain file compatibility with 5.25 inch diskettes.

1.6 and 2.0 megabyte 3.5 inch drives were announced for the first time in 1985 by a few manufacturers. These drives are intended for use

with the high density media proposed by Sony, and will operate at up to 17,400 BPI, using the 135 TPI standard of today's production drives. It is expected that most major manufacturers of microfloppy drives will soon announce similar drives for 1986 delivery.

Market status

DISK/TREND estimate of total market size:

Worldwide sales (\$M)	1984	1985	1986	1987	1988
U.S. manufacturers	3.8	***	7.7	16.8	30.2
All manufacturers	201.6	362.7	656.4	874.1	1,059.7

Microfloppy drives remain the leader in growth rate among all DISK/TREND flexible disk drive product groups. Worldwide 1984 shipments were 1,972,000 drives, and 1985's shipments, although not up to previous expectations, are projected to reach 3,378,000 units, an increase of 71.2%. The shortfall from previous forecasts is attributed partly to an off-year for the computer industry, but mostly to IBM's delay in introducing its briefcase portable computer, using 1 megabyte 3.5 inch drives.

The Sony-type 3.5 inch diskette is steadily becoming more dominant. Shipments of the Hitachi/Matsushita 3.0 inch drives are expected to increase slightly in 1985, to 262,000 units. But the long-term trend for the 3.0 inch format continues down, from 12.6% of worldwide unit shipments in 1984, to 7.8% in 1985. 3.0 inch drives have never significantly penetrated the U.S. and European markets, and after an early lead have been passed up in Japan by 3.5 inch drives, now used by many leading system manufacturers, including Fujitsu, NEC and IBM.

Within the 3.5 inch format, a striking reversal in the rankings of one side and two sided drives has occurred in the last year. In 1984, one

side 3.5 inch drives held 64.9% of all microfloppy unit shipments, but in 1985 two sided drives are expected to take 56.4% of shipments. Almost all new systems introduced in 1985 using microfloppies have adopted two sided 3.5 inch models. Most 3.5 inch drives shipped in the last year have used the standard 135 TPI, with 80 tracks per side. 67.5 TPI drives, with 40 tracks per side, have a minor role, with less than 80,000 drives in 1985.

OEM shipments continued to represent the bulk of microfloppy shipments in 1984, with captive drives only 6.4% of the worldwide total. Sony's 1,022,000 OEM drives provided 55.4% of worldwide non-captive shipments for 1984, with most other suppliers' shares in the 2% to 5% range.

Marketing trends

Excellent continuing growth is projected for microfloppies. The average annual increase in shipments for 1985-88 included in this year's DISK/TREND Report is 57.3%. By 1988, microfloppy worldwide shipments are forecasted at 12,578,000 units, rivaling two sided 5.25 inch drives.

The dominant influences in microfloppy shipment growth will continue to be briefcase-size portable computers and small-footprint desktop systems intended for office applications, followed by heavy adoption for high-end home computers. Most of the microfloppy shipments so far have been generated without the help of IBM, whose JX system offered in Asia had only modest sales to date. But that will change.

It is expected that IBM will finally introduce its own briefcase portable using 3.5 inch 1 megabyte drives early in 1986. The program was postponed after new management was installed at IBM's Entry Systems Division this Spring, but everything seems to be back on track for this program, with shipments expected at time of announcement.

The impact of IBM's portable on the industry will be substantial, if priced aggressively. In addition to using 3.5 inch drives as the basic data storage device on the portable, IBM will probably find it necessary to offer the same drives as options on its office PC's. It is also considered likely that IBM will eventually use the 2 megabyte 3.5 inch drives now starting to appear, with a later generation of small-footprint desktop office systems.

Technical trends

Until early 1985, the Nippon Telephone and Telegraph program to establish a 1.6 megabyte standard for 3.5 inch drives seemed to have the support of the Japanese computer industry. But the NTT 1.6 megabyte consensus collapsed after Sony proposed a new 2 megabyte media standard using a thinner coating and higher coercivity -- and IBM expressed interest. It is now clear that most Japanese microfloppy drive manufacturers will offer 2 megabyte drives, plus 1.6 megabyte versions.

Several Japanese firms have revealed work on perpendicular recording for microfloppy drive formats, but the impact on existing microfloppies will probably be slight, due to lack of an agreement on a common media standard. One of the more promising program's is Toshiba's 4 megabyte 3.5 inch drive using barium ferrite media -- but the company has not yet announced a specific product and delivery commitment.

Forecasting assumptions

- 1. Two sided 3.5 inch drives will become the dominant microfloppy standard for portable, personal and home computers.
- 2. IBM will use two sided 3.5 inch microfloppy drives on a briefcase portable and other computers starting in early 1986.

TABLE 30

FLEXIBLE DISK DRIVES, MICROFLOPPIES

REVENUE SUMMARY

		984	DISK D			Fore	cast			
	Reve		19		19		19	987	_	.988
	U.S.		U.S.	 WW	U.S.		U.S.	WW	U.S.	
U.S. Manufacturers										
IBM Captive										
Other U.S. Captive										
TOTAL U.S. CAPTIVE			_ 				, 			
PCM										
OEM	3.0	3.8			6.2	7.7	13.4	16.8	24.2	30.2
TOTAL U.S. NON-CAPTIVE	3.0	3.8			6.2	7.7	13.4	16.8	24.2	30.2
TOTAL U.S. REVENUES	3.0	3.8	·		6.2	7.7	13.4	16.8	24.2	30.2
Non-U.S. Manufacturers										
Captive	21.5	44.3	29.1	147.3	45.6	226.0	54.2	285.9	55.6	315.6
PCM						· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·			·
OEM	88.5	153.5	130.1	215.4	263.5	422.7	360.6	571.4	456.9	713.9
TOTAL NON-U.S. REVENUES	110.0	197.8	159.2	362.7	309.1	648.7	414.8	857.3	512.5	1,029.5
Worldwide Recap										
TOTAL WORLDWIDE REVENUES	113.0	201.6	159.2	362.7	315.3	656.4	428.2	874.1	536.7	1,059.7
OEM Average Price (\$000)	.088	.085	•076	.074	.073	.073	.070	.069	.065	.065

TABLE 31
FLEXIBLE DISK DRIVES, MICROFLOPPIES
UNIT SHIPMENT SUMMARY

	DISK DRIVE UNIT SHIPMENTS, BY SHIPMENT DESTINATION (000) 1984ForecastForecast									
		984 ments		.985		 1986		1987		1988
	U.S.	- WW	U.S.	WW	U.S.	WW	U.S.	 WW	U.S.	 WW
U.S. Manufacturers										
IBM Captive		, ,								
Other U.S. Captive										
TOTAL U.S. CAPTIVE				-				,		
PCM		·								
OEM	26.6	34.1			87.2	109.0	193.6	242.0	372.0	465.0
TOTAL U.S. NON-CAPTIVE	26.6	34.1			87.2	109.0	193.6	242.0	372.0	465.0
							<i>*.</i>			
TOTAL U.S. SHIPMENTS	26.6	34.1			87.2	109.0	193.6	242.0	372.0	465.0
Non-U.S. Manufacturers										
Captive	62.0	126.0	93.0	454.0	147.0	717.0	183.0	959.0	194.0	1,094.0
PCM				·						
OEM	1,014.0	1,811.9	1,703.0	2,924.0	3,582.5	5,809.0	5,187.2	8,265.0	7,038.0	11,019.0
TOTAL NON-U.S. SHIPMENTS	1,076.0	1,937.9	1,796.0	3,378.0	3,729.5	6,526.0	5,370.2	9,224.0	7,232.0	12,113.0
Worldwide Recap										
TOTAL WORLDWIDE SHIPMENTS	1,102.6	1,972.0	1,796.0	3,378.0	3,816.7	6,635.0	5,563.8	9,466.0	7,604.0	12,578.0
Cumulative Shipments										
IBM Non-IBM WORLDWIDE TOTAL		2,438.8 2,438.8	3,176.2 3,176.2	5,816.8 5,816.8	6,992.9 6,992.9	12,451.8 12,451.8	12,556.7 12,556.7	21,917.8 21,917.8	20,160.7 20,160.7	34,495.8 34,495.8

TABLE 32

FLEXIBLE DISK DRIVES, MICROFLOPPIES

WORLDWIDE SHIPMENTS (000)

BREAKDOWN BY DISK DIAMETER

		1984							Fore	ecast					
	3.0"	Shipments 3.5" SS		3.0"	1985	3.5" DS		1986			1987 3.5" SS		3.0"	1988 3.5" SS	3.5" DS
	3.0	3.5 35	3.5 05	3.0	3.5" 55	3.5" 05	3.0"	3.5 55	3.5" DS	3.0"	3.5" 55	3.5" 05	3.0	3.5 33	3.5 03
U.S. MANUFACTURERS							• .								
IBM Captive		· · · · · · · · · · · · · · · · · · ·	·												
Other U.S. Captive						·									
OEM		31.3	2.8					46.0	63.0		22.0	220.0			465.0
TOTAL U.S. SHIPMENTS		31.3	2.8			, 		46.0	63.0		22.0	220.0			465.0
NON-U.S. MANUFACTURERS															
Captive	5.0	56.0	65.0	8.0	149.0	297.0	12.0	192.0	513.0	10.0	204.0	745.0	7.0	179.0	908.0
OEM	244.4	1,191.2	376.3	254.0	1,057.0	1,613.0	240.0	734.0	4,835.0	166.0	405.0	7,694.0	92.0	175.0	10,752.0
TOTAL NON-U.S. SHIPMENTS	249.4	1,247.2	441.3	262.0	1,206.0	1,910.0	252.0	926.0	5,348.0	176.0	609.0	8,439.0	99.0	354.0	11,660.0
WORLDWIDE RECAP															
Total Shipments	249.4	1,278.5	444.1	262.0	1,206.0	1,910.0	252.0	972.0	5,411.0	176.0	631.0	8,659.0	99.0	354.0	12,125.0
ANNUAL SHARE, BY DIAMETER	12.6%	64.9%	22.5%	7.8%	35.8%	56.4%	3.8%	14.6%	81.6%	1.9%	6.7%	91.4%	.8%	2.8%	96.4%

TABLE 33 FLEXIBLE DISK DRIVES, MICROFLOPPIES WORLDWIDE REVENUES (\$M) BREAKDOWN BY DISK DIAMETER

1984								Forecast								
		Revenues-			1985						1987			1988		
	3.0"	3.5" SS	3.5" DS	3.0"	3.5" SS	3.5" DS	3.0"	3.5" 55	3.5" DS	3.0"	3.5" SS	3.5" DS	3.0"	3.5" SS	3.5" 05	
U.S. MANUFACTURERS																
IBM Captive			·			· ·										
Other U.S. Captive		'		· · · · · ·												
OEM		3.5	.3	, · · · · · · · · · · · · · · · · · · ·	: , 			3.0	4.7		1.4	15.4			30.2	
TOTAL U.S. REVENUES	 	3.5	.3				, 	3.0	4.7		1.4	15.4			30.2	
NON-U.S. MANUFACTURERS																
Captive	2.3	19.3	22.7	3.2	46.3	97.8	4.5	57.4	164.1	3.5	58.9	223.5	2.5	49.8	263.3	
OEM	16.2	99.3	38.0	14.2	73.0	128.2	13.0	47.7	362.0	9.1	24.3	538.0	5.0	10.5	698.4	
TOTAL NON-U.S. REVENUES	18.5	118.6	60.7	17.4	119.3	226.0	17.5	105.1	526.1	12.6	83.2	761.5	7.5	60.3	961.7	
WORLDWIDE RECAP																
Total Revenues	18.5	122.1	61.0	17.4	119.3	226.0	17.5	108.1	530.8	12.6	84.6	776.9	7.5	60.3	991.9	
ANNUAL SHARE, BY DIAMETER	9.2%	60.7%	30.1%	4.8%	33.0%	62.2%	2.7%	16.5%	80.8%	1.4%	9.7%	88.9%	.7%	5.7%	93.6%	

TABLE 34
FLEXIBLE DISK DRIVES, MICROFLOPPIES
DISTRIBUTION CHANNEL SUMMARY
U.S. Non-Captive Disk Drives

	1984 Net Shi	U.S. pments	FORECAST				
	Units		1985	1986	1987	1988	
Distribution channel	(000)	%	<u>%</u>	<u>%</u>	<u>%</u>	<u>%</u>	
Mainframe computer manufacturers			5.1	17.2	21.3	22.7	
Mini/micro computer manufacturers	313.1	30.1	27.3	24.8	22.6	20.6	
System OEMs/systems houses	684.6	65.8	63.1	53.0	50.6	50.8	
Independent peripherals suppliers	33.6	3.2	3.5	3.9	4.3	4.7	
Distributors, dealers, end users	9.3	.9	1.0	1.1	1.2	1.2	
TOTAL	1.040.6						

TABLE 35

FLEXIBLE DISK DRIVES, MICROFLOPPIES

MARKET SHARE SUMMARY
Worldwide Shipments of Non-Captive Disk Drives

1984 Net Shipments To United States Destinations Worldwide Units (000) Drive Manufacturers Units (000) % % Sony 950.0 91.3 1,022.0 55.4 Alps Electric 100.0 5.4 97.7 5.3 Chinon 90.0 4.9 Sankyo Seiki 19.6 89.0 4.8 1.9 **Epson** Matsushita Elec. Ind. 80.0 4.3 4.3 YE Data 79.0 2.0 .2 67.0 Matsushita Com. Ind. 3.6 22.0 2.1 65.0 3.5 Hitachi 6.0 54.0 2.9 Teac .6 Other U.S. 26.6 2.6 34.1 1.8 3.8 Other Non-U.S. 14.4 1.3 68.2 1,846.0 TOTAL 1,040.6 100.0 100.0

FLEXIBLE DISK DRIVES, SPECIAL

Coverage

Examples of flexible disk drives included in this group are:

8 inch Bernoulli principle drives

Iomega

Alpha 10H, A110H, A120H, A210H

5.25 inch Bernoulli principle drives

Iomega

Beta-5, B105-MAC

Spiral track drives

Mitsumi Electric Sankyo Seiki Tokyo Electric Company QDM-01 Quick Disk FMC-170, FMC-270 MC-116, MC-132, MC-164

The flexible disk drives in this group are analyzed separately, because the drives included are significantly different from those in other DISK/TREND product groups. The functional and physical characteristics of these products are varied, and will be individually discussed below. Specific shipment and revenue forecasts for products in this group have been included in the DISK/TREND Report this year for the first time.

Special flexible disk drive market status and trends

DISK/TREND estimate of total market size:

Worldwide sales (\$M)	<u>1984</u>	1985	<u>1986</u>	<u>1987</u>	1988
U.S. manufacturers	51.1	91.9	149.3	203.7	223.8
All manufacturers	59.7	100.6	158.7	213.8	234.2

Iomega's Bernoulli principle drives

Iomega's drives use the Bernoulli effect to control head/disk spacing. These are high performance drives, using flexible disks in a

removable rigid cartridge, and a sophisticated internal air flow system to maintain the proper position of the disk relative to the recording head. A voice coil rotary head positioning system, in conjunction with an embedded servo, provides average seek times of about 35-40 milliseconds.

Iomega announced the 8 inch Alpha-10 in May, 1981, and deliveries of production drives, with 10 megabytes formatted capacity, started in September, 1982. The original drive was replaced by a half high 8 inch model in 1984, also with 10 megabyte capacity, and a 21 megabyte version was added in 1985. A 5 megabyte full size 5.25 inch drive was introduced in 1983.

The basic 10 megabyte 8 inch drive operates at 300 TPI and 18,000 FCI (24,000 BPI), and spins at 1,500 RPM. The new 21 megabyte version increases track density to 641 TPI. Iomega's current 5.25 inch drives offer 5.25 megabyte capacity, with 394 TPI at 17,200 BPI, and maintain the 625 kilobyte/second transfer rate standard with most 5.25 Winchester drives, by using a rotational speed of 1,964 RPM.

The capacity, performance, and pricing of Iomega's drives place them in competition with small Winchester disks and removable rigid disk cart-ridge drives, rather than in the existing flexible disk drive market. The only announced flexible disk drive with the potential to challenge Iomega in its key markets is the new Eastman Kodak 12 megabyte 5.25 inch drive promised for delivery in the second half of 1986.

Iomega has attracted great interest in the industry, but orders from system manufacturers were slow in coming. The firm has achieved much better success through its program to offer subsystems in the personal computer add-on market. Since the second half of 1983, an 8 inch subsystem sold through dealers to IBM PC users has been growing in sales volume. A 5.25

inch subsystem for the Apple Macintosh market was added in fourth quarter of 1984.

Iomega's subsystems provided most of the firm's growth during the last year. 36,200 drives were sold in this market in 1984, with an increase projected to 88,000 in 1985. Continued growth through 1988 is forecasted, with the total drives shipped by Iomega and any potential similar competitive drives rising to 243,000 units in that year.

These forecasts assume, of course, a market environment benign to Bernoulli drives, with no significant rearguard action by IBM in connection with its personal computer aftermarket. IBM could greatly reduce the Iomega's market by changing the PC attachment opportunity for these drives or by offering its own data storage product to serve the same function. However, there is no indication of any IBM plans to do so, for the moment.

Iomga's main difficulty in selling to system manufacturers on an OEM basis lies in lack of credible alternate sources for the drive. The products are unique, and system manufacturers, as always, are reluctant to take a chance on a sole-source product, even from a company as prosperous as Iomega.

The first step was taken with a license to SCI Systems to manufacture Iomega's drives, but no specific plans to enter the OEM market as a second source have been announced. In 1984 a license was granted to Nippon Chemi-Con, a major Japanese manufacturer of electrolytic capacitors, to manufacture and market Iomega drives in Japan. Also, Verbatim has a license to make and sell Iomega media. Further development of alternate sources for drives and media is probably essential to establish major shipments of Iomega's OEM drive configurations.

Spiral track drives:

Mitsumi Quick Disk
Sankyo Seiki FMC-170, FMC-270
Tokyo Electric Company MC-108, MC-116

All of these drives record in a single spiral track on a flexible disk ranging from 2.6 to 2.8 inches in diameter. The drives' physical size, interfaces and media are not compatible between drives from different manufacturers. Olivetti offered a similar drive, starting in 1977, but phased it out a few years ago. Olivetti's drive was used as a program loader and data storage medium on a variety of word processing and data processing equipment, but has been replaced with Olivetti's internally manufactured 5.25 inch floppy drives. The drive was offered as an OEM product for several years, without much market impact.

Sankyo Seiki's drive was introduced in 1980, and the newer Tokyo Electric drives were introduced in 1982. The most recent introduction is the Mitsumi "Quick Disk", which became available in early 1984. All of these drives are, like Olivetti's, intended to develop the market for very small, low priced serial recording devices in applications such as electronic typewriters, POS terminals, personal computers, and for other specialized systems. Most early shipments were in connection with Japanese produced electronic typewriters.

Mitsumi's Quick Disk may be the most ambitious product in this group. The target market is low cost home computers, where the intent is to provide a very low cost serial recording device which will be usable in quickly loading programs and user files into main system memory. Current drives have 64 kilobytes capacity, but higher capacity versions are expected. The drive is designed to sell for less than \$30 to system manufacturers, and several home computers intended for the Japanese market

have already appeared with Quick Disk drives. Maxell offers the media, providing a credible source.

The three companies participating so far in the spiral track flexible disk drive market shipped a total of 145,000 units in 1984, with an increase to 177,000 drives in 1985. Given a reasonable success level for the Quick Disk in the MSX computer market, the 260,000 units projected for 1988 should be shipped without difficulty. Because of the very low average unit price for drives of this type, the total revenues produced remain comparatively small.

Forecasting assumptions

- 1. IBM will not take any actions which would significantly reduce the Iomega market opportunity in attaching drives to IBM personal computers.
- 2. The market for MSX computers will enjoy strong growth in the Japanese domestic market for home computers, with heavy use of spiral track floppy drives, but will have little penetration of other markets.

TABLE 36
FLEXIBLE DISK DRIVES, SPECIAL TYPES
REVENUE SUMMARY

			DISK DE	RIVE REVEN	NUES, BY SHIPMENT DESTINATION (\$M)Forecast					
	1984 Revenues		19		19	Fored 186	ast19:		1988	
	U.S.	WW	U.S.	WW	U.S.	WW	U.S.	WW	U.S.	WW
U.S. Manufacturers										
IBM Captive			-							
Other U.S. Captive	-									
TOTAL U.S. CAPTIVE										·
PCM	41.3	43.5	78.6	83.8	127.5	136.6	167.9	185.2	176.7	198.8
OEM	6.8	7.6	6.7	8.1	10.5	12.7	15.1	18.5	20.0	25.0
TOTAL U.S. NON-CAPTIVE	48.1	51.1	85.3	91.9	138.0	149.3	183.0	203.7	196.7	223.8
TOTAL U.S. REVENUES	48.1	51.1	85.3	91.9	138.0	149.3	183.0	203.7	196.7	223.8
Non-U.S. Manufacturers										
Captive										
PCM	· 									
OEM		8.6		8.7		9.4	 	10.1		10.4
TOTAL NON-U.S. REVENUES		8.6		8.7		9.4		10.1		10.4
Worldwide Recap										
TOTAL WORLDWIDE REVENUES	48.1	59.7	85.3	100.6	138.0	158.7	183.0	213.8	196.7	234.2

TABLE 37
FLEXIBLE DISK DRIVES, SPECIAL TYPES
UNIT SHIPMENT SUMMARY

	DISK DRIVE UNIT SHIPMENTS, BY SHIPMEN					PMENT DESTINATION (000)				
	19 ShipmShipm	184 Hents		985				.987		988
	U.S.	WW	U.S.	WW	U.S.	WW	U.S.	WW	U.S.	WW
U.S. Manufacturers						-,				
IBM Captive		-								
Other U.S. Captive		,								
TOTAL U.S. CAPTIVE				·						
PCM	34.4	36.2	82.6	88.0	140.0	150.0	194.0	214.0	216.0	243.0
OEM	8.0	8.9	10.8	13.0	18.4	22.0	28.8	35.0	41.6	52.0
TOTAL U.S. NON-CAPTIVE	42.4	45.1	93.4	101.0	158.4	172.0	222.8	249.0	257.6	295.0
TOTAL U.S. SHIPMENTS	42.4	45.1	93.4	101.0	158.4	172.0	222.8	249.0	257.6	295.0
Non-U.S. Manufacturers										
Captive								· ;		
PCM								· ·		
OEM		145.0		177.0		208.0		240.0		260.0
TOTAL NON-U.S. SHIPMENTS		145.0		177.0		208.0		240.0		260.0
Worldwide Recap										
TOTAL WORLDWIDE SHIPMENTS	42.4	190.1	93.4	278.0	158.4	380.0	222.8	489.0	257.6	555.0
Cumulative Shipments										
IBM Non-IBM	 44.9	 192.6	138.3	 470.6	 296.7	0E0 <i>6</i>	 E10 F	1 220 6	 777 1	1 004 6
WORLDWIDE TOTAL	44.9	192.6	138.3	470.6	296.7	850.6 850.6		1,339.6 1,339.6		1,894.6 1,894.6

FLEXIBLE DISK DRIVE SPECIFICATIONS

Coverage

This listing includes most flexible disk drives now in new production or announced, arranged alphabetically by manufacturer. Most of the listed drives are still in production.

Specifications on drive models sold by computer system manufacturers but purchased on an OEM basis from others have been included in only a few cases. Also not listed in most cases are captive drives which are similar to OEM models made by the same manufacturer. In some cases, drives made by one drive manufacturer and resold by another drive manufacturer have been included for identification purposes.

Generic type

Because they are generally understood throughout the industry, IBM media designations are used to define types of 8 inch media; Sony media designations are used to define 3.5 inch media types. However, usage of these model numbers is not intended to imply interchangeability. Media for 5.25 inch drives is identified by recording format—for example, 5.25"—2/80 means 5.25 inch media suitable for two sided 80 track recording. High density 5.25 inch diskettes are identified by manufacturer's designations. Individual drives may require media with a variety of special characteristics.

Capacities

Capacities are listed as "U" for unformatted or "F" for formatted.

All capacities are per spindle. For DISK/TREND purposes, one spindle

consists of the disk drive mechanism required to utilize a single flexible disk. Drives which use a single head positioning mechanism with two diskettes are considered to be two spindles.

OEM prices

The 500 unit price is given for most OEM flexible disk drives sold in the United States, except where larger quantity prices are indicated. Since these prices may be changed by manufacturers without notice, please use them with the appropriate caution.

Accuracy

All information has been cross checked for accuracy. However, it is anticipated that some errors may be included, since many manufacturers' published specifications do not cover all of the items listed, and numerous verbal inquiries were necessary. Your corrections will be most welcome and will be included in the next edition.

DISK/TREND product groups

In most cases the product groups used for individual drives are clear, but a few arbitrary decisions have been made. The IBM magazine drive has been included in the 8 inch, two sided group, since the magazine mechanism uses a single drive.

DISK/TREND PRODUCT GROUPS FOR FLEXIBLE DISK DRIVES

- 13. 8 inch, one side
- 14. 8 inch, two sides
- 15. 5.25 inch, one side
- 16. 5.25 inch, two sides
- 17. Microfloppies, one and two sides
- 18. Special flexible disk drives

MANUFACTURER	AKAN	ALPS ELECTRIC	ALPS ELECTRIC	ALPS ELECTRIC	ALPS ELECTRIC
DRIVE					
	352\$	DFB 111 FDD 2125	DFC 122	DFB 121	DFC 222 FDL 212B
DISK/TREND GROUP	17	15	15	16	16
MARKET	OEM	ОЕМ	ОЕМ	ОЕМ	OEM
MEDIA: Generic type	Sony 0M-D4440	5.25" 1/40	5.25" 1/40	5.25" 2/40	5.25" 2/40
Nominal disk diamete	3.5"	5.25"	5.25"	5.25"	5.25"
Recording medium	High Density	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated
Sectoring	Oxide Coated Soft	 Soft/Hard	Soft/Hard	Soft/Hard	Soft/Hard
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .5/1.0	U: .250	U: .250	U: .250	U: .5
Capacity per track (Bytes)	U: 3,125/6250	U: 6,250	U: 6,250	U: 6,250	U: 6,250
Data surfaces per spindle	2	1	1	2	2
Tracks per surface	80	40	40	40	40
Track density (TPI)	135	48	48	48	48
Maximum linear density (BF	4359/8118	5536	5536	5876	5876
Rotational speed (RPM)	300	300	300	300	300
PERFORMANCE					
Actuator type POSITIONING:Track to track	Lead Screw, Stepping Motor	Band, Stepping Motor 6 or 12	Band, Stepping Motor 6	Band, Stepping Motor 6	Band, Stepping Motor 6
Settling time	(msec) 15	15	15	15	15
Head load time	e(msec) Continuous	35	35	35	35
Average rotational delay (Contact	100	100	100	100
Data transfer rate (KBytes		31.25	31.25	31.25	31.25
SIZE (Inches: H x W x D)	1.18 x 4.0 x 5.75	1.69 x 5.75 x 8.0	1.625 5.75 x 8.0	1.625 5.75 x 8.0	1.625 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	3Q85	2/80	1985	1985	1984
U.S. OEM PRICE FOR 500 UNITS					
COMMENTS					
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MANUFACTURER	ALPS ELECTRIC	ALPS ELECTRIC	ALPS ELECTRIC	ALPS ELECTRIC	ALPS ELECTRIC
DRIVE	<u> </u>				
	DFC 422 FDL 222B	DFC 642		DFL 123 FDV 113A	DFL 223 FDV 123A
DISK/TREND GROUP	16	16	16	17	17
MARKET	ОЕМ	OEM	OEM	OEM	OEM
MEDIA: Generic type	5.25" 2/80	Maxell	Maxell	Sony OM-D3440	Sony OM-D4440
Nominal disk diameter	5.25"	MD2-HD 5.25"	MD2-HD 5.25"	3.5"	3.5"
Recording medium	Oxide Coated	High Density	High Density	High Density	High Density
Sectoring	Soft/Hard	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: 1.0	U: 1.6	U: 1.0/1.6	U: .250	V: .5
Capacity per track (Bytes)	U: 6,250	U: 10,416	U: 6,250/10,416	U: 6,250	U: 6,250
Data surfaces per spindle	2	2	2	1	2
Tracks per surface	80	77	80/77	40	40
Track density (TPI)	96	96	96	67.5	67.5
Maximum linear density (BPI)	5922	9646	5922/9646	8126	8647
Rotational speed (RPM)	300	360	300/360	300	300
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Band, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor 3	Lead Screw, Stepping Motor 6	Lead Screw, Stepping Motor 6
Settling time (msec)	15	15	15	15	15
Head load time(msec)	35	35	35	Continuous	Continuous
Average rotational delay (msec)	100	83.3	100/83.3	Contact 100	Contact 100
Data transfer rate (KBytes/sec)	31.25	62.5	31.25/62.5	31.25	31.25
SIZE (Inches: H x W x D)	1.625 x 5.75 x 8.0	1.625 5.75 x 8.0	1.625 5.75 x 8.0	1.46 x 4.1 x 4.9	1.46 x 4.1 x 4.9
FIRST CUSTOMER SHIPMENT	1984	8/85	8/85	1985	1985
U.S. OEM PRICE FOR 500 UNITS		ik alekeni A ■■ yeka			
COMMENTS					

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MANUFACTURER	ALPS ELECTRIC	ALPS ELECTRIC	AU PERIPHERAL PRODUCTS	AU PERIPHERAL PRODUCTS	BASF
DRIVE					·
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	DFL 313 FDV 213A	DFL 413 FDV 223A	AP-300DS	AP-300S	6102
DISK/TREND GROUP	17	17	17	17	13
MARKET	OEM	ОЕМ	OEM	OEM	OEM
MEDIA: Generic type	Sony OM-D3440	Sony 0M-D4440	Sony 0M-D4440	Sony OM-D3440	Diskette 1
Nominal disk diameter	3.5"	3.5"	3.5"	3.5"	8"
Recording medium	High Density	High Density	High Density	High Density	Oxide Coated
Sectoring	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft	Soft/Hard
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .5	U: 1.0	U: .5/1.0	U: .250/.5	U: .401/.802
Capacity per track (Bytes)	U: 6,250	U: 6,250	U: 3,125/6,250	U: 3,125/6,250	U: 5,208/10,416
Data surfaces per spindle	1	2	2	1	1
Tracks per surface	80	80	80	80	77
Track density (TPI)	135	135	135	135	48
Maximum linear density (BPI)	8190	8717	4359/8718	4102/8204	3268/6536
Rotational speed (RPM)	300	300	300	300	360
PERFORMANCE					
Actuator type	Lead Screw,	Lead Screw,	Lead Screw,	Lead Screw,	Lead Screw,
POSITIONING:Track to track(msec)	Stepping Motor 6	Stepping Motor 6	Stepping Motor 6	Stepping Motor 6	Stepping Motor 6
Settling time (msec)	15	15	15	15	14
Head load time(msec)		Continuous	Continuous	Continuous	40
Average rotational delay (msec)	Contact 100	Contact 100	Contact 100	Contact 100	83.3
Data transfer rate (KBytes/sec)	31.25	31.25	15.63/31.25	31.25	31.25/62.5
SIZE (Inches: H x W x D)	1.46 x 4.1 x 4.9	1.46 x 4.1 x 4.9	1.625 x 4.0 x 6.0	1.625 x 4.0 x 6.0	4.33 x 8.66 x 14.17
FIRST CUSTOMER SHIPMENT	5/84	4/85	1086	1086	1976
U.S. OEM PRICE FOR 500 UNITS			\$95	\$85	
COMMENTS					
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MANUFACTURER	BASF	BASF	BASF	BASF	BASF
DRIVE					
	·			C100	6120
	6104	6108	6118	6128 6129	6138 6139
DISK/TREND GROUP	14	16	16	16	16
MARKET	ОЕМ	ОЕМ	ОЕМ	OEM	OEM
MEDIA: Generic type	Diskette 1,2,2D	BASF 606	5.25" 2/80	5.25" 2/40	5.25" 2/80
Nominal disk diameter	8"	5.25" 2/40 5.25"	5.25"	5.25"	5.25"
Recording medium	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated
Sectoring	Soft/Hard	Soft/Hard	Soft/Hard	Soft	Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)		U: .250/.5	U: .5/1.0	U: .250/.5	U: .5/1.0
Capacity per track (Bytes)	U: 5,208/10,416			U: 3,125/6,250	U: 3,125/6,250
Data surfaces per spindle	2	2	2	2	2
Tracks per surface	77	40	80	40	80
Track density (TPI)	48	48	96	48	96
Maximum linear density (BPI)	3406/6816	2938/5876	2961/5922	2938/5876	2961/5922
Rotational speed (RPM)	360	300	300	300	300
PERFORMANCE					
Actuator type	Lead Screw, Stepping Motor	Cam, Stepping Motor	Cam, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor
POSITIONING:Track to track(msec)	3	6	6	6	3
Settling time (msec)	14	15	15	20	20
Head load time(msec)		Continuous Contact	Continuous Contact	25	25
Average rotational delay (msec)		100	100	100	100
Data transfer rate (KBytes/sec)	31.25/62.5	15.63/31.25	15.63/31.25	15.63/31.25	15.63/31.25
SIZE (Inches: H x W x D)		2.1 x 5.75 x 7.5	2.1 x 5.75 x 7.5	1.28 x 5.75 x 8.5	1.28 x 5.75 x 8.5
FIRST CUSTOMER SHIPMENT	1978	4078	1982	1983	1983
U.S. OEM PRICE FOR 500 UNITS					
COMMENTS				Manufactured by Canon	Manufactured by Canon
				6129 is 8.0" Deep	6238/6239 are dual drive versions
					6239 is 8.0" Deep

MANUFACTURER	BASF	BASF	BASF	BASF	BASF
DRIVE					
	6148				
		6161	6162	6163	6164
DISK/TREND GROUP	16	17	17	17	17
MARKET	OEM	ОЕМ	ОЕМ	ОЕМ	ОЕМ
MEDIA: Generic type	Maxell	Sony OM-D3440	Sony OM-D4440	Sony OM-D3440	Sony OM-D4440
Nominal disk diameter	MD2-HD 5.25"	3.5"	3.5"	3.5"	3.5"
Recording medium	•	High Density	High Density	High Density	High Density
Sectoring	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .8/1.6	U: .125/.250	U: .250/.5	U: .250/.5	U: .5/1.0
Capacity per track (Bytes)	U: 5,208/10,416	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250
Data surfaces per spindle	2	1	2	1	2
Tracks per surface	80/77	40	40	80	80
Track density (TPI)	96	67.5	67.5	135	135
Maximum linear density (BPI)	4823/9646	4064/8128	4325/8650	4094/8188	4359/8718
Rotational speed (RPM)	360	300	300	300	300
PERFORMANCE					
Actuator type	Band,	Band,	Band,	Band,	Band,
POSITIONING:Track to track(msec)	Stepping Motor 3	Stepping Motor	Stepping Motor	Stepping Motor	Stepping Motor 3
Settling time (msec)	20	20	20	20	20
Head load time(msec)	25	Continuous	Continuous	Continuous	Continuous
Average rotational delay (msec)	83.3	Contact 100	Contact 100	Contact 100	Contact 100
Data transfer rate (KBytes/sec)	31.25/62.5	15.625/31.25	15.625/31.25	15.625/31.25	15.625/31.25
SIZE (Inches: H x W x D)	1.28 x 5.75 x 8.5	1.26 x 4.13 x 6.06			
FIRST CUSTOMER SHIPMENT	4084	2085	2085	2085	2085
U.S. DEM PRICE FOR 500 UNITS					 (1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
COMMENTS	Manufactured by Canon				
	6149 is 8.0" Deep				
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MANUFACTURER	BROTHER	BROTHER	CALDISK	CALDISK	CALDISK
DRIVE					
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	FB 600	FB 610	142M	143M1	143M
DISK/TREND GROUP	17	17	13	13	14
MARKET	OEM, Captive	OEM, Captive	OEM, Captive	OEM, Captive	OEM, Captive
MEDIA: Generic type	Sony OM-D4440	Sony OM-D4440	Diskette 1	Diskette 1	Diskette 1,2,2D
Nominal disk diameter	3.5"	3.5"	8"	8"	8"
Recording medium	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated
Sectoring	Soft	Soft	Soft/Hard	Soft/Hard	Soft/Hard
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: 1.0	U: 1.0	U: .401/.802	U: .401/.802	U: .8/1.6
Capacity per track (Bytes)	U: 6,250	U: 6,250	U: 5,208/10,416	U: 5,208/10,416	U: 5,208/10,416
Data surfaces per spindle	2	2	1	1 ; .	2.
Tracks per surface	80	80	77	77	77
Track density (TPI)	135	135	48	48	48
Maximum linear density (BPI)	8717	8717	3268/6536	3268/6536	3408/6816
Rotational speed (RPM)	300	300	360	360	360
PERFORMANCE					
Actuator type					Lead Screw,
POSITIONING:Track to track(msec)	Stepping Motor 6	Stepping Motor 3	Stepping Motor 6	Stepping Motor 6	Stepping Motor 6
Settling time (msec)	15	15	10	10	10
Head load time(msec)		Continuous	30	30	30
Average rotational delay (msec)		Contact 100	83.3	83.3	83.3
Data transfer rate (KBytes/sec)	31.25	31.25	31.25/62.5	31.25/62.5	31.25/62.5
SIZE (Inches: H x W x D)					4.9 x 8.4 x 15.0
FIRST CUSTOMER SHIPMENT	1986	1986	1/77	1/77	8/77
U.S. OEM PRICE FOR 500 UNITS		- 11 - 11 - 11 - 11 - 11 - 11 - 11 - 1	\$420	\$427	\$505
COMMENTS					
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MANUFACTURER	CANON	CANON	CANON	CANON	CANON
DRIVE					
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	MDD 211	MDD 221	MDD 413	MDD 423	MDD 530
DISK/TREND GROUP	16	16	16	16	16
MARKET	ОЕМ	ОЕМ	OEM	OEM	ОЕМ
MEDIA: Generic type	5.25" 2/40	5.25" 2/80	5.25" 2/40	5.25" 2/80	5.25" 2/80
Nominal disk diameter	5.25"	5.25"	5.25"	5.25"	5.25"
Recording medium	Oxide Coated				
Sectoring	Soft	Soft	Soft	Soft	Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .250/.5	U: .5/1.0	U: .250/.5	U: .5/1.0	U: 1.0
Capacity per track (Bytes)	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 6,250
Data surfaces per spindle	2	2	2	2	2
Tracks per surface	40	80	40	80	80
Track density (TPI)	48	96	48	96	96
Maximum linear density (BPI)	2938/5876	2961/5922	2938/5876	2961/5922	5922
Rotational speed (RPM)	300	300	300	300	300
PERFORMANCE					
Actuator type	Band, Stepping Motor				
POSITIONING:Track to track(msec)	6	3	6	3	3
Settling time (msec)	20	15	20	20	20
Head load time(msec)	25	25	25	25	Continuous Contact
Average rotational delay (msec)	100	100	100	100	100
Data transfer rate (KBytes/sec)	15.63/31.25	15.63/31.25	15.63/31.25	15.63/31.25	31.25
SIZE (Inches: H x W x D)	1.28 x 5.75 x 8.5	1.28 x 5.75 x 8.5	2.26 x 5.75 x 8.5	2.26 x 5.75 x 8.5	1.625 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	5/83	4/83	2/84	6/83	4/85
U.S. OEM PRICE FOR 500 UNITS	\$95 (1000)	\$98 (1000)	\$180 (1000)	\$200 (1000)	\$95 (1000)
COMMENTS			Dual drive	Dual drive	

MANUFACTURER	CANON	CANON	CANON	CANON	CANON
DRIVE					
	·				
	MDD 531	MDD 350	MDD 351	MDD 352	MDD 353
DISK/TREND GROUP	16	17	17	17	17
MARKET	OEM	ОЕМ	ОЕМ	ОЕМ	OEM
MEDIA: Generic type	5.25" 2/40	Sony OM-D4440	Sony OM-D3440	Sony OM-D4440	Sony 0M-D3440
Nominal disk diameter	5.25"	3.5"	3.5"	3.5"	3.5"
Recording medium	Oxide Coated	High Density Oxide Coated	High Density Oxide Coated	High Density Oxide Coated	High Density Oxide Coated
Sectoring	Soft	Soft	Soft	Soft	Soft
CAPACITY/RECORDING DENSITY					·
Total capacity (MBytes)	U: .5	U: .5/1.0	U: .250/.5	U: .250/.5	U: .125/.250
Capacity per track (Bytes)	U: 6,250	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250
Data surfaces per spindle	2	2	1	2	1
Tracks per surface	40	80	80	40	40
Track density (TPI)	48	135	135	67.5	67.5
Maximum linear density (BPI)	5876	4359/8717	4094/8187	4324/8647	4063/8126
Rotational speed (RPM)	300	300	300	300	300
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Band, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor
Settling time (msec)		3	3	6	6
		20	20	20	20
Head load time(msec)	Contact	25	25	25	25
Average rotational delay (msec)	100	100	100	100	100
Data transfer rate (KBytes/sec)	31.25	15.63/31.25	15.63/31.25	15.63/31.25	15.63/31.25
SIZE (Inches: H x W x D)	1.625 x 5.75 x 8.0	1.18 x 4.0 x 5.9			
FIRST CUSTOMER SHIPMENT	4/85	11/84	11/84	11/84	11/84
U.S. OEM PRICE FOR 500 UNITS	\$90 (1000)	\$95 (1000)	\$93 (1000)	\$93 (1000)	\$90 (1000)
COMMENTS					

MANUFACTURER	CHINON	CHINON	CHINON	CHINON	CHINON
DRIVE					
	F-051D F-051M				
	F-051A	F-502	F-504	F-506	F-301
DISK/TREND GROUP	15	16	16	16	17
MARKET	ОЕМ	ОЕМ	ОЕМ	ОЕМ	ОЕМ
MEDIA: Generic type	5.25" - 1/40	5.25" 2/40	5.25" 2/80	Maxell	Maxell Compact
Nominal disk diameter	5.25"	5.25"	5.25"	MD2-HD 5.25"	Floppy Disk 3.0
Recording medium	Oxide Coated	Oxide Coated	Oxide Coated	High Density	High Density
Sectoring	Soft	Soft	Soft	Oxide Coated Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .125/.250	U: .250/.5	U: .5/1.0	U: 1.0/1.6	U: .125/.250
Capacity per track (Bytes)	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 6,250/10,416	U: 3,125/6,250
Data surfaces per spindle	1	2	2	2	1
Tracks per surface	40	40	80	80/77	40
Track density (TPI)	48	48	96	96	100
Maximum linear density (BPI)	2768/5536	2938/5876	2961/5922	5922/9646	4473/8946
Rotational speed (RPM)	300	300	300	300/360	300
PERFORMANCE					
Actuator type	Band,	Band,	Band,	Band,	Band,
POSITIONING:Track to track(msec)	Stepping Motor 6	Stepping Motor 6	Stepping Motor 3	Stepping Motor 3	Stepping Motor 3
Settling time (msec)	20	20	20	20	20
Head load time(msec)		Continuous	Continuous	Continuous	Continuous
Average rotational delay (msec)	Contact 100	Contact 100	Contact 100	Contact 100/83.3	Contact 100
Data transfer rate (KBytes/sec)	15.63/31.25	15.63/31.25	15.63/31.25	31.25/62.5	15.63/31.25
SIZE (Inches: H x W x D)	1.625 x 5.75 x 8.7	1.625 x 5.75 x 8.7	1.625 x 5.75 x 8.7	1.625 x 5.75 x 8.7	1.625 x 3.5 x 5.9
FIRST CUSTOMER SHIPMENT	8/83	4/84	11/84	7/85	9/83
U.S. OEM PRICE FOR 500 UNITS					
COMMENTS	F-051M is mechanism - only version				
	F-051A is Apple version				

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MANUFACTURER	CHINON	CHINON	CHINON	CHINON	CITIZEN
DRIVE					
	F-351	F-353	F-354 F-354C	F-356	OMDT-OOA
DISK/TREND GROUP	17	17	17	17	17
MARKET	OEM	OEM	0EM	OEM	OEM
MEDIA: Generic type	SONY OM-D3440	SONY OM-D3440	Sony 0M-D4440		SONY OM-D3440
Nominal disk diameter	3.5	3.5	3.5"	3.5"	3.5"
Recording medium	High Density	High Density	High Density	High Density	High Density,
Sectoring	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
		·			
Total capacity (MBytes)	U: .125/.250	U: .250/.5	U: .5/1.0	U: .8/1.6	U: .250/.5
Capacity per track (Bytes)	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 5,208/10,416	U: 3,125/6,250
Data surfaces per spindle	1	1	2	2	1
Tracks per surface	40	80	80	77	80
Track density (TPI)	67.5	135	135	135	135
Maximum linear density (BPI)	4062/8125	4093/8187	4359/8717	7092/14184	4094/8188
Rotational speed (RPM)	300	300	300	360	300
PERFORMANCE					
Actuator type	Band,	Band,	Band,	Band,	Band,
POSITIONING:Track to track(msec)	Stepping Motor 6	Stepping Motor 3	Stepping Motor 3	Stepping Motor 3	Stepping Motor 12
Settling time (msec)	20	20	20	15	15
Head load time(msec)		Continuous	Continuous	Continuous	Continuous
Average rotational delay (msec)	Contact 100	Contact 100	Contact 100	Contact 83.3	Contact 100
Data transfer rate (KBytes/sec)	15.63/31.25	15.63/31.25	15.63/31.25	31.25/62.5	15.63/31.25
SIZE (Inches: H x W x D)	1.26 x 4.0 x 6.38	1.26 x 4.0 x 6.38	1.26 x 4.0 x 6.38	1.26 x 4.0 x 6.1	1.0 x 3.9 x 5.2
FIRST CUSTOMER SHIPMENT	11/83	6/84	11/84		
U.S. OEM PRICE FOR 500 UNITS					
COMMENTS			F-354C is auto eject model		Top Loading
			l		

MANUFACTURER	CITIZEN	CITIZEN	CITIZEN	CITIZEN	CONTROL DATA
DRIVE					·
	OMDT-10A	ONDT-40A	ONDT-50B	ONDT-70A	210-10
DISK/TREND GROUP	17	17	17	17	14
MARKET	OEM	OEM	ОЕМ	ОЕМ	PCM
MEDIA: Generic type	SONY OM-D4440	SONY OM-D3440	SONY OM-D4440	SONY OM-D4440	Diskette 1,2,2D
Nominal disk diameter	3.5"	3.5"	3.5"	3.5"	8"
Recording medium	High Density, Oxide Coated	High Density, Oxide Coated	High Density, Oxide Coated	High Density, Oxide Coated	Oxide Coated
Sectoring	Soft	Soft	Soft	Soft	Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .5/1.0	U: .250/.5	U: .5/1.0	U: .5/1.0	F: .606208
Capacity per track (Bytes)	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	F: 4,096
Data surfaces per spindle	2	1	2	2	2
Tracks per surface	80	80	80	80	74/3
Track density (TPI)	135	135	135	135	48
Maximum linear density (BPI)	4359/8718	4094/8188	4359/8718	4359/8718	3408/6816
Rotational speed (RPM)	300	300	300	300	360
PERFORMANCE					
Actuator type	Band,	Lead Screw,	Lead Screw,	Band,	Band,
POSITIONING:Track to track(msec)	Stepping Motor 12	Stepping Motor 6	Stepping Motor 6	Stepping Motor 3	Stepping Motor 3
Settling time (msec)	15	32	32	32	20
Head load time(msec)	Continuous Contact	Continuous Contact	Continuous Contact	Continuous Contact	40
Average rotational delay (msec)		100	100	100	83.3
Data transfer rate (KBytes/sec)	15.63/31.25	15.63/31.25	15.63/31.25	15.63/31.25	31.25/62.5
	1.0 x 3.9 x 5.2	1.0 x 3.9 x 5.9	1.0 x 3.9 x 5.9	1.0 x 3.9 x 5.2	4.97 x 8.78 x 14.0
FIRST CUSTOMER SHIPMENT	10/84	1985	1985	1086	1/79
U.S. OEM PRICE FOR 500 UNITS					
COMMENTS	Top Loading	Front Loading	Front Loading	Front Loading	Series/1 interface

MANUFACTURER	CONTROL DATA	CONTRO DATA	L CONTROI DATA	L CONTRI DATA	OL CO	NTROL TA
DRIVE	-					:
	9406-4	9408	409	9409	94	09-T
DISK/TREND GROUP	14	15	16	16	16	
MARKET	OEM	OEM	PCM	OEM	0E	М
MEDIA: Generic type	Diskett	e 1,2,2D 5.25"	1/40 5.25"	2/40 5.25"	2/40 5.	25" 2/80
Nominal disk di	ameter 8"	5.25"	5.25"	5.25"	5.	25"
Recording mediu	oxide C	oated Oxide	Coated Oxide	Coated Oxide	Coated Ox	ide Coated
Sectoring	Soft/Ha	rd Soft/H	ard Soft	Soft/	Hard So	ft/Hard
CAPACITY/RECORDING DENS	SITY					
Total capacity (MByte	u: .8/	1.6 U: .1	25/.250 F: .320	0/.360 U: .:	250/.5 U:	.5/1.0
Capacity per track (E	Bytes) U: 5,20	8/10,416 U: 3,	125/6,250 F: 4,0	96/4,608 U: 3	,125/6,250 U:	3,125/6,250
Data surfaces per spi	ndle 2	1	2	2	2	
Tracks per surface	77	40	40	40	80	
Track density (TPI)	48	48	48	48	96	
Maximum linear densit	y (BPI) 3408/68	16 2768/5	536 5876	2938/	5876 29	61/5922
Rotational speed (RPM	360	300	300	300	30	0
PERFORMANCE						
Actuator type	Band,	Band,	Band,	Band,		nd,
POSITIONING:Track to	track(msec) Steppin	g Motor Stepp1 5	ng Motor Steppi	ng Motor Stepp 5	ing Motor St 5	epping Motor
Settling	time (msec) 15	15	15	15	15	
Head load	time(msec) 35	50	50	50	50	
Average rotational de	elay (msec) 83.3	100	100	100	10	0
Data transfer rate (K	(Bytes/sec) 31.25/6	2.5 15.63/	31.25 31.25	15.63	/31.25 15	.63/31.25
SIZE (Inches: H x W x	D) 4.65 x 8.55 x	3.38 × 14.0 5.88 ×				38 x 88 x 8.0
FIRST CUSTOMER SHIPMENT	1981	3/80	4083	1980	19	81
U.S. OEM PRICE FOR 500	UNITS \$510	\$190 (1000)	\$196	(1000) \$2	25 (1000)
COMMENTS	Shugart interfa					

	DATA	CONTROL DATA	COPAL	COPAL	COPAL
DRIVE					
			·		
	9428	9429	F-5002	F-5004	F-5006
DISK/TREND GROUP	16	16	16	16	16
MARKET	ОЕМ	OEM	OEM	ОЕМ	ОЕМ
MEDIA: Generic type	5.25" 2/40	5.25" 2/80	5.25" 2/40	5.25" 2/80	Maxell MD2-HD
Nominal disk diameter	5.25"	5.25"	5.25"	5.25"	5.25"
Recording medium	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated	High Density
Sectoring	Soft/Hard	Soft/Hard	Soft	Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY	·				
Total capacity (MBytes)	U: .250/.5	U: .5/1.0	U: .250/.5	U: .5/1.0	U: .8/1.6
Capacity per track (Bytes)	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 5,208/10,416
Data surfaces per spindle	2	2	2	2	2
Tracks per surface	40	80	40	80	77
Track density (TPI)	48	96	48	96	96
Maximum linear density (BPI)	2938/5876	2961/5922	2938/5876	2961/5922	4823/9646
Rotational speed (RPM)	300	300	300	300	360
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Band, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor
Settling time (msec)	15	15	15	15	15
Head load time(msec) Average rotational delay (msec)	1	Continuous Contact	Continuous Contact 100	Continuous Contact 100	Continuous Contact 83.3
Data transfer rate (KBytes/sec)	15.625/31.25	15.625/31.25	15.63/31.25	15.63/31.25	31.25/62.5
SIZE (Inches: H x W x D)	1.625 x	1.625 x	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	5.75 x 8.0	5.75 x 8.0			
U.S. OEM PRICE FOR 500 UNITS	11/83	12/83	9/85	6/85	6/85
	\$165 (1000)	\$195 (1000)			
COMMENTS					
		in the second se			

MANUFACTURER	COPAL	COPAL	COPAL	DIGITAL EQUIPMENT CORPORATION	DIGITAL EQUIPMENT CORPORATION
DRIVE					
	F-5008	F-3503	F-3504	RXO2	RX50
DISK/TREND GROUP	16	17	17	13	15
MARKET	OEM	OEM	OEM	Captive	Captive
MEDIA: Generic type Nominal disk diameter	Maxell MD2-HD 5.25"	Sony OM-D3440	Sony OM-D4440	RXO1K Diskette 1 8"	5.25" 1/80 5.25"
Recording medium Sectoring	High Density Oxide Coated Soft	High Density Oxide Coated Soft	High Density Oxide Coated Soft	Oxide Coated	Oxide Coated
CAPACITY/RECORDING DENSITY	U: .5/1.0 or				Per Diskette: U: 409 Per Drive:
Total capacity (MBytes)	U: .8/1.6	U: .250/.500	U: .500/1.0	F: .256/.512	U: 818
Capacity per track (Bytes)	U: 6,250/10,416	U: 3,125/6,250	U: 3,125/6,250	F: 3,328/6,656	F: 5,120
Data surfaces per spindle	2	1	2	1	1 per diskette 2 per drive
Tracks per surface	80/77	80	80	77	80
Track density (TPI)	96	135	135	48	96
Maximum linear density (BPI)	5922/9646	4094/8187	4359/8717	3268/6536	5536
Rotational speed (RPM)	300/360	300	300	360	300
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Band, Stepping Motor 3	Band, Stepping Motor 3	Band, Stepping Motor 3	Lead Screw, Stepping Motor 6	Cam, Stepping Motor 6
Settling time (msec)	15	15	15	20	
Head load time(msec) Average rotational delay (msec)	Continuous Contact 100/83.3	Continuous Contact 100	Continuous Contact 100	16 83.3	100
Data transfer rate (KBytes/sec)	31.25/62.5	15.63/31.25	15.63/31.25	31.25	31.25
SIZE (Inches: H x W x D)	1.625 x 5.75 x 8.0	1.26 x 4.0 x 6.063	1.26 x 4.0 x 6.063	17 x 10.5 x 19	3.25 x 5.75 x 8.5
FIRST CUSTOMER SHIPMENT	6/85	4/85	4/85	4078	4082
U.S. OEM PRICE FOR 500 UNITS		 -	*:		
COMMENTS				Dual drive	Dual drive with single head positioning system

MANUFACTURER	EASTMAN KODAK	EASTMAN KODAK	EASTMAN KODAK	ELCOMATIC	ELCOMATIC
DRIVE					·
	KODAK 3.3	KODAK 6.6	KODAK 12	ACP 500 ACP 550	ACP 700 ACP 750
DISK/TREND GROUP	16	16	16	13	14
MARKET	Captive, OEM	Captive, OEM	Captive, OEM	OEM	ОЕМ
MEDIA: Generic type	5.25"-HD	5.25"-HD		Diskette 1,2,2D	Diskette 1,2,2D
Nominal disk diameter	5.25"	5.25"	5.25"		8"
Recording medium	High Density	High Density	High Density	Oxide Coated	Oxide Coated
Sectoring	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft	Soft/Hard	Soft/Hard
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: 3.33	U: 6.6	U: 12.76	U: .401/.802	U: .8/1.6
Capacity per track (Bytes)	U: 10,416	U: 10,416	U: 23,868	U: 5,208/10,416	U: 5,208/10,416
Data surfaces per spindle	2	2	2	1	2
Tracks per surface	160	320	301	77	77
Track density (TPI)	192	384	333	48	48
Maximum linear density (BPI)	9908	9908	21925	3268/6536	3408/6816
Rotational speed (RPM)	360	360	600	360	360
PERFORMANCE			en e		
Actuator type POSITIONING:Track to track(msec)	Lead Screw/Dual Stepping Motors 3	Lead Screw/Dual Stepping Motors 3	Linear, Voice Coil 25	Band, Stepping Motor 3	Band, Stepping Motor 3
Settling time (msec)	15	15		15	15
Head load time(msec)	Continuous	Continuous	Continuous	35	35
Average rotational delay (msec)	contact 83.3	Contact 83.3	Contact 50	83.3	83.3
Data transfer rate (KBytes/sec)	62.5	62.5	250	31.25/62.5	31.25/62.5
SIZE (Inches: H x W x D)	1.625 x 5.75 x 8.5	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	4.35 x 8.55 x 12.0	4.35 x 8.55 x 12.0
FIRST CUSTOMER SHIPMENT	1084	2086	3086	4081	4081
U.S. OEM PRICE FOR 500 UNITS	\$220 (1000)	\$220			
COMMENTS	Embedded Servo	Embedded Servo	Embedded Servo SASI/SCSI Interface 75 msec aver. positioning	ACP 500: AC ACP 550: DC	ACP 700: AC ACP 750: DC

MANUFACT	TURER	ELCOMATIC	ELCOMATIC	ELCOMATIC	ELCOMATIC	ELCOMATIC
DRIVE						
		·				
		ACP 1500	ACP548-25	ACP596-05	ACP596-08	ACP548-50
DISK/TRE	END GROUP	14	15	15	15	16
MARKET		OEM	OEM	OEM	OEM	OEM
MEDIA:	Generic type	Special	5.25" 1/40	5.25" 1/80	Maxell MD2-HD	5.25" 2/40
	Nominal disk diameter	8"	5.25"	5.25"	5.25"	5.25"
	Recording medium	Oxide Coated	Oxide Coated	Oxide Coated	High Density Oxide Coated	Oxide Coated
	Sectoring	Soft	Soft/Hard	Soft/Hard	Soft	Soft/Hard
CAPACITY	//RECORDING DENSITY					
Total	capacity (MBytes)	U: 1.6/3.2	U: .250	U: .5	U: .8	U: .5
Capaci	ity per track (Bytes)	U: 10,416	U: 6,250	U: 6,250	U: 10,416	U: 6,250
Data s	surfaces per spindle	2	1	1	1	2
Tracks	s per surface	154	40	80	77	40
Track	density (TPI)	96	48	96	96	48
Maximu	um linear density (BPI)	3408/6816	5536	5576	4823	5876
Rotati	ional speed (RPM)	360	300	300	360	300
PERFORM	ANCE					
	tor type	Band, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor
POSIT	IONING:Track to track(msec)		6		3	6
	Settling time (msec)		15	15	15	15
	Head load time(msec)	1.	Continuous Contact	Continuous Contact	Continuous Contact	Continuous Contact
	ge rotational delay (msec)		100	100	83.3	100
Data	transfer rate (KBytes/sec)	31.25/62.5	31.25	31.25	31.25	31.25
SIZE (I	nches: H x W x D)	4.35 x 8.55 x 12.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0
FIRST C	JSTOMER SHIPMENT	1983	1984	1984	1984	1984
U.S. OE	M PRICE FOR 500 UNITS	- -				<u></u>
COMMENTS						

MANUFACTURER	ELCOMATIC	ELCOMATIC	EPSON	EPSON	EPSON
DRIVE			***************************************		
	ACP596-10	ACP596-16	SD-521	SD-540	SD-560
DISK/TREND GROUP	16	16	16	16	16
MARKET	OEM	OEM	ОЕМ	OEM	OEM
MEDIA: Generic type	5.25" 2/80	Maxell	5.25" 2/40	5.25" 2/80	Maxell
Nominal disk diameter	5.25"	MD2-HD 5.25"	5.25"	5.25"	MD2-HD 5.25"
Recording medium	Oxide Coated	High Density	Oxide Coated	Oxide Coated	High Density,
Sectoring	Soft/Hard	Oxide Coated Soft	Soft	Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
Tatal associate (MDutas)					
Total capacity (MBytes)	U: 1.0	U: 1.6	U: .250/.5	U: .5/1.0	U: .8/1.6
Capacity per track (Bytes)	U: 6,250	U: 10,416	U: 3,125/6250	U: 3,125/6250	U: 5,208/10,416
Data surfaces per spindle	2	2	2	2	2
Tracks per surface	80	77	40	80	77
Track density (TPI)	96	96	48	96	96
Maximum linear density (BPI)	5922	9646	2938/5876	2938/5876	4823/9646
Rotational speed (RPM)	300	360	300	300	360
PERFORMANCE					
Actuator type	Band,	Band,	Band,	Band,	Band,
POSITIONING:Track to track(msec)	Stepping Motor 3	Stepping Motor 3	Stepping Motor 6	Stepping Motor 3	Stepping Motor 3
Settling time (msec)	15	15	15	15	15
Head load time(msec)		Continuous	Continuous	35	35
Average rotational delay (msec)	Contact 100	Contact 83.3	Contact 100	100	83.3
Data transfer rate (KBytes/sec)	31.25	62.5	15.63/31.25	15.63/31.25	31.25/62.5
SIZE (Inches: H x W x D)	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 7.7	1.625 x 5.75 x 7.7	1.625 x 5.75 x 7.7
FIRST CUSTOMER SHIPMENT	1984	1984	10/83	10/83	10/83
U.S. OEM PRICE FOR 500 UNITS		 11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	\$70 (1000)	\$90 (1000)	\$95 (1000)
COMMENTS					

MANUFACTURER	EPSON	EPSON	EPSON	EPSON	EPSON
DRIVE					
	SD-580	TF-20	SMD-150	SMD-160	SMD-170
DISK/TREND GROUP	16	16	17	17 .	17
MARKET	OEM	Captive, PCM	OEM	OEM	OEM
MEDIA: Generic type	Maxell	5.25" 2/40	Sony OM-D3440	Sony OM-D4440	Sony OM-D3440
Nominal disk diameter	MD2-HD 5.25"	5.25"	3.5"	3.5"	3.5"
Recording medium	High Density,	Oxide Coated	High Density,	High Density,	High Density,
Sectoring	Oxide Coated Soft	Soft/Hard	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: 1.0/1.6	U: .250/.5 F: .164/.328	U: .125/.250	U: .250/.5	U: .250/.5
Capacity per track (Bytes)	U: 6,250/10,416	F: 4,100	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250
Data surfaces per spindle	2	2	1	2	1
Tracks per surface	80/77	40	40	40	80
Track density (TPI)	96	48	67.5	67.5	135
Maximum linear density (BPI)	5922/9646	2990/5980	4064/8128	4325/8650	4095/8190
Rotational speed (RPM)	300/360	300	300	300	300
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Band, Stepping Motor	Linear, Voice Coil	Band, Stepping Motor	Band, Stepping Motor 6	Band, Stepping Motor
Settling time (msec)		15	15	15	15
Head load time(msec)		20	Continuous	Continuous	Continuous
		100	Contact	Contact 100	Contact 100
Data transfer rate (KBytes/sec)	100/83.3 31.25/62.5		15.63/31.25	15.63/31.25	15.63/31.25
Data transfer rate (RBytes/Sec)		31.25		1.57 x	1.57 x
SIZE (Inches: H x W x D)	1.625 x 5.75 x 7.7	3.15 x 6.5 x 13.78*	1.57 x 4 x 5.8	4 x 5.8	4 x 5.8
FIRST CUSTOMER SHIPMENT	4/85	9/82	10/83	10/83	10/83
U.S. OEM PRICE FOR 500 UNITS	\$95 (1000)		\$110 (1000)	\$85 (1000)	\$90 (1000)
COMMENTS		*Dual drive subsystem	SMD-150 is low power model (2.9 watts, operating)	SMD-160 is low power model (2.9 watts, operating)	SMD-170 is low power model (2.9 watts, operating)

MANUFACTURER	EPSON	EPSON	FUJITSU	FUJ ITSU	FUJITSU
DRIVE					
					,
	SMD-180	SMD-280	M2551A	M2552A	M2553A
DISK/TREND GROUP	17	17	16	16	16
MARKET	ОЕМ	ОЕМ	ОЕМ	OEM	OEM
MEDIA: Generic type	Sony 0M-D4440	Sony OM-D4440	5.25" 2/40	5.25" 2/80	Maxell
Nominal disk diameter	3.5"	3.5"	5.25"	5.25"	MD2-HD 5.25"
Recording medium		High Density,	Oxide Coated	Oxide Coated	High Density
Sectoring	Oxide Coated Soft	Oxide Coated Soft	Soft	Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .5/1.0	U: 1.0	U: .250/.5	U: .5/1.0	U: .8/1.6
Capacity per track (Bytes)	U: 3,125/6,250	U: 6,250	U: 3,125/6,250	U: 3,125/6,250	U: 5,208/10,416
Data surfaces per spindle	2	2	2	2	2
Tracks per surface	80	80	40	80	77
Track density (TPI)	135	135	48	96	96
Maximum linear density (BPI)	4360/8720	8717	2938/5876	2961/5922	4823/9646
Rotational speed (RPM)	300	300	300	300	360
PERFORMANCE					
Actuator type	Band,	Lead Screw,	Band,	Band,	Band,
POSITIONING:Track to track(msec)	Stepping Motor 3	Stepping Motor 3	Stepping Motor 6	Stepping Motor 3	Stepping Motor 3
Settling time (msec)	15	15	15	15	15
Head load time(msec)		Continuous	Continuous	Continuous	Continuous
Average rotational delay (msec)	Contact 100	Contact 100	Contact 100	Contact 100	Contact 83.3
Data transfer rate (KBytes/sec)	15.63/31.25	31.25	15.63/31.25	15.63/31.25	31.25/62.5
SIZE (Inches: H x W x D)	1.57 x 4 x 5.8	1.1 x 4.0 x 5.87	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	10/83	9/85	1/86	1/86	1/86
U.S. OEM PRICE FOR 500 UNITS	\$95 (1000)	\$80	\$83	\$121	\$125
COMMENTS	SMD-180 is low power model (2.9 watts, operating)				

MANUFACTURER	FUJITSU	FUJITSU	FUJ ITSU	FUJITSU	FUJITSU
DRIVE					
	·				
	M2554A	M2531A	M2532A	M2533A	M2534A
DISK/TREND GROUP	16	17	17	17	17
MARKET	OEM	OEM	ОЕМ	OEM	OEM
MEDIA: Generic type	Maxell	Sony OM-D3440	Sony OM-D4440		
Nominal disk diameter	MD2-HD 5.25"	3.5"	3.5"	3.5"	3.5"
Recording medium	High Density	Oxide Coated	Oxide Coated	High Density	High Density
Sectoring	Oxide Coated Soft	Soft	Soft	Oxide Coated Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: 1.0/1.6	V: .250/.5	U: .5/1.0	U: 1.6	U: 1.0/1.6
Capacity per track (Bytes)	U: 6,250/10,416	U: 3,125/6,250	U: 3,125/6,250	U: 5,208/10,416	U: 6,250/10,416
Data surfaces per spindle	2	1	2	2	2
Tracks per surface	80/77	80	80	77	80/77
Track density (TPI)	96	135	135	135	135
Maximum linear density (BPI)	5922/9646	4094/8187	4359/8717	7264/14528	8717/14528
Rotational speed (RPM)	300/360	300	300	360	300/360
PERFORMANCE					
Actuator type	Band,	Band,	Band,	Band,	Band,
POSITIONING:Track to track(msec)	Stepping Motor 3	Stepping Motor 3	Stepping Motor 3	Stepping Motor 3	Stepping Motor 3
Settling time (msec)	15	15	15	15	15
Head load time(msec)		Continuous	Continuous	Continuous Contact	Continuous
Average rotational delay (msec)	Contact 100/83.3	Contact 100	Contact 100	83.3	Contact 100/83.3
Data transfer rate (KBytes/sec)	31.25/62.5	15.63/31.25	15.63/31.25	31.25/62.5	31.25/62.5
SIZE (Inches: H x W x D)	1.625 x 5.75 x 8.0	1.26 x 4.0 x 6.0	1.26 x 4.0 x 6.0	1.625 x 4.0 x 6.0	1.625 x 4.0 x 6.0
FIRST CUSTOMER SHIPMENT	1/86	1/86	1/86	2/86	2/86
U.S. OEM PRICE FOR 500 UNITS	\$132	\$96	\$107	\$124	\$134
COMMENTS					

MANUFACTURER	FUJITSU	HI-TECH PERIPHERALS	HI-TECH PERIPHERALS	HI-TECH PERIPHERALS	HI-TECH PERIPHERALS
DRIVE					
	M2536A	H548-25 H548-25A	H548-50 H548-50FS	H596-10	H596-16 H596-16AT
DISK/TREND GROUP	17	15	16	16	16
MARKET	OEM	ОЕМ	OEM	ОЕМ	ОЕМ
MEDIA: Generic type		5.25" 1/40	5.25" 2/40	5.25" 2/80	Maxell
Nominal disk diameter	3.5"	5.25"	5.25"	5.25"	MD2-HD 5.25"
Recording medium	High Density Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated	High Density, Oxide Coated
Sectoring	Soft	Soft	Soft	Soft	Soft
CAPACITY/RECORDING DENSITY					1.
Total capacity (MBytes)	U: 2.0	U: .125/.250	U: .250/.5	U: .5/1.0	U: .8/1.6
Capacity per track (Bytes)	U: 6,250/12,500	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 5,208/10,416
Data surfaces per spindle	2	1	2	2	2
Tracks per surface	80	40	40	80	77 ,
Track density (TPI)	135	48	48	96	96
Maximum linear density (BPI)	8717/17434	2938/5876	2938/5876	2961/5922	4823/9646
Rotational speed (RPM)	300	300	300	300	360
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Stenning Motor	Band, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor
Settling time (msec)	"	15	6 15	3 15	15
Head load time(msec)		Continuous	Continuous	Continuous	Continuous
	Contact	Contact 100	Contact 100	Contact 100	Contact 83.3
Data transfer rate (KBytes/sec)	31.25/62.5	15.63/31.25	15.63/31.25	15.63/31.25	31.25/62.5
SIZE (Inches: H x W x D)	1.625 x 4.0 x 6.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	2/86	8/83	8/83	8/83	8/83
U.S. DEM PRICE FOR 500 UNITS	\$145	\$120	\$120	\$140	\$195
COMMENTS		H548-25A is Apple compatible			

MANUFACTURER	HITACHI	HITACHI	HITACHI	HITACHI	НІТАСНІ
DRIVE					
	EDD 412				
	FDD-412 FDD-413B	FDD-441	FDD 541	HFD 505C	HFD 510C
DISK/TREND GROUP	14	14	16	16	16
MARKET	Captive, OEM	OEM	ОЕМ	OEM	OEM
MEDIA: Generic type	Diskette 1,2,2D		Maxell	5.25" 2/40	5.25" 2/80
Nominal disk diameter	8"	FD2-HD 8"	MD2-EH 5.25"	5.25"	5.25"
Recording medium	Oxide Coated	High Density	High Density,	Oxide Coated	Oxide Coated
Sectoring	Soft	Oxide Coated Soft	Oxide Coated Soft	Soft	Soft
CAPACITY/RECORDING DENSITY					
Total especitu (MDutes)					
Total capacity (MBytes)	U: .8/1.6	U: 9.6	U: 6.5	U: .250/.5	U: .5/1.0
Capacity per track (Bytes)	U: 5,208/10,416		U: 31,250	U: 3,125/6,250	
Data surfaces per spindle	2	2	2	2	2
Tracks per surface	77	154	104	40	80
Track density (TPI)	48	96	125	48	96
Maximum linear density (BPI)	3408/6816	20560*	29560	2938/5876	2961/5922
Rotational speed (RPM)	360	360	720	300	300
PERFORMANCE		e e			
Actuator type	Band, Stepping Motor	Band,	Band, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor
POSITIONING:Track to track(msec)	3	Stepping Motor 2	2	3	3
Settling time (msec)	35	15	37	15	15
Head load time(msec)	50	Continuous	Continuous Contact	50	50
Average rotational delay (msec)	83.3	Contact 83.3	41.7	100	100
Data transfer rate (KBytes/sec)	31.25/62.5	187.5	375	15.63/31.25	15.63/31.25
SIZE (Inches: H x W x D)	2.24 x 8.54 x 13.0	2.24 x 8.54 x 12.9	1.625 X 5.75 X 8.6	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	2/82	2/84	1085	9/82	4083
U.S. OEM PRICE FOR 500 UNITS		\$700			
COMMENTS		*Uses 2,7			
		RLL Code			

MANUFACTURER	НІТАСНІ	HITACHI	HITACHI	HITACHI	IBM
DRIVE	HFD 516C	HFD 516DA	HFD 305SX	HFD 305D	3770 Series 3790 Series 3601/3602 (33 FD Drive)
DISK/TREND GROUP	16	16	17	17	13
MARKET	OEM	OEM	OEM	OEM	Captive
MEDIA: Generic type Nominal disk diameter	Maxell MD2-HD 5.25"	Maxell MD2-HD 5.25"	Maxell Compact Floppy Disk 3"	Floppy Disk	Diskette 1 8"
Recording medium Sectoring	High Density Oxide Coated Soft	High Density, Oxide Coated Soft	High Density, Oxide Coated Soft	High Density, Oxide Coated Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .8/1.6	U: 1.0/1.6	U: .125/.250	U: .250/.5	F: .242944
Capacity per track (Bytes)	U: 5,208/10,416	U: 6,250/10,416	U: 3,125/6,250	U: 3,125/6,250	F: 3,328
Data surfaces per spindle	2	2	1	2	1
Tracks per surface	77	80/77	40	40	74/3
Track density (TPI)	96	96	100	100	48
Maximum linear density (BPI)	4823/9646	5876/9646	4473/8946	4915/9830	3268
Rotational speed (RPM)	360	360	300	300	360
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Band, Stepping Motor 3	Band, Stepping Motor 3	Band, Stepping Motor 3	Band, Stepping Motor 3	Lead Screw, Stepping Motor 50
Settling time (msec)	15	15	15	15	20
Head load time(msec)	50	50	Continuous	Continuous	80
Average rotational delay (msec)	83.3	83.3	Contact 100	Contact 100	83.3
Data transfer rate (KBytes/sec)	31.25/62.5	37.5/62.5	15.63/31.25	15.63/31.25	31.25
SIZE (Inches: H x W x D)	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.57 x 3.54 x 5.83	1.57 x 3.54 x 5.83	
FIRST CUSTOMER SHIPMENT	4/83	5/85	10/82	4Q83	1/75
U.S. OEM PRICE FOR 500 UNITS					
COMMENTS					

MANUFACTURER	IBM	IBM	IBM	IBM	IBM
DRIVE		5265-A1X 5265-A2X 5265-B1X	5285-X01 5286-X02		3631/3632 3694
	5231	5265-B2X	5288-X01	6670	(43 FD Drive)
DISK/TREND GROUP	13	13	13	13	14
MARKET	Captive	Captive	Captive	Captive	Captive
MEDIA: Generic type	Diskette 1	Diskette 1	Diskette 1	Diskette 1	Diskette 1, 2
Nominal disk diameter	8"	8"	8"	8"	8"
Recording medium	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated
Sectoring	Soft	Soft	Soft	Soft	Soft
CAPACITY/RECORDING DENSITY			F: .246272 or		F: .492544
Total capacity (MBytes)	F: .242944	F: .246272	F: .284160 or F: .303104	F: .242944	or F: .568320
Capacity per track (Bytes)	F: 3,328	F: 3,328	F: 3,328/3,840/	F: 3,328	F: 3,328/3,840
Data surfaces per spindle	1	1	4,096 1	1	2
Tracks per surface	74/3	74/3	74/3	74/3	74/3
Track density (TPI)	48	48	48	48	48
Maximum linear density (BPI)	3268	3268	3268	3268	3408
Rotational speed (RPM)	360	360	360	360	360
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Lead Screw, Stepping Motor	Lead Screw, Stepping Motor 50	Lead Screw, Stepping Motor 50	Lead Screw, Stepping Motor 50	Band, Stepping Motor
Settling time (msec)		20	20	20	35
Head load time(msec)		80	80	80	
Average rotational delay (msec)	83.3	83.3	83.3	83.3	83.3
Data transfer rate (KBytes/sec)	31.25	31.25	31.25	31.25	31.25
SIZE (Inches: H x W x D)					
FIRST CUSTOMER SHIPMENT			10/80		1976 (3601/2)
U.S. OEM PRICE FOR 500 UNITS				-	
COMMENTS	5230 Data collection system	5265 point of sale terminal	5280 terminal system	Information Distributor	3600 finance communication controller

MANUFACTURER	IBM	IBM	IBM	IBM	IBM
DRIVE					
			4956	4964	4966 (Magazine
	4701-1	4701-2	4965	(43 FD Drive)	Drive)
DISK/TREND GROUP	14	14	14	14	14
MARKET	Captive	Captive	Captive	Captive	Captive
MEDIA: Generic type	Diskette 1, 2	Diskette 1,2,2D	Diskette 1,2,2D	Diskette 1, 2	Diskette 1,2,20
Nominal disk diameter	8"	8"	8"	8"	8"
Recording medium	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated
Sectoring	Soft	Soft	Soft	Soft	Soft
CAPACITY/RECORDING DENSITY			5 005000		E- 005000
Total capacity (MBytes)	F: .568320	F: .985088	F: .985088 or F: 1.136640 or F: 1.212416	F: .492544 or F: .568320 or F: .606208	F: .985088 or F: 1.136640 or F: 1.212416
Capacity per track (Bytes)	F: 3,840	F: 6,656	F: 6,656/7,680/	F: 3,328/3,840/	F: 6,656/7,680
Data surfaces per spindle	2	2	8,192 2	4,096 2	8,192 2
Tracks per surface	74/3	74/3	74/3	74/3	74/3
Track density (TPI)	48	48	48	48	48
Maximum linear density (BPI)	3408	6816	3408/6816	3408	3408/6816
Rotational speed (RPM)	360	360	360	360	720
PERFORMANCE					
Actuator type	Band,	Band,	Band,	Band,	Band,
POSITIONING:Track to track(msec)	Stepping Motor 5	Stepping Motor 5	Stepping Motor 5	Stepping Motor 5	Stepping Motor 5
Settling time (msec)	35	35	35	35	35
Head load time(msec)					
Average rotational delay (msec)	83.3	83.3	83.3	83.3	41.7
Data transfer rate (KBytes/sec)	31.25	62.5	31.25/62.5	31.25	62.5/125
SIZE (Inches: H x W x D)					
FIRST CUSTOMER SHIPMENT	1982	1982	8/81	11/76	2/79
U.S. OEM PRICE FOR 500 UNITS					
COMMENTS	4701 finance communication controller	4701 finance communication controller	Similar drive included with 4952 and 4954 models C and XXD Series 1	Similar drive included with some 4962 models Series/1	Capacity is 2 10-diskette magazines and 3 diskettes Series 1

MANUFACTURER	IBM	IBM	IBM	IBM	IBM
DRIVE	5265-X3X 5265-X4X 5265-X5X 5265-X6X 5265-X7X 5265-X8X	5281 5282 5285-X05 5286-X10 5288-X05	5360-A1X 5360-B1X 5360-B2X 5362-XXX	5381 5832 (Magazine Drive)	5525-021 5525-031 5525-041
DISK/TREND GROUP	14	14	14	14	14
MARKET	Captive	Captive	Captive	Captive	Captive
MEDIA: Generic type	Diskette 2D	Diskette 1,2,2D	Diskette 1,2D	Diskette 1,2,2D	Diskette 2D
Nominal disk diameter	8 "	8"	8"	8"	8"
Recording medium	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated
Sectoring	Soft	Soft	Soft	Soft	Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	F: .985088	F: .985088 or F: 1.136640 or F: 1.212416	F: 1.212416	F: .985088 or F: 1.212416	F: 1.212416
Capacity per track (Bytes)	F: 6,656	F: 6,656/7,680/	F: 8192	F: 6,656/8,192	F: 8,192
Data surfaces per spindle	2	8,192	2	2	2
Tracks per surface	74/3	74/3	74/3	74/3	74/3
Track density (TPI)	48	48	48	48	48
Maximum linear density (BPI)	3408/6816	3408/6816	6816	3408/6816	6816
Rotational speed (RPM)	360	360	360	360	360
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Band, Stepping Motor 5	Band, Stepping Motor 5	Band, Stepping Motor 5	Band, Stepping Motor 5	Band, Stepping Motor 5
Settling time (msec)	35	35	35	35	35
Head load time(msec)					
Average rotational delay (msec)	83.3	83.3	83.3	41.7	83.3
Data transfer rate (KBytes/sec)	62.5	31.25/62.5	62.5	31.25/62.5	62.5
SIZE (Inches: H x W x D)					
FIRST CUSTOMER SHIPMENT		10/80		1/79 (S/34)	2/80
U.S. OEM PRICE FOR 500 UNITS					
COMMENTS	5265 point of sale terminal	5280 terminal system	System 36	Capacity is 2 10-diskette magazines and 3 diskettes	5520 administrative system
				System 38	

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MANUFACTURER	IBM	IBM	IBM	IBM	INSTRUMENTATION AND AUTOMATION
DRIVE	5525-051 (Magazine Drive)	8101-A20 8101-A23/25 (43 FD Drive)	8130-All Models 8140-All Models 8150-All Models (43 FD Drive)	6360-20 Single	Pravez 5088M
DISK/TREND GROUP	14	14	14	14	15
MARKET	Captive	Captive	Captive	Captive	Captive
MEDIA: Generic type	Diskette 2D	Diskette 1,2,2D	Diskette 1,2,2D	Diskette 1, 2D	5.25" 1/40
Nominal disk diameter	8"	8"	8"	8"	5.25"
Recording medium	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated
Sectoring	Soft	Soft	Soft	Soft	Soft
CAPACITY/RECORDING DENSITY					
T.A.1 11 /MD		F: .492544 or	F: .492544 or	F: .284160 or	
Total capacity (MBytes)	F: 1.212416	F: .985088	F: .985088	F: 1.136640	U: .218
Capacity per track (Bytes)	F: 8,192	F: 3,328/6,656	F: 3,328/6,656	F: 3,840/7,680	U: 6,250
Data surfaces per spindle	2	2	2	2	1
Tracks per surface	74/3	74/3	74/3	74/3	35
Track density (TPI)	48	48	48	48	48
Maximum linear density (BPI)	6816	3408/6816	3408/6816	3408/6816	5536
Rotational speed (RPM)	720	360	360	360	300
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Band, Stepping Motor 5	Band, Stepping Motor 5	Band, Stepping Motor 5	Band, Stepping Motor 5	Cam, Stepping Motor 20
Settling time (msec)	35	35	35	35	10
Head load time(msec)					 '-, -,
Average rotational delay (msec)	41.7	83.3	83.3	83.3	100
Data transfer rate (KBytes/sec)	125	31.25/62.5	31.25/62.5	31.25/62.5	31.25
SIZE (Inches: H x W x D)		-			3.25 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	11/80	1980	1980	6/81	1985
U.S. OEM PRICE FOR 500 UNITS				-	
COMMENTS	5520 administrative system	8100 system	8100 system	Models 6360-10 and 6360-11 are single and dual drives for one- sided diskettes	

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MANUFACTURER	IOMEGA	IOMEGA	IOMEGA	IOMEGA	IOMEGA
DRIVE					
	A110H Bernoulli Box	A120H Bernoulli Box	A210H-APL Bernoulli Box	Al pha-10H	Al pha-20H
DISK/TREND GROUP	18	18	18	18	18
MARKET	PCM	PCM	PCM	OEM	OEM
MEDIA: Generic type	Alpha-10	Alpha-20	Alpha-10	Alpha-10	A1 pha-20
Nominal disk diameter	Cartridge 8"	Cartridge 8"	Cartridge 8"	Cartridge 8"	Cartridge 8"
Recording medium	High Density,	High Density,	High Density,	High Density,	High Density,
Sectoring	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	F: 10.0	F: 21.4	(Two Spindles) F: 20.0	F: 10.027 or 10.497	F: 21.4
Capacity per track (Bytes)	F: 32,768	F: 32,768	F: 32,768	F: 32,768 or	F: 32,768
Data surfaces per spindle	1	1	1	34,304 1	1
Tracks per surface	306	654	306	306	654
Track density (TPI)	300	641	300	300	641
Maximum linear density (BPI)	24000 BPI	24000 BPI	24000 BPI	24000 BPI	24000 BPI
Rotational speed (RPM)	18000 FCI 1500	18000 FCI 1500	18000 FCI 1500	18000 FCI 1500	18000 FCI 1500
PERFORMANCE					
Actuator type	Rotary,	Rotary,	Rotary,	Rotary,	Rotary,
POSITIONING:Track to track(msec)	Voice Coil 10 (including	Voice Coil 10 (including	Voice Coil 10 (including	Voice Coil 10 (including	Voice Coil 10 (including
Settling time (msec)	settling)	settling)	settling)	settling)	settling)
Head load time(msec)	Continuous	Continuous	Continuous	Continuous	Continuous
Average rotational delay (msec)	Contact 20	Contact 20	Contact 20	Contact 20	Contact 20
Data transfer rate (KBytes/sec)		1130	Variable	1130	1130
	1130				2.32 x
SIZE (Inches: H x W x D)	6.32 x 12.5 x 15.25	6.32 x 12.5 x 15.25	6.32 x 12.5 x 15.25	2.32 x 8.54 x 12.0	8.54 x 12.0
FIRST CUSTOMER SHIPMENT	8/85	10/85	3Q85	4Q84	3085
U.S. OEM PRICE FOR 500 UNITS	\$2695 (List)	\$3295 (List)	\$3750 (List)	see below	See below
COMMENTS	Subsystem for IBM PC	Subsystem for IBM PC	Dual drive subsystem		1st drive \$1280 2nd drive \$ 728
	A210H is	A220H is 2 drive version priced at \$4695	for Appletalk Net.	2114 41 176 \$ 302	2110 01 110 0 720

MANUFACTURER	IOMEGA	IOMEGA	ISOT	ISOT	ISOT
DRIVE					
	B105-MAC	Beta-5	ES 5074	ES 5082	ES 5083
DISK/TREND GROUP	18	18	13	13	14
MARKET	PCM	OEM	Captive, OEM	Captive, OEM	Captive, OEM
MEDIA: Generic type	Al pha-5	Beta-5	Diskette 1	Diskette 1	Diskette 2,2D
Nominal disk diameter	Cartridge 5.25"	Cartridge 5.25"	8"	8"	8"
Recording medium	High Density,	High Density,	Oxide Coated	Oxide Coated	Oxide Coated
Sectoring	Oxide Coated Soft	Oxide Coated Soft	Soft	Soft/Hard	Soft/Hard
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	F: 5.25	F: 5.25	u: .401	U: .4/.8	U: .8/1.6
Capacity per track (Bytes)	F: 13,312	F: 13,312	U: 5,208	U: 5,208/10,416	U: 5,208/10,416
Data surfaces per spindle	1	1	1	1	2
Tracks per surface	394	394	77	77	77
Track density (TPI)	394	394	48	48	48
Maximum linear density (BPI)	17200 MFM	17200 MFM	3268	3268/6536	3408/6816
Rotational speed (RPM)	1964	1964	360	360	360
PERFORMANCE					
Actuator type	Rotary,	Rotary,	Lead Screw,	Lead Screw,	Lead Screw, Stepping Motor
POSITIONING:Track to track(msec)	20 (Voice Coil 11 (including	Stepping Motor 10	Stepping Motor 10	10
Settling time (msec)	settling) 	settling) 	10	25	20
Head load time(msec)	Continuous Contact	Continuous Contact	40	40	35
Average rotational delay (msec)	15.3	15.3	83.3	83.3	83.3
Data transfer rate (KBytes/sec)	625	625	31.25	31.25/62.5	31.25/62.5
SIZE (Inches: H x W x D)	5.1 x 10.7 x 12.5	3.25 x 5.75 x 8.0	5.2 x 10.3 x 16.1	5.2 x 10.3 x 16.1	5.2 x 10.3 x 16.1
FIRST CUSTOMER SHIPMENT	4084	8/83	1978	1983	1983
U.S. OEM PRICE FOR 500 UNITS	\$1995 (List)	\$595	-		
COMMENTS	Subsystem for Apple MacIntosh				

MANUE A 0.T. U.S. D.					
MANUFACTURER	ISOT	ISOT	ISOT	ISOT	ISOT
DRIVE					
	ES 5088	ES 5088M	ISOT 5050E	ES 5321	ES 5323
DISK/TREND GROUP	15	15	15	16	16
MARKET	Captive, OEM				
MEDIA: Generic type	5.25" 1/40	5.25" 1/40	5.25" 1/40	5.25" 2/40	5.25" 2/80
Nominal disk diameter	5.25"	5.25"	5.25"	5.25"	5.25"
Recording medium	Oxide Coated				
Sectoring	Soft/Hard	Soft/Hard	Soft/Hard	Soft/Hard	Soft/Hard
CAPACITY/RECORDING DENSITY					
T.A.7 11 /110		·			
Total capacity (MBytes)	U: .125	U: .125/.250	U: .250	U: .250/.5	U: .5/1.0
Capacity per track (Bytes)	U: 3,125	U: 3,125/6,250	U: 6,250	U: 3,125/6,250	U: 3,125/6,250
Data surfaces per spindle	1	1 .	1	2	2
Tracks per surface	40	40	40	40	80
Track density (TPI)	48	48	48	48	96
Maximum linear density (BPI)	2768	2768/5536	5536	2938/5876	2961/5922
Rotational speed (RPM)	300	300	300	300	300
PERFORMANCE					
Actuator type	Cam,	Cam,	Cam,	Cam,	Band,
POSITIONING:Track to track(msec)	Stepping Motor 40	Stepping Motor 40	Stepping Motor 40	Stepping Motor 25	Stepping Motor
Settling time (msec)	10	10	10	15	15
Head load time(msec)	50	50	50	Continuous	Continuous
Average rotational delay (msec)	100	100	100	100	100
Data transfer rate (KBytes/sec)	15.63	15.63/31.25	31.25	15.63/31.25	15.63/31.25
SIZE (Inches: H x W x D)	3.25 x 5.75 x 8.0	1.625 x 5.75 x 8.0			
FIRST CUSTOMER SHIPMENT	1979	1982	1984	1984	1985
U.S. OEM PRICE FOR 500 UNITS					
COMMENTS		Apple II			
		compatible			
					L

MANUFACTURER	JANOME SEWING MACHINE CO.	JANOME SEWING MACHINE CO.	JANOME SEWING MACHINE CO.	JANOME SEWING MACHINE CO.	LUNG HWA
DRIVE					
	MFD-80	MFD-90	MFD-91	MFD-91D	LDD-104SDS
DISK/TREND GROUP	17	17	17	17	15
MARKET	ОЕМ	ОЕМ	ОЕМ	OEM	OEM
MEDIA: Generic type	Maxell Compact	Sony OM-D3440	Sony OM-D3440	Sony 0M-D4440	5.25" 1/40
Nominal disk diameter	Floppy Disk 3"	3.5"	3.5"	3.5"	5.25"
Recording medium	Oxide Coated	High Density Oxide Coated	High Density Oxide Coated	High Density Oxide Coated	Oxide Coated
Sectoring	Soft	Soft	Soft	Soft	Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .250/.5	U: .125/.250	U: .250/.5	U: .5/1.0	U: .250
Capacity per track (Bytes)	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 6,250
Data surfaces per spindle	1	1	1	2	1
Tracks per surface	40	40	80	80	40
Track density (TPI)	100	67.5	135	135	48
Maximum linear density (BPI)	4473/8946	4065/8130	4094/8187	4359/8718	5536
Rotational speed (RPM)	300	300	300	300	300
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Lead Screw, Stepping Motor 10	Band, Stepping Motor 6	Band, Stepping Motor 3	Band, Stepping Motor 3	Band, Stepping Motor 6
Settling time (msec)	15	15	15	15	15
Head load time(msec)	Continuous	Continuous	Continuous	Continuous	Continuous
Average rotational delay (msec)	100	Contact 100	Contact 100	Contact 100	Contact 100
Data transfer rate (KBytes/sec)	15.63/31.25	15.63/31.25	15.63/31.25	15.63/31.25	31.25
SIZE (Inches: H x W x D)	1.57 x 3.54 x 5.9	1.57 x 4.0 x 5.3	1.57 x 4.0 x 5.3	1.57 x 4.0 x 5.3	1.625 x 5.75 x 7.9
FIRST CUSTOMER SHIPMENT	2084	4Q84	4084	4Q84	1/84
U.S. OEM PRICE FOR 500 UNITS		<u></u>			
COMMENTS	Capable of using 48 tracks per surface.				LDD-103SSA is Apple compat. LDD-105SDA is
	Mechanism-only version is 3.25" wide.				Atari compat.

MANUFACTURER	LUNG HWA	MATSUSHITA COMMUNICATION INDUSTRIAL	MATSUSHITA COMMUNICATION INDUSTRIAL	MATSUSHITA COMMUNICATION INDUSTRIAL	MATSUSHITA COMMUNICATION INDUSTRIAL
DRIVE					
	·				
	LDD-106DDS	JA-751	JA-551 JU-455	JA-561 JU-465	JU-475 JU-595
DISK/TREND GROUP	16	14	16	16	16
MARKET	OEM	OEM	OEM	OEM	OEM
MEDIA: Generic type	5.25" 2/40	Diskette 1,2,2D	5.25" 2/40	5.25" 2/80	Maxell
Nominal disk diameter	5.25"	8"	5.25"	5.25"	MD2-HD 5.25"
Recording medium	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated	High Density
Sectoring	Soft	Soft/Hard	Soft/Hard	Soft/Hard	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
					U: .5/1.0 or
Total capacity (MBytes)	U: . 5	U: .8/1.6	U: .5	U: 1.0	U: .8/1.6
Capacity per track (Bytes)	U: 6,250	U: 5,208/10,416	U: 6,250	U: 6,250	U: 6,250/10,416
Data surfaces per spindle	2	2	2	2	2
Tracks per surface	40	77	40	80	77/80
Track density (TPI)	48	48	48	96	96
Maximum linear density (BPI)	5876	3408/6816	5876	5876	5876/9646
Rotational speed (RPM)	300	360	300	300	300/360
PERFORMANCE			A. Company		
Actuator type	Band,	Band,	Band,	Band,	Band,
POSITIONING:Track to track(msec)	Stepping Motor 6	Stepping Motor 3	Stepping Motor 6	Stepping Motor	Stepping Motor 3
Settling time (msec)	15	25	15	15	15
Head load time(msec)		50	50	50	50
Average rotational delay (msec)	Contact 100	83.3	100	100	100/83.3
Data transfer rate (KBytes/sec)	31.25	31.25/62.5	31.25	31.25	31.25/62.5
SIZE (Inches: H x W x D)	1.625 x 5.75 x 7.9	2.2 x 8.6 x 12.1	1.625 x 5.75 x 8.5	1.625 x 5.75 x 8.5	1.625 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	1/85	1/82	6/82	6/82	4Q83
U.S. OEM PRICE FOR 500 UNITS	ere egitisk P	 : ()	\$98	\$131	\$147
COMMENTS					
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MANUFACTURER	MATSUSHITA COMMUNICATION INDUSTRIAL	MATSUSHITA COMMUNICATION INDUSTRIAL	MATSUSHITA COMMUNICATION INDUSTRIAL	MATSUSHITA COMMUNICATION INDUSTRIAL	MATSUSHITA ELECTRONIC COMPONENTS
DRIVE					
	JU-581	JU-313 JU-314	JU-323 JU-324	JU-363 JU-364	EME-131
DISK/TREND GROUP	16	17	17	17	17
MARKET	OEM	OEM	OEM	OEM	OEM
MEDIA: Generic type	Maxell	Sony OM-D3440	Sony OM-D3440	Sony OM-D4440	
Nominal disk diameter	MD2-HD 5.25"	3.5"	3.5"	3.5"	3"
Recording medium	High Density,	High Density	High Density	High Density	High Density
Sectoring	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated	Oxide Coated Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY	3010	3010			
Total capacity (MBytes)	U: .8/1.6	U: .125/.250	U: .250/.5	U: .5/1.0	U: .5
Capacity per track (Bytes)	U: 5,208/10,416	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 6,250
Data surfaces per spindle	2	1	1	2	1
Tracks per surface	77	40	80	80	80
Track density (TPI)	96	67.5	135	135	200
Maximum linear density (BPI)	4823/9646	4093/8186	4093/8186	4359/8717	8946
Rotational speed (RPM)	360	300	300	300	300
PERFORMANCE					
Actuator type	Band,	Band,	Band,	Band,	Lead Screw,
POSITIONING:Track to track(msec	Stepping Motor 3	Stepping Motor 6	Stepping Motor 3	Stepping Motor 3	Stepping Motor 12
Settling time (msec	15	15	15	15	15
Head load time(msec	50	Continuous	Continuous	Continuous	Continuous
Average rotational delay (msec)	83.3	Contact 100	Contact 100	Contact 100	Contact 100
Data transfer rate (KBytes/sec)	31.25/62.5	15.63/31.25	15.63/31.25	15.63/31.25	31.25
SIZE (Inches: H x W x D)	1.625 x 5.75 x 8.0	1.26 x 4.0 x 5.9	1.26 x 4.0 x 5.9	1.26 x 4.0 x 5.9	1.5 x 3.5 x 5.9
FIRST CUSTOMER SHIPMENT	2/83	1984	1984	1984	1985
U.S. DEM PRICE FOR 500 UNITS				\$106	
COMMENTS		JU-313 is low power version	JU-323 is low power version	JU-363 is low power version	
			<u> </u>		

MANUFACTURER	MATSUSHITA ELECTRONIC COMPONENTS	MATSUSHITA ELECTRONIC COMPONENTS	MILTOPE	MILTOPE	MILTOPE
DRIVE					
	EME-155	EME-231	DD 400	DD 450	DD 550
DISK/TREND GROUP	17	17	13	14	14
MARKET	OEM	OEM	ОЕМ	OEM	OEM
MEDIA: Generic type	Matsushita		Diskette 1	Diskette 2, 2D	Diskette 2, 2D
Nominal disk diameter	EBF-CF2 3"	3"	8"	8"	8"
Recording medium		High Density Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated
Sectoring	Soft	Soft	Soft	Soft	Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: . 250	U: 1.0	U: .401/.802	U: .8/1.6	U: .8/1.6
Capacity per track (Bytes)	U: 6,250	U: 6,250	U: 5,208/10,416	U: 5,208/10,416	U: 5,208/10,416
Data surfaces per spindle	1	2	1	2	2
Tracks per surface	40	80	77	77	77
Track density (TPI)	100	200	48	48	48
Maximum linear density (BPI)	8946	9830	3268/6536	3408/6816	3408/6816
Rotational speed (RPM)	300	300	360	360	360
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Lead Screw, Stepping Motor 12	Lead Screw, Stepping Motor 12	Lead Screw, Stepping Motor	Lead Screw, Stepping Motor	Band, Stepping Motor 5
Settling time (msec)	15	15	10	10	10
Head load time(msec)	Continuous	Continuous	16	16	16
Average rotational delay (msec)	Contact 100	Contact 100	83.3	83.3	83.3
Data transfer rate (KBytes/sec)	31.25	31.25	31.25/62.5	31.25/62.5	31.25/62.5
SIZE (Inches: H x W x D)	1.5 x 3.5 x 5.9	1.5 x 3.5 x 5.9	5.44 x 8.44 x 18.0	5.44 x 8.44 x 18.0	5.44 x 8.44 x 18.0
FIRST CUSTOMER SHIPMENT	1985	1985	1977	1980	1982
U.S. OEM PRICE FOR 500 UNITS			\$4950	\$5400	\$4000
COMMENTS			Sold as militarized subsystem	Sold as militarized subsystem	Sold as militarized subsystem

MANUFACTURER	MITAC	MITAC	MITAC	MITSUBISHI ELECTRIC CORPORATION	MITSUBISHI ELECTRIC CORPORATION
DRIVE					
	MC-390	MC-395	MC-425	M2894-63	M2896-63
DISK/TREND GROUP	15	15	16	14	14
MARKET	OEM,PCM	OEM,PCM	OEM,PCM	Captive, OEM	OEM
MEDIA: Generic type	5.25" 1/40	5.25" 1/40	5.25" 2/40	Diskette 2,2D	Diskette 2,2D
Nominal disk diameter	5.25"	5.25"	5.25"	8"	8 ¹¹
Recording medium	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated
Sectoring	Soft	Soft	Soft	Soft	Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .125/.250	U: .125/.250	U: .250/.5	U: 1.6	U: 1.6
Capacity per track (Bytes)	U: 3,125/6,250	U: 3,125/6,250	U: 3,255/6,250	U: 10,416	U: 10,416
Data surfaces per spindle	1	1	2	2	2
Tracks per surface	40	40	40	77	77
Track density (TPI)	48	48	48	48	48
Maximum linear density (BPI)	2768/5536	2768/5536	2938/5876	6816	6816
Rotational speed (RPM)	300	300	300	360	360
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Band, Stepping Motor 20	Band, Stepping Motor 6	Band, Stepping Motor 6	Band, Stepping Motor 3	Band, Stepping Motor 3
Settling time (msec)	15	20	20	15	15
Head load time(msec)	75	Continuous	Continuous	50	50
Average rotational delay (msec)	100	Contact 100	Contact 100	83.3	83.3
Data transfer rate (KBytes/sec)	15.63/31.25	15.63/31.25	15.63/31.25	62.5	62.5
SIZE (Inches: H x W x D)	3.25 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	4.62 x 8.55 x 14.18	2.25 x 8.55 x 12.4
FIRST CUSTOMER SHIPMENT	6/82	11/85	4/85	1978	1982
U.S. OEM PRICE FOR 500 UNITS				\$350	\$350
COMMENTS					entransis in the second of the
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MANUFACTURER	MITSUBISHI ELECTRIC CORPORATION	MITSUBISHI ELECTRIC CORPORATION	MITSUBISHI ELECTRIC CORPORATION	MITSUBISHI ELECTRIC CORPORATION	MITSUBISHI ELECTRIC CORPORATION
DRIVE					
	M4855	MF501A	MF504A	MF351A	MF353A
DISK/TREND GROUP	16	16	16	17	17
·					
MARKET	OEM	OEM	OEM	OEM	OEM
MEDIA: Generic type	Maxell MD2-HD	5.25" 2/40	Maxell MD2-HD	SONY OM-D3440	SONY OM-D4440
Nominal disk diameter	5.25"	5.25"	5.25"	3.5"	3.5"
Recording medium	High Density, Oxide Coated	Oxide Coated	High Density Oxide Coated	High Density, Oxide Coated	High Density, Oxide Coated
Sectoring	Soft	Soft	Soft	Soft	Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: 2.0	U: .5	U: 1.0/1.6	U: .5	U: 1.0
Capacity per track (Bytes)	U: 12,500	U: 6,250	U: 6,250/10,416	U: 6,250	U: 6,250
Data surfaces per spindle	2	2	2	1	2
Tracks per surface	80	40	80/77	80	80
Track density (TPI)	96	48	96	135	135
Maximum linear density (BPI)	11844	5877	5922/9870	8187	8717
Rotational speed (RPM)	300	300	300/360	300	300
PERFORMANCE	V				
Actuator type	Band,	Band,	Band,	Lead Screw,	Lead Screw,
POSITIONING:Track to track(msec)	Stepping Motor 3	Stepping Motor 6	Stepping Motor 3	Stepping Motor 6	Stepping Motor 6
Settling time (msec)	15	25	15	15	15
Head load time(msec)	50	50	50	Continuous	Continuous
Average rotational delay (msec)	100	100	100/83.3	Contact 100	Contact 100
Data transfer rate (KBytes/sec)	62.5	31.25	31.25/62.5	31.25	31.25
SIZE (Inches: H x W x D)	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.26 x 4.0 x 5.9	1.26 x 4.0 x 5.9
FIRST CUSTOMER SHIPMENT	4/83	4085	4Q85	2085	2085
U.S. OEM PRICE FOR 500 UNITS	\$160	\$105	\$145		\$100
COMMENTS					

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MANUFACTURER	MITSUBISHI ELECTRIC CORPORATION	MITSUBISHI ELECTRIC CORPORATION	MITSUBISHI ELECTRIC CORPORATION	MITSUMI ELECTRIC CO.	MITSUMI ELECTRIC CO.
DRIVE					
	• .				
	MF353AF	MF354	MF355	D 501	D 503
DISK/TREND GROUP	17	17	17	15	16
MARKET	OEM	OEM	OEM	OEM	OEM
MEDIA: Generic type	SONY OM-D4440			5.25" 1/40	5.25" 2/40
Nominal disk diameter	3.5"	3.5"	3.5"	5.25"	5.25"
Recording medium	High Density,	High Density	High Density	Oxide Coated	Oxide Coated
Sectoring	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft	Soft	Soft
CAPACITY/RECORDING DENSITY					
		. "			
Total capacity (MBytes)	U: 1.0	U: 1.6	U: 2.0	U: .250	U: .500
Capacity per track (Bytes)	U: 6,250	U: 10,416	U: 12,500	U: 6,250	U: 6,250
Data surfaces per spindle	2	2	2	1	2
Tracks per surface	80	77	80	40	40
Track density (TPI)	135	135	135	48	48
Maximum linear density (BPI)	8717	14184	17434	5535	5876
Rotational speed (RPM)	300	360	300	300	300
PERFORMANCE					
Actuator type	Lead Screw,	Band,	Band,	Band,	Band,
POSITIONING:Track to track(msec)	Stepping Motor 3	Stepping Motor 3	Stepping Motor 3	Stepping Motor 10	Stepping Motor 10
Settling time (msec)	15	15	15	15	15
Head load time(msec)		Continuous	Continuous	Continuous	Continuous
Average rotational delay (msec)		Contact 83.3	Contact 100	Contact 100	Contact 100
Data transfer rate (KBytes/sec)	31.25	62.5	62.5	31.25	31.25
SIZE (Inches: H x W x D)	1.26 x 4.0 x 5.9	1.625 x 4.0 x 5.75	1.625 x 4.0 x 5.75	1.625 X 5.75 x 8.0	1.625 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	4085	1/86	1/86	12/83	3/85
U.S. OEM PRICE FOR 500 UNITS	\$110				
COMMENTS	Low power model - 3.2 watts	Announced only in Japan	Announced only in Japan		

MANUFACTURER	MITSUMI ELECTRIC CO.	MITSUMI ELECTRIC CO.	MITSUMI ELECTRIC CO.	MITSUMI ELECTRIC CO.	NEC
DRIVE					
	,			QUICK DISK	
	D 507	D 351	D 355	QDM-01	FD 1165
DISK/TREND GROUP	16	17	17	18	14
MARKET	OEM	OEM	ОЕМ	OEM	Captive, OEM
MEDIA: Generic type	5.25" 2/80	Sony 0M-D3440	Sony OM-D3440	Maxell QD-2	Diskette 1,2,2D
Nominal disk diameter	5.25"	3.5"	3.5"	72 mm	8"
Recording medium	Oxide Coated	High Density	High Density	Oxide Coated	Oxide Coated
Sectoring	Soft	Oxide Coated Soft	Oxide Coated Soft	N/A	Soft
CAPACITY/RECORDING DENSITY					
7 1 7 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1					
Total capacity (MBytes)	U: 1.0	U: .250	U: .500	U: .064	U: .8/1.6
Capacity per track (Bytes)	U: 6,250	U: 6,250	U: 6,250	U: 64,000	U: 5,208/10,416
Data surfaces per spindle	2	1	1	1	2
Tracks per surface	80	40	80	1	77
Track density (TPI)	96	67.5	135	59	48
Maximum linear density (BPI)	5922	8125	8187	4410	3408/6816
Rotational speed (RPM)	300	300	300	423	360
PERFORMANCE					
Actuator type	Band,	Lead Screw, Stepping Motor	Band,	N/A	Band, Stepping Motor
POSITIONING:Track to track(msec)	Stepping Motor 3	12	Stepping Motor 3	N/A	3
Settling time (msec)	15	15	15	N/A	15
Head load time(msec)		Continuous	Continuous	N/A	50
Average rotational delay (msec)	Contact 100	Contact 100	Contact 100	N/A	83.3
Data transfer rate (KBytes/sec)	31.25	31.25	31.25	12.63	31.25/62.5
SIZE (Inches: H x W x D)	1.625 x 5.75 x 8.0	1.26 x 4.0 x 6.1	1.26 x 4.0 x 6.1	1.73 x 4.6 x 4.1	2.28 x 8.68 x 13.19
FIRST CUSTOMER SHIPMENT	7/85	1/85	4/85	1984	4081
U.S. OEM PRICE FOR 500 UNITS					\$287 (500)
COMMENTS				64,000 bytes in single spiral track	

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MANUFACTURER	NEC	NEC	NEC	NEC	NEC
DRIVE					
	N 7707				
	FD 1160	FD 1053	FD 1055	FD 1155B	FD 1155C
DISK/TREND GROUP	14	16	16	16	16
MARKET	Captive, OEM	Captive, OEM	Captive, OEM	OEM	Captive, OEM
MEDIA: Generic type	Diskette 1,2,2D	5.25" 2/40	5.25" 2/80	Maxel 1	Maxell
Nominal disk diameter	8 "	5.25"	5.25"	MD2-HD 5.25"	MD2-HD 5.25"
Recording medium	Oxide Coated	Oxide Coated	Oxide Coated	High Density	High Density
Sectoring	Soft	Soft	Soft	Oxide Coated Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
Tatal assertion (Mountain)					
Total capacity (MBytes)	U: .8/1.6	U: .5	U: 1.0	U: 1.0/1.6	U: 1.0/1.67
Capacity per track (Bytes)	U: 5,208/10,416	U: 6,250	U: 6,250	U: 6,250/10,416	U: 6,250/10,416
Data surfaces per spindle	2	2	2	2	2
Tracks per surface	77	40	80	80/77	80
Track density (TPI)	48	48	96	96	96
Maximum linear density (BPI)	3408/6816	5876	5922	5922/9646	5922/9870
Rotational speed (RPM)	360	300	300	300/360	360
PERFORMANCE					
Actuator type	Band,	Band,	Band,	Band,	Band,
POSITIONING:Track to track(msec)	Stepping Motor 5	Stepping Motor 6	Stepping Motor	Stepping Motor 3	Stepping Motor
Settling time (msec)	15	15	15	15	15
Head load time(msec)	50	35	35	35	35
Average rotational delay (msec)	83.3	100	100	100/83.3	83.3
Data transfer rate (KBytes/sec)	31.25/62.5	31.25	31.25	31.25/62.5	37.5/62.5
SIZE (Inches: H x W x D)	4.62 x 8.68 x 14.45	1.625 x 5.75 x 8.0			
FIRST CUSTOMER SHIPMENT	8/81	1984	1984	11/84	1/85
U.S. OEM PRICE FOR 500 UNITS		<u></u> 12 35 15 15	\$132 (1000)		\$140 (1000)
COMMENTS					Compatible with
					IBM PC AT

MANUFACTURER	NEC	NEC	NEC	OKI ELECTRIC	OKI ELECTRIC
TIMO NO FOREK	NEO .	line o		OK! EEEOTKIO	OKI ELEGIKIO
DRIVE					
DICITE					
	FD 1034	FD 1035	FD 1036A	GM3305B GM3315B	GM3305BU GM3315BU
DISK/TREND GROUP	17	17	17	16	16
MARKET	Captive, OEM	Captive, OEM	Captive, OEM	ОЕМ	ОЕМ
MEDIA: Generic type	Sony 0M-D3440	Sony OM-D4440	Sony OM-D4440	5.25" 2/40	5.25" 2/40
Nominal disk diameter	3.5"	3.5"	3.5"	5.25"	5.25"
Recording medium	High Density	High Density	High Density	Oxide Coated	Oxide Coated
Sectoring	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft	Soft	Soft
CAPACITY/RECORDING DENSITY					
				_	
Total capacity (MBytes)	U: .5	U: 1.0	U: .5/1.0	U: .5	U: .5
Capacity per track (Bytes)	U: 6,250	U: 6,250	U: 3,125/6,250	U: 6,250	U: 6,250
Data surfaces per spindle	1	2	2	2	2
Tracks per surface	80	80	80	40	40
Track density (TPI)	135	135	135	48	48
Maximum linear density (BPI)	8187	8717	4359/8717	5876	5876
Rotational speed (RPM)	300	300	300	300	300
PERFORMANCE					
Actuator type	Band, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor	Linear, Stepping Motor	Linear, Stepping Motor
POSITIONING:Track to track(msec)	3	3	3	6	10
Settling time (msec	15	15	15	15	25
Head load time(msec	35	35	Continuous Contact	50	50
Average rotational delay (msec)	100	100	100	100	100
Data transfer rate (KBytes/sec)	31.25	31.25	15.63/31.25	31.25	31.25
SIZE (Inches: H x W x D)	1.625 x 4.0 x 5.2	1.625 x 4.0 x 5.2	1.18 x 4.0 x 5.75	1.1 x 5.75 x 8.0	1.1 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	9/84	11/84	1985	1984	1085
U.S. OEM PRICE FOR 500 UNITS		\$115 (1000)			
COMMENTS					

MANUFACTURER	OKI ELECTRIC	OKI ELECTRIC	OKI ELECTRIC	OKI ELECTRIC	OKI ELECTRIC
DRIVE					
	·				
	GM3305CU	GM3305H	GM3405B GM3415B	GM3405H	GM3505BU-1
DISK/TREND GROUP	16	16	16	16	16
MARKET	ОЕМ	Captive, OEM	OEM	Captive, OEM	OEM
MEDIA: Generic type	5.25" 2/40	5.25" 2/40	5.25" 2/80	5.25" 2/80	Maxell
Nominal disk diameter	5.25"	5.25"	5.25"	5.25"	MD2-HD 5.25"
Recording medium	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated	High Density
Sectoring	Soft	Soft	Soft	Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY		en e			· · · · · · · · · · · · · · · · · · ·
Total capacity (MBytes)	υ: . 5	U: .5	U: 1.0	U: 1.0	U: 1.0/1.6
Capacity per track (Bytes)	U: 6,250	U: 6,250	U: 6,250	U: 6,250	U: 6,250/10,416
Data surfaces per spindle	2	2	2	2	2
Tracks per surface	40	40	80	80	80
Track density (TPI)	48	48	96	96	96
Maximum linear density (BPI)	5876	5876	5922	5922	5921/9869
Rotational speed (RPM)	300	300	300	300	360
PERFORMANCE					
Actuator type	Linear,	Linear,	Linear,	Linear,	Linear,
POSITIONING:Track to track(msec)	Stepping Motor 4	Stepping Motor 6	Stepping Motor 3	Stepping Motor 3	Stepping Motor 3
Settling time (msec)	15	15	30	30	15
Head load time(msec)		50	50	50	Continuous Contact
Average rotational delay (msec)	Contact 100	100	100	100	83.3
Data transfer rate (KBytes/sec)	31.25	31.25	31.25	31.25	37.5/62.5
SIZE (Inches: H x W x D)	1.1 x 5.75 x 7.95	1.625 X 5.75 x 8.0	1.1 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.1 x 5.75 x 7.95
FIRST CUSTOMER SHIPMENT	2086	10/82	1984	5/83	2086
U.S. OEM PRICE FOR 500 UNITS					
COMMENTS					
	<u> </u>	<u> </u>	<u> </u>		

MANUFACTURER	OKI ELECTRIC	OLIVETTI PERIPHERAL EQUIPMENT	OLIVETTI PERIPHERAL EQUIPMENT	OLIVETTI PERIPHERAL EQUIPMENT	OLIVETTI PERIPHERAL EQUIPMENT
DRIVE					
	·				
	GM3505BU-2	FD 801	FD 802	FD 501	FD 502
DISK/TREND GROUP	16	13	14	15	16
MARKET	ОЕМ	Captive, OEM	Captive, OEM	Captive, OEM	Captive, OEM
MEDIA: Generic type	Maxell	Diskette 1	Diskette 2, 2D	5.25" 1/40	5.25" 2/40
Nominal disk diameter	MD2-HD 5.25"	8"	8"	5.25"	5.25"
Recording medium	High Density	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated
Sectoring	Oxide Coated Soft	Soft	Soft	Soft	Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	1. 1.0/1.0	u. 401 / 000	W. 0/2.5	105 / 050	11. 050 / 5
	U: 1.0/1.6	U: .401/.802	U: .8/1.6	U: .125/.250	U: .250/.5
Capacity per track (Bytes)			U: 5,208/10,416		
Data surfaces per spindle Tracks per surface	2	1	2	1	2
	80	77	77	40	40
Track density (TPI)	96	48	48	48	48
Maximum linear density (BPI)	5921/9869	3268/6536	3408/6816	2768/5536	2938/5876
Rotational speed (RPM)	300/360	360	360	300	300
PERFORMANCE					
Actuator type	Linear, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor	Cam, Stepping Motor	Cam, Stepping Motor
POSITIONING:Track to track(msec)		3	3	25	25
Settling time (msec)		15	15	20	20
Head load time(msec)	Continuous Contact	35	35	60	60
Average rotational delay (msec)	100/83.3	83.3	83.3	100	100
Data transfer rate (KBytes/sec)	31.25/62.5	31.25/62.5	31.25/62.5	15.63/31.25	15.63/31.25
SIZE (Inches: H x W x D)	1.1 x 5.75 x 7.95	4.52 x 9.05 x 12.3	4.52 x 9.05 x 12.3	2.51 x 5.75 x 8.0	2.51 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	2086	1974	1979	1980	1981
U.S. OEM PRICE FOR 500 UNITS				\$176	
COMMENTS					

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MANUFACTURER	OLIVETTI PERIPHERAL EQUIPMENT	OLIVETTI PERIPHERAL EQUIPMENT	OLIVETTI PERIPHERAL EQUIPMENT	OLIVETTI PERIPHERAL EQUIPMENT	OLIVETTI PERIPHERAL EQUIPMENT
DRIVE					
				·	
			FD 600	FD 600	ED 606
	FD 592	FD 595	FD 602	FD 692	FD 696
DISK/TREND GROUP	16	16	16	16	16
MARKET	Captive, OEM				
MEDIA: Generic type	5.25" 2/80	Maxell	5.25" 2/40	5.25" 2/80	Maxell MD2-HD
Nominal disk diameter	5.25"	MD2-HD 5.25"	5.25"	5.25"	5.25"
Recording medium	Oxide Coated	High Density,	Oxide Coated	Oxide Coated	High Density
Sectoring	Soft	Oxide Coated Soft	Soft/Hard	Soft/Hard	Oxide Coated Soft/Hard
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	ឋ: .5/1.0	U: .8/1.6	U: .250/.5	U: .5/1.0	U: 1.0/1.6
Capacity per track (Bytes)	U: 3,125/6,250	U: 5,208/10,416	U: 3,125/6,250	U: 3,125/6,250	U: 6,250/10,416
Data surfaces per spindle	2	2	2	2	2
Tracks per surface	80	77	40	80	80/77
Track density (TPI)	96	96	48	96	96
Maximum linear density (BPI)	2961/5922	4935/9870	5922	5922	5922/9870
Rotational speed (RPM)	300	360	300	300	300/360
PERFORMANCE					
Actuator type	Band,	Band,	Band,	Band,	Band,
POSITIONING:Track to track(msec)	Stepping Motor	Stepping Motor 3	Stepping Motor	Stepping Motor	Stepping Motor
Settling time (msec)	15	15	15	15	15
Head load time(msec)	25	25	Continuous	Continuous	Continuous
	100	83.3	Contact 100	Contact 100	Contact 100/83.3
Data transfer rate (KBytes/sec)	15.63/31.25	31.25/62.5	15.625/31.25	15.625/31.25	31.25/62.5
SIZE (Inches: H x W x D)	3.25 x 5.75 x 8.0	3.25 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	6/82	1983	1084	2084	4/85
U.S. OEM PRICE FOR 500 UNITS					
COMMENTS					

MANUFACTURER	OLIVETTI PERIPHERAL EQUIPMENT	OLIVETTI PERIPHERAL EQUIPMENT	OMEK	OMEK	OMEK
DRIVE					
	FD 301	FD 302	OM55	OM56	OM57
DISK/TREND GROUP	17	17	16	16	16
MARKET	Captive, OEM	Captive, OEM	OEM	OEM	ОЕМ
MEDIA: Generic type	Sony OM-D3440	Sony OM-D4440	5.25" 2/40	5.25" 2/80	Maxell MD2-HD
Nominal disk diameter	3.5"	3.5"	5.25"	5.25"	5.25"
Recording medium	High Density Oxide Coated	High Density Oxide Coated	Oxide Coated	Oxide Coated	High Density Oxide Coated
Sectoring	Soft	Soft	Soft	Soft	Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .5	U: 1.0	U: .5	U: 1.0	U: 1.6
Capacity per track (Bytes)	U: 6,250	U: 6,250	U: 6,250	U: 6,250	U: 6,250
Data surfaces per spindle	1	2	2	2	2
Tracks per surface	80	80	40	80	80
Track density (TPI)	135	135	48	96	96
Maximum linear density (BPI)	8191	8717	5877	5922	9646
Rotational speed (RPM)	300	300	300	300	360
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Band, Stepping Motor 3	Band, Stepping Motor 3	Band, Stepping Motor 6	Band, Stepping Motor 3	Band, Stepping Motor 3
Settling time (msec)	15	15	15	15	15
Head load time(msec) Average rotational delay (msec)	Continuous Contact 100	Continuous Contact 100	Continuous Contact 100	Continuous Contact 100	Continuous Contact 83.3
Data transfer rate (KBytes/sec)	31.25	31.25	31.25	31.25	62.5
SIZE (Inches: H x W x D)	1.625 x 4.0 x 5.0	1.625 x 4.0 x 5.0	1.625 X 5.75 X 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	1985	1985	1085	1085	1085
U.S. OEM PRICE FOR 500 UNITS					
COMMENTS					

MANUFACTURER	RICOH	RICOH	RICOH	RICOH	RICOH
DRIVE					
	·				
	RF8160	RF5050	RF5160	RF4050	RF4100
DISK/TREND GROUP	14	16	16	17	17
MARKET	Captive, OEM	ОЕМ	Captive, OEM	OEM	OEM
MEDIA: Generic type	Diskette 2D	5.25" 2/40	Maxell	Sony OM-D4440	Sony OM-D4440
Nominal disk diameter	8 "	5.25"	MD2-HD 5.25"	3.5"	3.5"
Recording medium	Oxide Coated	Oxide Coated	Oxide Coated	High Density	High Density
Sectoring	Soft	Soft	Soft	Oxide Coated Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .8/1.6	U: .250/.5	U: .8/1.6	U: .5/1.0	U: .250/.5
Capacity per track (Bytes)	U: 5,208/10,416	U: 3,125/6,250	U: 5,208/10,416	U: 3,125/6,250	U: 3,125/6,250
Data surfaces per spindle	2	2	2	2	2
Tracks per surface	77	40	77	40	80
Track density (TPI)	48	48	96	67.5	135
Maximum linear density (BPI)	3408/6816	2938/5876	4823/9646	4358/8717	4325/8649
Rotational speed (RPM)	360	300	360	300	300
PERFORMANCE					
Actuator type	Band,	Band,	Band,	Band,	Band,
POSITIONING:Track to track(msec)	Stepping Motor 3	Stepping Motor 6	Stepping Motor 3	Stepping Motor 6	Stepping Motor
Settling time (msec)	15	15	15	15	15
Head load time(msec)	50	50	50	Continuous	Continuous
Average rotational delay (msec)	83.3	100	83.3	Contact 100	Contact 100
Data transfer rate (KBytes/sec)	31.25/62.5	15.63/31.25	31.25/62.5	15.63/31.25	15.63/31.25
SIZE (Inches: H x W x D)	2.2 x 8.5 x 12.6	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.57 x 4.0 x 5.85	1.57 x 4.0 x 5.85
FIRST CUSTOMER SHIPMENT	6/83	3084	3084	2085	2085
U.S. DEM PRICE FOR 500 UNITS					
COMMENTS					

MANUFACTURER	ROBOTRON	ROBOTRON	SANKYO SEIKI	SANKYO SEIKI	SANKYO SEIKI
DRIVE					
				-	
	к 5600.10	к 5600.20	FDU-300-D	FDU-300-S	FDU-355-DA
DISK/TREND GROUP	15	15	17	17	17
MARKET	Captive,OEM	Captive,OEM	ОЕМ	ОЕМ	ОЕМ
MEDIA: Generic type	5.25" 1/40	5.25" 1/80		Maxell Compact	Sony 0M-D4440
Nominal disk diameter	5.25"	5.25"	Floppy Disk 3"	Floppy Disk 3"	3.5"
Recording medium	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated	High Density
Sectoring	Soft	Soft	Soft	Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .125/.250	U: .250/.5	U: .250/.5	U: .125/.250	U: .5/1.0
Capacity per track (Bytes)	U: 3,250/6,250	U: 3,250/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250
Data surfaces per spindle	1	1	2	1	2
Tracks per surface	40	80	40	40	80
Track density (TPI)	48	96	100	100	135
Maximum linear density (BPI)	2768/5536	2788/5576	4915/9830	4473/8946	4359/8717
Rotational speed (RPM)	300	300	300	300	300
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Lead Screw, Stepping Motor 10	Lead Screw, Stepping Motor 8	Band, Stepping Motor 3	Band, Stepping Motor	Band, Stepping Motor 3
Settling time (msec)	12	10	30	30	30
Head load time(msec)	40	40	Continuous	Continuous	Continuous
Average rotational delay (msec)	100	100	Contact 100	Contact 100	Contact 100
Data transfer rate (KBytes/sec)	15.63/31.25	15.63/31.25	15.63/31.25	15.63/31.25	15.63/31.25
SIZE (Inches: H x W x D)	2.36 x 5.55 x 7.87	2.36 x 5.55 x 7.87	1.57 x 3.54 x 5.9	1.57 x 3.54 x 5.9	1.575 x 4.0 x 6.0
FIRST CUSTOMER SHIPMENT	1984	1984	6/83	6/83	11/84
U.S. DEM PRICE FOR 500 UNITS			<u>-</u>		
COMMENTS				riganistik Prijistjerika i s	
	i kang bahasa Ayan Malanda				

MANUFACTURER	SANKYO SEIKI	SANKYO SEIKI	SANKYO SEIKI	SEIKOSHA	SE IKOSHA
DRIVE					
	FDU-355-SA	FMC-170	FMC-270	SD3505	SD3510
DISK/TREND GROUP	17	18	18	17	17
MARKET	OEM	OEM	ОЕМ	ОЕМ	OEM
MEDIA: Generic type	Sony OM-D3440	Special Disk	Special Disk	Sony 0M-D3440	Sony OM-D4440
Nominal disk diameter	3.5"	2.598"	2.598"	3.5"	3.5"
Recording medium	High Density	Oxide Coated	Oxide Coated	High Density	High Density
Sectoring	Oxide Coated Soft	N/A	N/A	Oxide Coated Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .250/.5	U: .008	U: .016	U: .5	U: 1.0
Capacity per track (Bytes)	U: 3,125/6,250	U: .008	U: .016	U: 6,250	U: 6,250
Data surfaces per spindle	1	1	1	1	2
Tracks per surface	80	1	1	80	80
Track density (TPI)	135	N/A	N/A	135	135
Maximum linear density (BPI)	4094/8187	1069	2138	8187	8717
Rotational speed (RPM)	300	405	405	300	300
PERFORMANCE					
Actuator type	Band,	N/A	N/A	Band,	Band,
POSITIONING:Track to track(msec)	Stepping Motor 3	N/A	N/A	Stepping Motor	Stepping Motor
Settling time (msec)	30	N/A	N/A	15	15
Head load time(msec)		N/A	N/A	Continuous	Continuous
Average rotational delay (msec)	Contact 100	N/A	N/A	Contact 100	Contact 100
Data transfer rate (KBytes/sec)	15.63/31.25	2	4	31.25	31.25
SIZE (Inches: H x W x D)	1.575 x 4.0 x 6.0	2.677 x 3.047 x 4.902	2.677 x 3.047 x 4.902	1.625 x 4.0 x 5.5	1.625 x 4.0 x 5.5
FIRST CUSTOMER SHIPMENT	6/84	5/83	5/83	1985	1985
U.S. OEM PRICE FOR 500 UNITS					
COMMENTS		8,000 bytes in single spiral track	16,000 bytes in single spiral track		

MANUFACTURER	SHINWA CO.,LTD.	SHINWA CO.,LTD.	SHUGART	SHUGART	SONY
DRIVE					
			S 800	S 850	
	NFD-510	FDS-36	S 801	S 851	MP-F52V
DISK/TREND GROUP	16	17	13	14	17
MARKET	OEM	ОЕМ	OEM, Captive	OEM, Captive	Captive, OEM
MEDIA: Generic type	5.25" 2/40	SONY OM-D4440	Diskette 1	Diskette 1,2,2D	Sony 0M-D3440
Nominal disk diameter	5.25"	3.5"	8"	8"	3.5"
Recording medium	Oxide Coated	High Density	Oxide Coated	Oxide Coated	High Density
Sectoring	Soft	Oxide Coated Soft	Soft/Hard	Soft/Hard	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .250/.5	U: .250/.5	U: .401/.802	U: .8/1.6	U: .250/.5
Capacity per track (Bytes)	U: 3,125/6,250	U: 3,125/6,250	U: 5,208/10,416	U: 5,208/10,416	U: 3,125/6,250
Data surfaces per spindle	2	2	1	2	1
Tracks per surface	40	80	77	77	80
Track density (TPI)	48	135	48	48	135
Maximum linear density (BPI)	2938/5876	4094/8187	3268/6536	3408/6816	4094/8187
Rotational speed (RPM)	300	300	360	360	600
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Band, Stepping Motor	Band, Stepping Motor	Lead Screw, Stepping Motor 8	Band, Stepping Motor	Lead Screw, Stepping Motor 6
Settling time (msec)	15	15	8	15	15
Head load time(msec)		Continuous	35	45	Continuous
Average rotational delay (msec)	100	Contact 100		83.3	Contact 50
Data transfer rate (KBytes/sec)	15.63/31.25	15.63/31.25	31.25/62.5	31.25/62.5	31.25/62.5
SIZE (Inches: H x W x D)	3.25 x 5.75 x 8.0	1.3 x 4.0 x 5.7		SA 851: 4.62 x 8.55 x 14.25	
FIRST CUSTOMER SHIPMENT	1984	1985	9/75	6/77	1985
U.S. DEM PRICE FOR 500 UNITS			S 40 14 Sign of A		\$83
COMMENTS					
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MANUFACTURER	SONY	SONY	SONY	SONY	SONY
DRIVE					
	•			:	
	MP-F52W	MP-F53V	MP-F53W	OA-D31V	0A-D32V
DISK/TREND GROUP	17	17	17	17	17
MARKET	Captive, OEM	Captive, OEM	Captive, OEM	Captive, OEM	OEM
MEDIA: Generic type	Sony OM-D4440	Sony OM-D3440	Sony OM-D4440	Sony 0M-D3320	Sony OM-D3440
Nominal disk diameter	3.5"	3.5"	3.5"	3.5"	3.5"
Recording medium	Oxide Coated	High Density Oxide Coated	Oxide Coated	High Density, Oxide Coated	High Density, Oxide Coated Soft
Sectoring	Soft	Soft	Soft	Soft	301 t
CAPACITY/RECORDING DENSITY	,				
Total capacity (MBytes)	U: .5/1.0	U: .250/.5	U: .5/1.0	U: .2188/.4375	U: .250/.5
Capacity per track (Bytes)	U: 3,125/6,250				
Data surfaces per spindle	2	1	2	1	1
Tracks per surface	80	80	80	70	80
Track density (TPI)	135	135	135	135	135
Maximum linear density (BPI)	4359/8717	4094/8187	4359/8717	3805/7610	4094/8187
Rotational speed (RPM)	600	300	300	600	600
PERFORMANCE					
Actuator type	Lead Screw, Stepping Motor				
POSITIONING:Track to track(msec)	6	6	6	15	12 30
		15	15	15	60
Head load time(msec)	Contact	Continuous Contact	Continuous Contact	60	
Average rotational delay (msec)	50	100	100	50	50
Data transfer rate (KBytes/sec)	31.25/62.5	15.63/31.25	15.63/31.25	31.25/62.5	31.25/62.5
SIZE (Inches: H x W x D)	1.18 x 4.0 x 5.9	1.18 x 4.0 x 5.9	1.18 x 4.0 x 5.9	2.0 x 4.0 x 5.1	2.0 x 4.0 x 5.1
FIRST CUSTOMER SHIPMENT	1985	1985	1985	11/82	9/83
U.S. OEM PRICE FOR 500 UNITS	\$95	\$83	\$95		\$185
COMMENTS					

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MANUFACTURER	SONY	SONY	TANDON	TANDON	TANDON
DRIVE					
	•				
	OA-D32W	OA-D33V	TM-848E-1	TM-848E-2	TM-65-1L
DISK/TREND GROUP	17	17	13	14	15
MARKET	OEM	OEM	OEM	OEM	OEM
MEDIA: Generic type	Sony OM-D4440	Sony OM-D3440	Diskette 1	Diskette 1,2,2D	5.25" 1/40
Nominal disk diameter	3.5"	3.5"	8"	8"	5.25"
Recording medium	High Density,	High Density	Oxide Coated	Oxide Coated	Oxide Coated
Sectoring	Oxide Coated Soft	Oxide Coated Soft	Soft/Hard	Soft/Hard	Soft/Hard
CAPACITY/RECORDING DENSITY				**************************************	
Total capacity (MBytes)	U: .5/1.0	U: .250/.5	U: .401/.802	U: .8/1.6	U: .125/.250
Capacity per track (Bytes)	U: 3,125/6,250	U: 3,125/6,250	U: 5,208/10,416	U: 5,208/10,416	U: 3,125/6,250
Data surfaces per spindle	2	1	1	2	1
Tracks per surface	80	80	77	77	40
Track density (TPI)	135	135	48	48	48
Maximum linear density (BPI)	4359/8717	4094/8187	3268/6536	3406/6816	2768/5536
Rotational speed (RPM)	600	300	360	360	300
PERFORMANCE					
Actuator type	Lead Screw,	Lead Screw,	Band,	Band,	Band,
POSITIONING:Track to track(msec)	Stepping Motor 12	Stepping Motor 12	Stepping Motor 3	Stepping Motor 3	Stepping Motor 6
Settling time (msec)	30	30	15	15	15
Head load time(msec)	60	Continuous	Continuous	Continuous	Continuous
Average rotational delay (msec)	50	Contact 100	Contact 83.3	Contact 83.3	Contact 100
Data transfer rate (KBytes/sec)	31.25/62.5	15.63/31.25	31.25/62.5	31.25/62.5	15.63/31.25
SIZE (Inches: H x W x D)	2.0 x 4.0 x 5.1	2.0 x 4.0 x 5.1	2.3 x 8.55 x 13.125	2.3 x 8.55 x 13.125	1.625 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	1084	9/83	4/81	4/81	3082
U.S. OEM PRICE FOR 500 UNITS	\$235	\$185	\$250 (2500)	\$285 (2500)	\$75 (2500)
COMMENTS					
		in the first series from the first series of the series of			

MANUFACTURER	TANDON	TANDON	TANDON	TANDON	TANDON
DRIVE					
	TM-65-2L	TM-65-4	TM-65-8	TM-75-2	TM-75-8
DISK/TREND GROUP	16	16	16	16	16
MARKET	OEM	ОЕМ	OEM	OEM	OEM
MEDIA: Generic type	5.25" 2/40	5.25" 2/80	Maxell	5.25" 2/40	Maxel1
Nominal disk diameter	5.25"	5.25"	MD2-HD 5.25"	5.25"	MD2-HD 5.25"
Recording medium	Oxide Coated	Oxide Coated	High Density	Oxide Coated	High Density
Sectoring	Soft/Hard	Soft/Hard	Oxide Coated Soft/Hard	Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .250/.5	U: .5/1.0	U: .8/1.6	U: .5	U: 1.0/1.6
Capacity per track (Bytes)	U: 6,250	U: 6,250	U: 5,208/10,416	U: 6,250	U: 6,250/10,416
Data surfaces per spindle	2	2	2	2	2
Tracks per surface	40	80	77	40	80/77
Track density (TPI)	48	96	96	48	96
Maximum linear density (BPI)	2938/5877	2961/5922	4823/9646	5877	4823/9646
Rotational speed (RPM)	300	300	300/360	300	300
PERFORMANCE					
Actuator type	Band,	Band,	Band,	Band,	Band,
POSITIONING:Track to track(msec)	Stepping Motor 6	Stepping Motor 3	Stepping Motor 3	Stepping Motor 6	Stepping Motor 3
Settling time (msec)	15	15	15	15	15
Head load time(msec)	Continuous	Continuous	Continuous	Continuous	50
Average rotational delay (msec)	Contact 100	Contact 100	Contact 83.3	Contact 100	100
Data transfer rate (KBytes/sec)	15.63/31.25	15.63/31.25	15.63/31.25	31.25	37.5/62.5
SIZE (Inches: H x W x D)	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	10/82	10/82	1984	4Q85	4085
U.S. OEM PRICE FOR 500 UNITS	\$80 (2500)	\$104 (2500)	\$112 (2500)	\$80 (2500)	\$112 (2500)
COMMENTS					
			<u> </u>		

MANUFACTURER	TANDON	TANDON	TANDON	TEAC	TEAC
DRIVE					
	TM-100-2	TM-303	TM-304	FD-55AV	FD-55EV
DISK/TREND GROUP	16	17	17	15	15
MARKET	OEM	OEM	OEM	OEM	OEM
MEDIA: Generic type	5.25" 2/40	Sony OM-D3440	Sony OM-D4440	5.25" 1/40	5.25" 1/80
Nominal disk diameter	5.25"	3.5"	3.5"	5.25"	5.25"
Recording medium	Oxide Coated	High Density,	High Density, Oxide Coated	Oxide Coated	Oxide Coated
Sectoring	Soft/Hard	Oxide Coated Soft/Hard	Soft/Hard	Soft/Hard	Soft/Hard
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .250/.5	U: .250/.5	U: .5/1.0	U: .125/.250	U: .250/.5
Capacity per track (Bytes)	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250
Data surfaces per spindle	2	1	2	1	1
Tracks per surface	40	80	80	40	80
Track density (TPI)	48	135	135	48	96
Maximum linear density (BPI)	2938/5877	4094/8188	4359/8718	2768/5536	2788/5576
Rotational speed (RPM)	300	300	300	300	300
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Band, Stepping Motor	Rack & Pinion, Stepping Motor	Rack & Pinion, Stepping Motor 6	Band, Stepping Motor 6	Band, Stepping Motor 3
Settling time (msec)	15	15	15	15	15
	Continuous	Continuous	Continuous	50	50
Average rotational delay (msec)	Contact 100	Contact 100	Contact 100	100	100
Data transfer rate (KBytes/sec)	15.63/31.25	15.63/31.25	15.63/31.25	15.63/31.25	15.63/31.25
SIZE (Inches: H x W x D)	3.25 x 5.75 x 8.0	1.625 x 4.0 x 6.0	1.625 x 4.0 x 6.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	11/78	1085	1085	4/82	4/82
U.S. OEM PRICE FOR 500 UNITS	\$110 (2500)			\$76 (1000)	\$90 (1000)
COMMENTS					

MANUFACTUR	ER	TEAC	TEAC	TEAC	TEAC	TEAC
DRIVE						
		FD-55BV	FD-55FV	FD-55GFV	FD-55GV	FD-30A
DISK/TREND	GROUP	16	16	16	16	17
MARKET		OEM	OEM	OEM	OEM	OEM
MEDIA: Ge	neric type	5.25" 2/40	5.25" 2/80		Maxell	Maxell Compact
Noi	minal disk diameter	5.25"	5.25"	MD2-HD 5.25"	MD2-HD 5.25"	Floppy Disk 3"
Re	cording medium	Oxide Coated	Oxide Coated		High Density,	High Density,
Sec	ctoring	Soft/Hard	Soft/Hard	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft
CAPACITY/R	ECORDING DENSITY			u -		
T-4-1	annitu (MDutas)			U: .5/1.0 or	u. 0/1 C	U. 105 / 050
	pacity (MBytes)	U: .250/.5	U: .5/1.0	U: .8/1.6	U: .8/1.6	U: .125/.250
	per track (Bytes)		U: 3,125/6,250	· ·		
	faces per spindle	2	2	2	2	1
	er surface	40	80	80/77	77	40
	nsity (TPI)	48	96	96	96	100
Maximum	linear density (BPI)	2938/5876	2961/5922	5922/9646	4823/9646	4473/8946
Rotation	al speed (RPM)	300	300	300/360	360	300
PERFORMANC	E		e de la companya de La companya de la companya de l			
Actuator POSITION	<pre>type ING:Track to track(msec)</pre>	Band, Stepping Motor 6	Band, Stepping Motor 3	Band, Stepping Motor 3	Band, Stepping Motor 3	Lead Screw, Stepping Motor 12
	Settling time (msec)	15	15	15	15	15
	Head load time(msec)	50	50	50	50	50
Average	rotational delay (msec)	100	100	100/83.3	83.3	100
Data tra	nsfer rate (KBytes/sec)	15.63/31.25	15.63/31.25	31.25/62.5	31.25/62.5	15.625/31.25
SIZE (Inch	es: H x W x D)	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8	1.57 x 3.54 x 5.9
FIRST CUST	OMER SHIPMENT	4/82	6/82	3/84	4/83	9/83
U.S. OEM P	RICE FOR 500 UNITS	\$83 (1000)	\$95 (1000)	\$104 (1000)	\$103 (1000)	
COMMENTS				Dual Speed		

MANUEACTURER		Γ		<u> </u>	
MANUFACTURER	TEAC	TEAC	TEAC	TEAC	TEAC
		<u> </u>			
DRIVE					
	FD-35A	FD-35B	FD-35E	FD-35F	FD-35G
DISK/TREND GROUP	17	17	17	17	17
MARKET	ОЕМ	OEM	OEM	OEM	OEM
MEDIA: Generic type	Sony OM-D3440	Sony OM-D4440	Sony OM-D3440	Sony OM-D4440	
Nominal disk diameter	3.5"	3.5"	3.5"	3.5"	3.5"
Recording medium	High Density				
Sectoring	Oxide Coated Soft				
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .125/.250	U: .250/.5	U: .250/.5	U: .5/1.0	U: 1.0/1.6
Capacity per track (Bytes)	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 6,250/10,416
Data surfaces per spindle	1	2	1	2	2
Tracks per surface	40	40	80	80	80/77
Track density (TPI)	67.5	67.5	135	135	135
Maximum linear density (BPI)	4064/8128	4325/8650	4094/8188	4359/8718	14528/14184
Rotational speed (RPM)	300	300	300	300	360
PERFORMANCE					
Actuator type	Band,	Band,	Band,	Band,	Band,
POSITIONING:Track to track(msec)	stepping motor 6	stepping motor 6	stepping motor 3	stepping motor 3	Stepping Motor 3
Settling time (msec)	15	15	15	15	15
Head load time(msec)	Continuous	Continuous	Continuous	Continuous	Continuous
Average rotational delay (msec)	contact 100	contact 100	contact 100	contact 100	Contact 83.3
Data transfer rate (KBytes/sec)	15.63/31.25	15.63/31.25	15.63/31.25	15.63/31.25	31.25/62.5
SIZE (Inches: H x W x D)	1.625 x 4.0 x 5.3	1.57 x 4.0 x 5.3			
FIRST CUSTOMER SHIPMENT	2084	2084	2084	2084	1986
U.S. OEM PRICE FOR 500 UNITS	\$78 (1000)	\$79 (1000)	\$79 (1000)	\$94 (1000)	
COMMENTS					

MANUFACTURER	TEAC	TEAC	TEAC	TEAC	TEAC
DRIVE					
	FD-35GF	FD-35GF II	FD-35H	FD-135A	FD-135B
DISK/TREND GROUP	17	17	17	17	17
MARKET	ОЕМ	OEM	OEM	OEM	OEM
MEDIA: Generic type				Sony OM-D3440	Sony OM-D4440
Nominal disk diameter	3.5"	3.5"	3.5"	3.5"	3.5"
Recording medium	High Density Oxide Coated	High Density Oxide Coated	High Density Oxide Coated	Oxide Coated	High Density Oxide Coated
Sectoring	Soft	Soft	Soft	Soft	Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: 1.0/1.6	U: 1.6	U: 2.0	U: .125/.250	U: .250/.5
Capacity per track (Bytes)	U: 6,250/10,416	U: 10,416	U: 12,500	U: 3,125/6,250	U: 3,125/6,250
Data surfaces per spindle	2	2	2	1	2
Tracks per surface	80/77	80	80	40	40
Track density (TPI)	135	135	135	67.5	67.5
Maximum linear density (BPI)	14528/14184	14184	17434	4063/8126	4324/8647
Rotational speed (RPM)	300/360	360	300	300	300
PERFORMANCE					
Actuator type	Band,	Band,	Band,	Lead Screw,	Lead Screw,
POSITIONING:Track to track(msec)	Stepping Motor 3	Stepping Motor 3	Stepping Motor 3	Stepping motor	Stepping motor 6
Settling time (msec)	15	15	15	15	15
Head load time(msec)	Continuous	Continuous	Continuous	Continuous	Continuous
Average rotational delay (msec)	Contact 100/83.3	Contact 83.3	Contact 100	contact 100	contact 100
Data transfer rate (KBytes/sec)	31.25/62.5	62.5	31.25/62.5	15.63/31.25	15.63/31.25
SIZE (Inches: H x W x D)	1.57 X 4.0 x 5.3	1.57 x 4.0 x 5.3	1.57 x 4.0 x 5.3	1.0 x 4.0 x 5.9	1.0 x 4.0 x 5.9
FIRST CUSTOMER SHIPMENT	1986	1986	1986	7/85	7/85
U.S. OEM PRICE FOR 500 UNITS					\$80 (1000)
COMMENTS		Logically compatible with IBM PC-AT 5.25" FD format			

MANUFACTURER	TEAC	TEAC	TOKYO ELECTRIC COMPANY	TOKYO ELECTRIC COMPANY	TOKYO ELECTRIC COMPANY
DRIVE					
	FD-135E	FD-135F	FB-501	FB-502	FB-503
DISK/TREND GROUP	17	17	15	15	16
MARKET	OEM	ОЕМ	OEM	OEM	ОЕМ
MEDIA: Generic type	Sony OM-D3440	Sony OM-D4440	5.25" 1/40	5.25" 1/80	5.25" 2/40
Nominal disk diameter	3.5"	3.5"	5.25"	5.25"	5.25"
Recording medium	High Density Oxide Coated	High Density Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated
Sectoring	Soft	Soft	Soft	Soft	Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .250/.5	U: .5/1.0	U: .250	U: .5	V: .5
Capacity per track (Bytes)	U: 3,125/6,250	U: 3,125/6,250	U: 6,250	U: 6,250	U: 6,250
Data surfaces per spindle	1	2	1	1	2
Tracks per surface	80	80	40	80	40
Track density (TPI)	135	135	48	96	48
Maximum linear density (BPI)	4094/8187	4359/8717	5536	5576	5876
Rotational speed (RPM)	300	300	300	300	300
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Lead Screw, Stepping motor	Lead Screw, Stepping motor	Band, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor 6
Settling time (msec)	3	15	15	15	15
Head load time(msec) Average rotational delay (msec)	Continuous contact	Continuous contact	Continuous Contact	Continuous Contact	Continuous Contact
	100	100	100	100	100
Data transfer rate (KBytes/sec)	15.63/31.25	15.63/31.25	31.25	31.25	31.25
SIZE (Inches: H x W x D)	1.0 x 4.0 x 5.9	1.0 x 4.0 x 5.9	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	7/85	7/85	3082	3082	3082
U.S. OEM PRICE FOR 500 UNITS	\$74 (1000)	\$87 (1000)			
COMMENTS					

		7			
MANUFACTURER	TOKYO ELECTRIC COMPANY	TOKYO ELECTRIC COMPANY	TOKYO ELECTRIC COMPANY	TOKYO ELECTRIC COMPANY	TOKYO ELECTRIC COMPANY
DRIVE					
		50. 50.c	ED 051	ED 350	ED 353
	FB-504	FB-506	FB-351	FB-352	FB-353
DISK/TREND GROUP	16	16	17	17	17
MARKET	OEM	OEM	OEM	OEM	OEM
MEDIA: Generic type	5.25" 2/80	Maxell MD2-HD	Sony 0M-D3440	Sony OM-D3440	Sony OM-D4440
Nominal disk diameter	5.25"	5.25"	3.5"	3.5"	3.5"
Recording medium	Oxide Coated	High Density	High Density	High Density	High Density
Sectoring	Soft	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
					·
Total capacity (MBytes)	U: 1.0	U: 1.0/1.6	U: .250	U: .5	U: .5
Capacity per track (Bytes)	υ: 6,250	U: 6,250/10,416	U: 6,250	U: 6,250	U: 6,250
Data surfaces per spindle	2	2	1	1	2
Tracks per surface	80	80/77	40	80	40
Track density (TPI)	96	96	67.5	135	67.5
Maximum linear density (BPI)	5922	5922/9646	8126	8187	8647
Rotational speed (RPM)	300	300/360	300	300	300
PERFORMANCE					
Actuator type	Band,	Band,	Lead Screw,	Lead Screw,	Lead Screw,
POSITIONING:Track to track(msec)	Stepping Motor	Stepping Motor 3	Stepping Motor 6	Stepping Motor	Stepping Motor
Settling time (msec)	15	15	15	15	15
Head load time(msec)	Continuous	Continuous	Continuous	Continuous	Continuous
Average rotational delay (msec)	Contact 100	Contact 100/83.3	Contact 100	Contact 100	Contact 100
Data transfer rate (KBytes/sec)	31.25	31.25/62.5	31.25	31.25	31.25
SIZE (Inches: H x W x D)	1.625 x 5.75 x 8.0	1.625 X 5.75 X 8.0	1.18 x 4.0 x 5.3	1.18 x 4.0 x 5.3	1.18 x 4.0 x 5.3
FIRST CUSTOMER SHIPMENT	1083	1Q85	3084	3/84	3084
U.S. DEM PRICE FOR 500 UNITS					
COMMENTS		Dual Speed			
		•			

MANUFACTURER	TOKYO ELECTRIC COMPANY	TOKYO ELECTRIC COMPANY	TOKYO ELECTRIC COMPANY	TOKYO ELECTRIC COMPANY	TOSHIBA
DRIVE					
	4.1				
	FB-354	MC-116	MC-132	MC-164	ND-40D ND-40DL
DISK/TREND GROUP	17	18	18	18	14
MARKET	OEM	OEM	OEM	OEM	Captive, OEM
MEDIA: Generic type	Sony OM-D4440	Special	Special	Special	Diskette 1,2,2D
Nominal disk diameter	3.5"	66 mm OD	66 mm OD	66 mm OD	8"
Recording medium	High Density	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated
Sectoring	Oxide Coated Soft	N/A	Soft	Soft	Soft
CAPACITY/RECORDING DENSITY	3010				
·					
Total capacity (MBytes)	U: 1.0	F: .016	F: .032	F: .064	U: .8/1.6
Capacity per track (Bytes)	U: 6,250	F: 16,000	F: 32,000	F: 64,000	U: 5,208/10,416
Data surfaces per spindle	2	1	1	1	2
Tracks per surface	80	1	1	1	77
Track density (TPI)	135	33	N/A	N/A	48
Maximum linear density (BPI)	8717	2138	2768	5140	3408/6816
Rotational speed (RPM)	300	405	425	425	360
PERFORMANCE					
Actuator type	Lead Screw,	N/A	N/A	N/A	Band,
POSITIONING:Track to track(msec)	Stepping Motor	N/A	N/A	N/A	Stepping Motor 3
Settling time (msec)	15	N/A	N/A	N/A	18
Head load time(msec)		N/A	N/A	N/A	50
Average rotational delay (msec)	Contact 100	N/A	N/A	N/A	83.3
Data transfer rate (KBytes/sec)	31.25	6.25	10.4	20.8	31.25/62.5
			1.61 x	1.61 x	2.24 x
SIZE (Inches: H x W x D)	1.18 x 4.0 x 5.3	1.61 x 3.0 X 4.9	3.0 X 6.3	3.0 X 6.3	8.54 x 12.4
FIRST CUSTOMER SHIPMENT	3/84	4Q82	4/84	4/84	1082
U.S. OEM PRICE FOR 500 UNITS	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1				\$230 (1000)
COMMENTS		16,000 bytes in single spiral track	Up to 32,000 bytes in single spiral track	Up to 64,000 bytes in single spiral track	

MANUFACTURER	TOSHIBA	TOSHIBA	TOSHIBA	TOSHIBA	TOSHIBA
DRIVE					
	ND-04D	ND-06D	ND-08D	ND-08DE	ND-09D
DISK/TREND GROUP	16	16	16	16	16
MARKET	Captive, OEM	Captive, OEM	Captive, OEM	Captive, OEM	Captive, OEM
MEDIA: Generic type	5.25" 2/40	5.25" 2/80	Maxell MD2-HD	Maxell MD2-HD	5.25" - HD
Nominal disk diameter	5.25"	5.25"	5.25"	5.25"	5.25"
Recording medium	Oxide Coated	Oxide Coated	High Density	High Density	High Density
Sectoring	Soft	Soft	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .250/.5	U: .5/1.0	U: .8/1.6	U: 1.0/1.6	U: 1.0/2.0
Capacity per track (Bytes)	U: 3,125/6,250	U: 3,125/6,250	U: 5,208/10,416	U: 6,250/10,416	U: 6,250/12,500
Data surfaces per spindle	2	2	2	2	2
Tracks per surface	40	80	77	80/77	80
Track density (TPI)	48	96	96	96	96
Maximum linear density (BPI)	2938/5876	2961/5922	4823/9646	5922/9646	5922/11844
Rotational speed (RPM)	300	300	360	360	300
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Band, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor 3	Band, Stepping Motor 3	Band, Stepping Motor 3
Settling time (msec)	15	15	15	15	15
Head load time(msec)		50	35	35	35
Average rotational delay (msec)	100	100	83.3	100/83.3	100
Data transfer rate (KBytes/sec)	15.63/31.25	15.63/31.25	31.25/62.5	37.5/62.5	31.25/62.5
SIZE (Inches: H x W x D)	1.625 x 5.75 x 8.3	1.625 x 5.75 x 8.3	1.625 x 5.75 x 8.3	1.625 x 5.75 x 8.3	1.625 x 5.75x 8.3
FIRST CUSTOMER SHIPMENT	2083	2082	2084	1984	4084
U.S. OEM PRICE FOR 500 UNITS	\$75 (1000)	\$85 (1000)		\$100 (1000)	
COMMENTS					

MANUFACTURER	TOSHIBA	TOSHIBA	TOSHIBA	TOSHIBA	VICTOR COMPANY OF JAPAN
DRIVE					
	ND-351S	ND-352S	ND-353	ND-354	MDP-100 MDP-1
DISK/TREND GROUP	17	17	17	17	16
MARKET	Captive, OEM	Captive, OEM	Captive, OEM	Captive, OEM	OEM
MEDIA: Generic type	Sony OM-D4440	Sony OM-D3440	Sony OM-D3440	Sony 0M-D4440	5.25" 2/80
Nominal disk diameter	3.5"	3.5"	3.5"	3.5"	5.25"
Recording medium	High Density	High Density	High Density	High Density	Oxide Coated
Sectoring	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft	Oxide Coated Soft	Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: •5	U: 1.0	U: .250/.5	U: .5/1.0	U: 1.0
Capacity per track (Bytes)	U: 6,250	U: 6,250	U: 6,250	U: 6,250	U: 6,250
Data surfaces per spindle	1	2	1	2	2
Tracks per surface	80	80	80	80	80
Track density (TPI)	135	135	135	135	96
Maximum linear density (BPI)	8187	8717	4096/8187	4359/8717	5922
Rotational speed (RPM)	300	300	300	300	300
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Band, Stepping Motor 6	Band, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor 3
Settling time (msec)	15	15	15	15	15
Head load time(msec) Average rotational delay (msec)	Contact	Continuous Contact	Continuous Contact	Continuous Contact	35 100
Data transfer rate (KBytes/sec)	100	100	100	100	31.25
SIZE (Inches: H x W x D)	31.25 1.0 x 4.0 x 5.9	31.25 1.0 x 4.0 x 5.9	15.63/31.25 1.625 x 4.0 x 5.9	15.63/31.25 1.625 x 4.0 x 5.9	1.625 x 5.75 x 8.6
FIRST CUSTOMER SHIPMENT	3/86	3/86	3084	3084	2084
U.S. OEM PRICE FOR 500 UNITS	3700 · · · · · · · · · · · · · · · · · ·		\$75 (1000)	\$80 (1000)	
COMMENTS					

MANUFACTURER	VICTOR COMPANY OF JAPAN				
DRIVE					
	MDP-200 MDP-2	MDP-300	MDP-1000	MDP-3000	MFD-51622 MDP-2000
DISK/TREND GROUP	16	16	16	16	16
MARKET	OEM	OEM	OEM	OEM	OEM
MEDIA: Generic type Nominal disk diameter	5.25" 2/40	5.25" 2/80 5.25"	Maxell MD2-HD 5.25"	Maxell MD2-HD 5.25"	Maxell MD2-HD 5.25"
Recording medium	5.25" Oxide Coated	Oxide Coated	High Density Oxide Coated	High Density Oxide Coated	High Density Oxide Coated
Sectoring	Soft	Soft	Soft	Soft	Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: . 5	U: 1.0	U: 1.6	U: 1.0/1.6	U: 1.0/1.6
Capacity per track (Bytes)	U: 6,250	U: 6,250	U: 10,416	U: 6,250/10,416	U: 6,250/10,416
Data surfaces per spindle	2	2	2	2	2
Tracks per surface	40	80	77	80/77	80/77
Track density (TPI)	48	96	96	96	96
Maximum linear density (BPI)	5876	5922	9646	5922/9646	5922/9646
Rotational speed (RPM)	300	300	360	300	300/360
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Band, Stepping Motor 6	Band, Stepping Motor 3	Band, Stepping Motor	Band, Stepping Motor 3	Band, Stepping Motor 3
Settling time (msec)	15	15	15	15	15
Head load time(msec)	35	35	35	35	35
Average rotational delay (msec)	100	100	83.3	100	100/83.3
Data transfer rate (KBytes/sec)	31.25	31.25	62.5	37.5/62.5	31.25/62.5
SIZE (Inches: H x W x D)	1.625 x 5.75 x 8.6	1.625 x 5.75 x 7.9			
FIRST CUSTOMER SHIPMENT	3Q84	4084	4Q84	4084	4Q84
U.S. OEM PRICE FOR 500 UNITS					
COMMENTS					Dual Speed

MANUFACTURER	VICTOR COMPANY OF JAPAN	VICTOR COMPANY OF JAPAN	VICTOR COMPANY OF JAPAN	VICTOR COMPANY OF JAPAN	VICTOR COMPANY OF JAPAN
DRIVE		074744	5. 5		
	MDP-10	MDP-20	MDP-30	MDP-30F	MDP-30FD
DISK/TREND GROUP	17	17	17	17	17
MARKET	OEM	OEM	OEM	OEM	OEM
MEDIA: Generic type	Sony 0M-D3440	Sony OM-D4440	Sony 0M-D3440	Sony OM-D3440	Sony OM-D3440
Nominal disk diameter	3.5"	3.5"	3.5"	3.5"	3.5"
Recording medium Sectoring	High Density Oxide Coated	High Density Oxide Coated Soft	High Density Oxide Coated Soft	High Density Oxide Coated Soft	High Density Oxide Coated Soft
CAPACITY/RECORDING DENSITY	Soft	SOFT	301 C	3010	301 0
CAPACITY RECORDING DENSITY					·
Total capacity (MBytes)	V: .5	U: 1.0	U: .5	U: .250	U: .5
Capacity per track (Bytes)	U: 6,250	U: 6,250	U: 6,250	U: 6,250	U: 6,250
Data surfaces per spindle	1	2	1	1	1
Tracks per surface	80	80	80	40	80
Track density (TPI)	135	135	135	67.5	135
Maximum linear density (BPI)	8187	8717	8187	8125	8187
Rotational speed (RPM)	300	300	300	300	300
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Band, Stepping Motor	Band, Stepping Motor	Band, Stepping Motor	Lead Screw, Stepping Motor	Lead Screw, Stepping Motor 6
Settling time (msec)	15	15	15	20	20
Head load time(msec)	35	35	Continuous	Continuous	Continuous
Average rotational delay (msec)	100	100	Contact 100	Contact 100	Contact 100
Data transfer rate (KBytes/sec)	31.25	31.25	31.25	31.25	31.25
SIZE (Inches: H x W x D)	1.625 x 4.0 x 5.1	1.625 x 4.0 x 5.1	1.1 x 4.0 x 5.1	1.57 x 4.0 x 6.4	1.57 x 4.0 x 6.4
FIRST CUSTOMER SHIPMENT	1085	1085	1085	4/85	4/85
U.S. OEM PRICE FOR 500 UNITS					 -
COMMENTS					
송으로 있는 이 강하다는 말이 하다 하고 있는다. 1985년 - 1985년					

MANUFACTURER	VICTOR COMPANY OF JAPAN	VICTOR COMPANY OF JAPAN	VIDEO TECHNOLOGY	VIDEO TECHNOLOGY	VIDEO TECHNOLOGY
DRIVE					
•					
	MDP-30FDW	MDP-40	FDM 130	FDM 140	FDM 145
DISK/TREND GROUP	17	17	15	15	16
MARKET	OEM	ОЕМ	OEM, PCM	OEM, PCM	OEM, PCM
MEDIA: Generic type	Sony OM-D4440	Sony OM-D4440	5.25" 1/40	5.25" 1/80	5.25" 2/40
Nominal disk diameter	3.5"	3.5"	5.25"	5.25"	5.25"
Recording medium	High Density	High Density	Oxide Coated	Oxide Coated	Oxide Coated
Sectoring	Oxide Coated Soft	Oxide Coated Soft	Soft	Soft	Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: 1.0	U: 1.0	U: .250	U: .5	U: .5
Capacity per track (Bytes)	U: 6,250	U: 6,250	U: 6,250	U: 6,250	U: 6,250
Data surfaces per spindle	2	2	1	1	2
Tracks per surface	80	80	40	80	40
Track density (TPI)	135	135	48	96	48
Maximum linear density (BPI)					
	8717	8717	5536	5576	5876
Rotational speed (RPM)	300	300	300	300	300
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Lead Screw, Stepping Motor 6	Band, Stepping Motor 3	Band, Stepping Motor 12	Band, Stepping Motor 6	Band, Stepping Motor 12
Settling time (msec)	20	15	15	15	15
Head load time(msec)	Continuous Contact	Continuous Contact	Continuous Contact	Continuous Contact	Continuous Contact
	100	100	100	100	100
Data transfer rate (KBytes/sec)	31.25	31.25	31.25	31.25	31.25
SIZE (Inches: H x W x D)	1.57 x 4.0 x 6.4	1.1 x 4.0 x 5.1	1.625 x 5.75 x 7.6	1.625 x 5.75 x 7.6	1.625 x 5.75 x 7.6
FIRST CUSTOMER SHIPMENT	4/85	1085	1984	2085	2085
U.S. OEM PRICE FOR 500 UNITS		 : ,			
COMMENTS			FDM 110 & FD 100 are Apple II PCM versions	FDM 120 & FD 200 are Apple II PCM versions	

MANUFACTURER	YIDEO TECHNOLOGY	VIDEOTON INDUSTRIE- AUSSENHALDELS	VIDEOTON INDUSTRIE- AUSSENHALDELS	VIDEOTON INDUSTRIE- AUSSENHALDELS	VIDEOTON INDUSTRIE- AUSSENHALDELS
DRIVE					
	*	MFM-2			
	FDM 160	MFM-4	Momflex 3200	Momflex 6400	Momflex 900
DISK/TREND GROUP	16	13	13	13	15
MARKET	OEM, PCM	OEM	ОЕМ	OEM	OEM
MEDIA: Generic type	5.25" 2/80	Diskette 1	Diskette 1	Diskette 1	5.25" 1/40
Nominal disk diameter	5.25"	8"	8"	8"	5.25"
Recording medium	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated
Sectoring	Soft	Soft	Hard	Soft/Hard	Soft/Hard
CAPACITY/RECORDING DENSITY					
Tabal associate (MDubas)					100.4
Total capacity (MBytes)	U: 1.0	F: .256	U: .401	U: .4/.8	U: 109.4
Capacity per track (Bytes)	U: 6,250	F: 3,328	U: 5,208	U: 5,208/10,416	
Data surfaces per spindle	2	1	1	1	1
Tracks per surface	80	77	77	77	35
Track density (TPI)	96	48	48	48	48
Maximum linear density (BPI)	5922	3268	3268	3268/6536	2616
Rotational speed (RPM)	300	360	360	360	300
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Band, Stepping Motor 6	Lead Screw, Stepping Motor 10	Lead Screw, Stepping Motor 10	Band, Stepping Motor 4	Cam, Stepping Motor 40
Settling time (msec)	15	40	25	15	10
Head load time(msec)		40	40	35	75
Average rotational delay (msec)	Contact 100	83.3	83.3	83.3	100
Data transfer rate (KBytes/sec)	31.25	31.25	31.25	31.25/62.5	15.63
SIZE (Inches: H x W x D)	1.625 x 5.75 x 7.6	10.5 x 19.0 x 22.0	5.28 x 8.5 x 14.8	4.4 x 8.5 x 13.9	3.27 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	2085	1977	1978	1980	4083
U.S. OEM PRICE FOR 500 UNITS		" / / "			
COMMENTS	FDM 150 is Apple II PCM version				

MANUFACTURER	WELTEC DIGITAL	WELTEC DIGITAL	WELTEC DIGITAL	WELTEC DIGITAL	WELTEC DIGITAL
DRIVE			M 16-A M 16-R		
	M 48S	M 96S	M 16-P	M 48D	M 96D
DISK/TREND GROUP	15	15	16	16	16
MARKET	ОЕМ	OEM	OEM, PCM	OEM	ОЕМ
MEDIA: Generic type	5.25" 1/40	5.25" - 1/80	Maxell	5.25" 2/40	5.25" 2/80
Nominal disk diameter	5.25"	5.25"	MD2-HD 5.25"	5.25"	5.25"
Recording medium	Oxide Coated	Oxide Coated	High Density	Oxide Coated	Oxide Coated
Sectoring	Soft/Hard	Soft/Hard	Oxide Coated Soft	Soft/Hard	Soft/Hard
CAPACITY/RECORDING DENSITY		·			
Total capacity (MBytes)	U: .125/.250	U: .250/.5	U: 1.6/1.0	U: .250/.5	U: .5/1.0
Capacity per track (Bytes)		U: 3,125/6,250		U: 3,125/6,250	
Data surfaces per spindle	1	1	2	2	2
Tracks per surface	40	80	80	40	80
Track density (TPI)	48	96	96	48	96
Maximum linear density (BPI)					
Rotational speed (RPM)	2768/5536	2788/5576	9870/5922	2938/5876	2961/5922
PERFORMANCE	300	300	360/300	300	300
Actuator type POSITIONING:Track to track(msec)	Band, Stepping Motor 5.6	Band, Stepping Motor 2.8	Band, Stepping Motor 2.8	Band, Stepping Motor 5.6	Band, Stepping Motor 2.8
Settling time (msec)	10	10	10	10	10
Head load time(msec) Average rotational delay (msec)	Continuous Contact 100	Continuous Contact 100	Continuous Contact 83/100	Continuous Contact 100	Continuous Contact 100
Data transfer rate (KBytes/sec)	15.63/31.25	15.63/31.25	62.5/31.25	15.63/31.25	15.63/31.25
SIZE (Inches: H x W x D)	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	7/83	7/83	1984	7/83	7/83
U.S. OEM PRICE FOR 500 UNITS	\$69 (1000)	\$82 (1000)	\$115 (1000)	\$79 (1000)	\$92 (1000)
COMMENTS	10007	(1000)			
			Compatiblity: M16-A:IBM PC AT M16-P:IBM PC XT		

MANUFACTURER	WONG'S TECHNOLOGY	WONG'S TECHNOLOGY	WONG'S TECHNOLOGY	WONG'S TECHNOLOGY	WONG'S TECHNOLOGY
DRIVE					
	Challenger I Challenger II Challenger V	WST 112-5 TITAN	Challenger ID Challenger IID Challenger VII	Challenger III Challenger VI	Challenger IV
DISK/TREND GROUP	15	15	16	16	16
MARKET	PCM	OEM	PCM	PCM	PCM
MEDIA: Generic type	5.25" 1/40	5.25" 1/40	5.25" 1/80	5.25" 2/40	Maxell
Nominal disk diameter	5.25"	5.25"	5.25"	5.25"	MD2-HD 5.25"
Recording medium	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated	High Density
Sectoring	Soft	Soft/Hard	Soft	Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .125/.250	U: .125/.250	U: .250/.5	U: .250/.5	U: .5/1.6
Capacity per track (Bytes)	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250
Data surfaces per spindle	1	1	1	2	2
Tracks per surface	40	40	80	40	40/77
Track density (TPI)	48	48	96	48	96
Maximum linear density (BPI)	5535	2768/5536	5576	5876	5876/9646
Rotational speed (RPM)	300	300	300	300	360
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Band, Stepping Motor 6/20	Band, Stepping Motor 6	Band, Stepping Motor 3/10	Band, Stepping Motor 5/6	Band, Stepping Motor 3
Settling time (msec)	15	20	15	15	15
Head load time(msec) Average rotational delay (msec)	Continuous Contact 100	Continuous Contact 100	Continuous Contact 100	Continuous Contact 100	Continuous Contact 83.3
Data transfer rate (KBytes/sec)	15.63/31.25	15.63/31.25	15.63/31.25	15.63/31.25	37.5/62.5
SIZE (Inches: H x W x D)	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0	1.625 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	4/85	4/83	4/85	4/85	4/85
U.S. DEM PRICE FOR 500 UNITS					
COMMENTS	Compatibility: I: Apple IIe II:Apple IIc V: BBC		Compatibility: Id: Apple II IId: Apple IIe IIc VII: BBC	Compatibility: III: IBM PC XT AT VI: BBC	Compatibility: IV: IBM PC AT

MANUFACTURER	WONG'S TECHNOLOGY	WONG'S TECHNOLOGY	WONG'S TECHNOLOGY	WONG'S TECHNOLOGY	YE DATA
DRIVE					
	Challenger VIII	WST 211-5 ZEUS	WST 212-5 TITAN	WST 221-5 ZEUS	YD-174D
DISK/TREND GROUP	16	16	16	16	14
MARKET	PCM	OEM	ОЕМ	OEM	OEM
MEDIA: Generic type	5.25" 2/80	5.25" 2/40	5.25" 2/40	5.25" 2/80	Diskette 1,2,2D
Nominal disk diameter	5.25"	5.25"	5.25"	5.25"	8"
Recording medium	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated	Oxide Coated
Sectoring	Soft	Soft/Hard	Soft/Hard	Soft/Hard	Soft/Hard
CAPACITY/RECORDING DENSITY					
Total capacity (MBytes)	U: .5/1.0	U: .250/.5	U: .250/.5	U: .5/1.0	U: .8/1.6
Capacity per track (Bytes)	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 5,208/10,416
Data surfaces per spindle	2	2	2	2	2
Tracks per surface	80	40	40	80	77
Track density (TPI)	96	48	48	96	48
Maximum linear density (BPI)	5922	2938/5876	2938/5876	2961/5922	3408/6816
Rotational speed (RPM)	300	300	300	300	360
PERFORMANCE					
Actuator type	Band,	Band, Stepping Motor	Band, Stepping Motor 6	Band, Stepping Motor 5	Band, Stepping Motor 3
POSITIONING:Track to track(msec)	Stepping Motor 3				
Settling time (msec)	15	15	20	15	15
Head load time(msec)	Continuous	Continuous	Continuous	Continuous	35
Average rotational delay (msec)	Contact 100	Contact 100	Contact 100	Contact 100	83.3
Data transfer rate (KBytes/sec)	15.63/31.25	15.63/31.25	15.63/31.25	15.63/31.25	31.25/62.5
SIZE (Inches: H x W x D)	1.625 x 5.75 x 8.0	3.25 x 5.75 x 8.0	1.625 x 5.75 x 8.0	3.25 x 5.75 x 8.0	4.5 x 8.55 x 14.57
FIRST CUSTOMER SHIPMENT	4/85	4/82	4/83	11/81	1977
U.S. OEM PRICE FOR 500 UNITS		<u>-</u> -			
COMMENTS	Compatibility: VIII: BBC				

	f			Y	
MANUFACTURER	YE DATA	YE DATA	YE DATA	YE DATA	YE DATA
DRIVE					
DRIVE .					
	YD-180	YD-274	YD-280	YD-380-1714	YD-380T YD-380-1710
DISK/TREND GROUP	14	16	16	16	16
MARKET	0EM	OEM	OEM	OEM	OEM
MEDIA: Generic type	Diskette 1,2,2D	5.25" 2/40	5.25" 2/80	Maxell	Maxell
Nominal disk diameter	8"	5.25"	5.25"	MD2-HD 5.25"	MD2-HD 5.25"
Recording medium	Oxide Coated	Oxide Coated	Oxide Coated	High Density,	High Density,
Sectoring	Soft/Hard	Soft/Hard	Soft/Hard	Oxide Coated Soft	Oxide Coated Soft
CAPACITY/RECORDING DENSITY					
Tabal compaths (MD).				U: .5/1.0 or	W- 0/1 C
Total capacity (MBytes)	U: .8/1.6		U: .5/1.0		U: .8/1.6
Capacity per track (Bytes)			U: 3,125/6,250		
Data surfaces per spindle	2	2	2	2	2
Tracks per surface	77	40	80	80/77	77
Track density (TPI)	48	48	96	96	96
Maximum linear density (BPI)	3408/6816	2938/5876	2961/5922	5922/9646	4823/9646
Rotational speed (RPM)	360	300	300	300/360	360
PERFORMANCE					
Actuator type POSITIONING:Track to track(msec)	Band, Stepping Motor 3	Lead Screw, Stepping Motor 20	Band, Stepping Motor 3	Band, Stepping Motor 3	Band, Stepping Motor 3
Settling time (msec)	15	15	15	15	15
Head load time(msec)	50	50	50	50	50
Average rotational delay (msec)	83.3	100	100	100/83.3	83.3
Data transfer rate (KBytes/sec)	31.25/62.5	15.63/31.25	15.63/31.25	31.25/62.5	31.25/62.5
SIZE (Inches: H x W x D)	2.25 x 8.55 x 12.6	3.25 x 5.75 x 8.0	3.25 x 5.75 x 8.0	1.625 x 5.75 x 8	1.625 x 5.75 x 8.0
FIRST CUSTOMER SHIPMENT	9/81	1/79	4/81	1984	2/82
U.S. OEM PRICE FOR 500 UNITS	: : : : : : : : : : : : : : : : : :				-
COMMENTS				Dual Speed	

MANUFACTURER	YE DATA	YE DATA	YE DATA	YE DATA
DRIVE				
			YD-620	YD-640
	YD-480	YD-580	YD-625	YD-645
DISK/TREND GROUP	16	16	17	17
MARKET	OEM	ОЕМ	OEM	OEM
MEDIA: Generic type	5.25" 2/80	5.25" 2/40	Sony OM-D4440	Sony OM-D4440
Nominal disk diameter	5.25"	5.25"	3.5"	3.5"
Recording medium	Oxide Coated	Oxide Coated	High Density Oxide Coated	High Density Oxide Coated
Sectoring	Soft/Hard	Soft/Hard	Soft	Soft
CAPACITY/RECORDING DENSITY			742	
Total capacity (MBytes)	U: .5/1.0	U: .250/.5	U: .250/.5	U: .5/1.0
Capacity per track (Bytes)	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250	U: 3,125/6,250
Data surfaces per spindle	2	2	2	2
Tracks per surface	80	40	40	80
Track density (TPI)	96	48	67.5	135
Maximum linear density (BPI)	2961/5922	2938/5876	4324/8647	4358/8717
Rotational speed (RPM)	300	300	300	300
PERFORMANCE				
Actuator type	Band,	Band,	Band,	Band,
POSITIONING:Track to track(msec)	Stanning Motor	Stepping Motor 5	Stepping Motor 5	Stepping Motor 3
Settling time (msec)	15	15	15	15
Head load time(msec)	50	50	Continuous	Continuous
Average rotational delay (msec)	100	100	Contact 100	Contact 100
Data transfer rate (KBytes/sec)	15.63/31.25	15.63/31.25	15.63/31.25	15.63/31.25
SIZE (Inches: H x W x D)	1.625 x 5.75 x 8	1.625 x 5.75 x 8	1.625 x 4.0 x 6.0	1.625 x 4.0 x 6.0
FIRST CUSTOMER SHIPMENT	4082	4082	4/84	4/84
U.S. OEM PRICE FOR 500 UNITS				
COMMENTS				
				

MANUFACTURER PROFILES

All manufacturers now producing flexible disk drives, or which have indicated specific plans to enter the market, are listed in this section. The heading "1984 FDD sales" refers to the DISK/TREND estimate of flexible disk drive sales only -- no sales of other disk drive types are included, nor are sales of parts or other related products. "1984 total net sales" covers the fiscal year ending in 1984 for each listed firm unless noted otherwise, or for the parent company if the disk drive manufacturer is a subsidiary.

U.S Manufacturers

AU PERIPHERAL PRODUCTS 176 Race Street San Jose, CA 95126

Composed of veterans from IBM's San Jose facility, Au developed a 3.5 inch microfloppy which will use an internally designed and manufactured stepping motor. After financing delays in 1985, the firm hopes to start production in early 1986. The initial product is a conventional 3.5 inch drive, with up to 1 megabyte capacity, using Sony-type diskettes.

BURROUGHS CORPORATION Burroughs Place Detroit, MI 48232

1984 total net sales: \$4,808,000,000 Net income: \$244,900,000

Burroughs initiated a floppy drive manufacturing program in 1976 for a unique 1.0 MB 8 inch two sided drive, with a follow-on 3.0 MB drive in 1980. The second drive used a single voice coil actuator to position heads on two 8 inch diskettes at 150 TPI, using two prerecorded servo tracks as references for the closed loop head positioning system. Attempts to market these drives as OEM products drew little response, and they were used basically as captive drives with Burroughs systems. Both drives were produced for the last time in 1984. With the purchase of Memorex in 1981, Burroughs also acquired the Memorex 651, the first OEM floppy drive, originally marketed in 1972. That product was discontinued in 1982.

CALDISK Subsidiary of Billings Corporation 18600 East 37th Terrace South Independence, MO 64067

Billings has spent years developing both hydrogen powered vehicles and small computer systems, without developing a profitable business. The Calcomp flexible disk drive product line was acquired in 1979 and moved to the company's facilities in Provo, then to the firm's headquarters location in Missouri. After an abortive introduction of 5.25 inch drives, the firm now manufactures only 8 inch drives, used with Billings computers and sold in a limited OEM marketing program.

CONTROL DATA CORPORATION 8100 - 34th Avenue South Minneapolis, MN 55440

1984 FDD sales: \$136,900,000

1984 total net sales: \$5,027,000,000 Net income: \$32,000,000

Although an early supplier of 8 inch flexible disk drives, Control Data was a latecomer to 5.25 inch drives, starting shipments in 1980. Large production increases for 5.25 inch drives during the last few years are attributable heavily to purchases by IBM. Programs to sell peripherals on a PCM basis to users of IBM minicomputers and personal computers resulted in negligible sales in the Series/1 market and modest sales in the PC market. Manufacturing responsibility for floppy drives credited to CDC in DISK/TREND statistics is held by Magnetic Peripherals, Inc., a joint venture with ownership now shared by CDC, Honeywell, Sperry and Cii-Honeywell Bull. Control Data manages the joint venture and has exclusive responsibility for sales of its products in the OEM and PCM markets. drives offered for sale with any of the parent company's systems are considered captive CDC drives for the purposes of DISK/TREND statistics. During 1984 the firm started moving manufacturing for floppy drives from the MPI Oklahoma facilities to Asian contract manufacturing firms. A decision to withdraw completely from the floppy drive business was made in 1985. Control Data has stopped manufacturing flexible disk drives in the U.S., and all design of flexible disk drives has ceased. The company intends to continue the off-shore manufacture of drives until all commitments are met.

DIGITAL EQUIPMENT CORPORATION 146 Main Street Maynard, MA 01754

1984 FDD sales: \$137,000,000

1984 total net sales: \$5,584,000,000 Net income: \$329,000,000

Since 1976, DEC has produced large quantities of 8 inch one sided floppy drives, originally under a Calcomp license. All of these drives were produced for captive use with its own systems, and production has topped

out. DEC introduced its first 5.25 inch floppy, the RX50, along with the company's personal computer systems in late 1982 -- and has been producing large quantities during the last few years. The RX50 uses a single stepping motor to position heads on two 96 TPI one sided diskettes, and is adapted from a product acquired originally from T & E Engineering, a late 1970's floppy drive startup that never achieved large scale production.

DRIVETEC 2140 Bering Drive San Jose, CA 95131

Drivetec's advanced floppy drive was a half high 5.25 inch model offering 3.3 megabytes capacity, and employing embedded servo techniques to achieve adequate interchangability at 192 TPI. Drivetec was founded in 1981 by veterans of the floppy drive programs at IBM, Memorex and Shugart Associates, and made its first shipments in June, 1983. In November, 1983, the firm announced a license agreement allowing Eastman Kodak to market the drive. Drivetec found it difficult to perform all the functions of a pioneer on a tight budget. After a dominant customer abruptly stopped buying new drives and returned a large inventory of old ones, the company ran out of cash and went out of business in early 1985.

EASTMAN KODAK COMPANY 343 State Street Rochester, NY 14650

1984 total net sales: \$10,600,000,000 Net income: \$923,000,000

Although the Spin Physics operation of Eastman Kodak had previously introduced flexible disk media using isotropic particulate coatings, Kodak's action in licensing the Drivetec embedded servo 5.25 inch drive was the firm's first step into disk drive hardware. Production started in 1984 at the Rochester, New York, facilities. Sales for the floppy drive program include direct OEM sales by Eastman Kodak, plus OEM marketing by Data Technology Corporation, a Santa Clara controller manufacturer in which Kodak has an investment, and include direct marketing of a floppy subsystem in the IBM PC add-on market. Although not specifically announced, captive applications on Kodak equipment are also likely, eventually. In late 1985, the company announced 6.6 and 12 megagbyte versions of the drive with first shipments for the OEM market planned for mid-1986.

HI-TECH PERIPHERALS CORPORATION 15192 Triton Lane Huntington Beach, CA 92649

714/891-0027

Hi-Tech Peripherals was started in 1982, with founders from Xerox and Remex, to develop and manufacture 5.25 inch half high OEM flexible disk drives. Production started third quarter, 1983, at its Huntington Beach

facility, and in Hong Kong. In late 1984, Hi-Tech went into Chapter 11, caught in a cash shortage as a major customer suddenly returned excess purchases. The company remains in production, however, and hopes to be able to emerge from bankruptcy in early 1986.

INTERNATIONAL BUSINESS MACHINES CORPORATION Route 22 Armonk, NY 10504

914/765-1900

1984 FDD sales: \$531,100,000

1984 total net sales: \$45,937,000,000 Net income: \$6,582,000,000

IBM introduced the original one and two sided 8 inch flexible disk drives, and has used them on a wide variety of business systems, word processing systems, terminals and specialized equipment. After years of neglecting the minifloppy product area, IBM emerged as the world's largest buyer of OEM floppy drives, when it started purchasing two sided 48 TPI 5.25 inch drives for the hugely successful PC program. This choice established the two sided 48 TPI format as the mainstream minifloppy configuration for the worldwide computer industry. More recently, the IBM blessing has been given to 1.6 megabyte 5.25 inch drives and to two sided one megabyte 3.5 inch microfloppies, and these configurations may now be expected to become industry standards. IBM made extensive preparations to design and manufacture its own 5.25 inch and microfloppy drives, but abruptly cancelled the program in mid-1985 -- probably on the basis that current floppy drive models are available from numerous suitable vendors at prices that would be impossible to match with internal manufacturing. So it appears that IBM will rely on the outside world for its floppy drives, at least for the next few years.

INNOTRONICS Brooks Road Lincoln, MA 01773

617/259-0600

Innotronics set up operations in late 1977, when the key employees of Innovex, a pioneer floppy drive manufacturer, purchased the assets of the original firm at an auction forced by impatient bankers. Innotronics made small quantities of 8 inch one sided drives at Fall River, Massachusetts, until this year, for use in the firm's subsystems. Internal drive production has now been replaced by outside purchases, in recognition of today's floppy drive price levels.

IOMEGA CORPORATION 1821 West 4000 South Roy, UT 84067

1984 total net sales: \$51,117,000 Net income: \$2,521,000

Iomega has been successful in establishing production capability for its unique 8 inch drive, which uses a flexible disk spinning at 1500 RPM and maintains control of head/disk contact with the Bernoulli effect. A 5.25 inch version was added in mid-1983, and these OEM drives have been supplemented with 8 and 5.25 inch subsystems sold in the personal computer addon market. The 8 inch subsystem for the IBM PC market has been shipping since 1983 and has provided most of the company's outstanding revenue growth. Half high 8 inch drives are now the major products, including models introduced in 1985 which increase the original 10 megabytes capacity to 20 megabytes per drive. SCI Systems has been licensed to make Iomega drives for use with its own systems and for sale by Iomega. Nippon Chemi-Con has been licensed to make and sell Iomega drives in Japan, and Verbatim has been granted a media license.

MICRO PERIPHERALS, INC. Subsidiary of CTS Corporation 9754 Deering Avenue Chatsworth, CA 91311

1984 FDD sales: \$25,200,000

1984 total net sales: \$327,000,000 Net income: \$25,000.000

Micro Peripherals was acquired in mid-1983 by CTS Corporation, a diversified manufacturer of electronic components. After management changes, abortive product introductions, and the collapse of major customers, CTS announced in September, 1984, that it planned to sell Micro Peripherals, intact or in pieces. The firm's 1984 problems with ailing customers which cancelled orders or went into bankruptcy apparently were too much for CTS. Micro Peripherals operations ceased in late 1984, and the facilities and product lines were sold to off-shore firms.

MICROPOLIS CORPORATION 21123 Nordhoff Street Chatsworth, CA 91311

213/709-3300

1984 total net sales: \$60,147,000 Net income: \$819,000

As the pioneer in 100 TPI floppies, Micropolis was able to establish a thriving business, even though it remained the only source for the drives during the first three years. However, with many microcomputers oriented to business applications, the higher capacity of Micropolis' drives developed a following, and finally stimulated the introduction of competitive drives, the first 96 TPI models. However, with floppy drives now subject to intense price competition, Micropolis has phased out its floppy disk drive product line, in favor of high capacity 5.25 inch Winchesters.

MILTOPE CORPORATION 1770 Walt Whitman Road Melville, NY 11747

1984 FDD sales: \$3,500,000

1984 total net sales: \$43,500,000 Net income: \$4,000,000

8 inch flexible disk drives are manufactured internally by Miltope for use in its line of militarized peripherals, which includes disk, tape and bubble memory subsystems. Both one and two sided 8 inch drives are manufactured.

OMEK 1835 Dawns Way Fullerton, CA 92631

Omek is a new manufacturer of 5.25 inch flexible disk drives, started by veterans of various Memorex disk drive operations. After a start in Northern California, the firm moved in 1985 to a new Orange County location and is now producing half high 5.25 inch drives with up to 1.6 megabyte capacity, with major emphasis on low power and quiet operation.

PER SCI, INC. Subsidiary of EF Industries 12624 Daphne Hawthorne, CA 20250

After suffering a decline in shipments for its fast but expensive 8 inch floppy drive, PerSci was sold in late 1982 to EF Industries, a firm which has acquired other declining computer industry manufacturing operations in the past few years. PerSci's activities now include service and low volume manufacturing of the old PerSci floppy drive line, plus similar functions for discontinued 14 inch rigid disk cartridge lines acquired from other firms.

QUME CORPORATION
Subsidiary of International Telephone & Telegraph Corporation 2350 Qume Drive
San Jose, CA 95150

1984 FDD sales: \$83,700,000

1984 total net sales: \$12,800,000,000 Net income: \$448,000,000

Qume's floppy drive operations started in 1979, with a manufacturing license from YE Data. Except for some confusion when the firm reorganized its marketing and manufacturing programs in 1981, Qume has maintained continuous growth in the OEM market -- and received a big boost in 1983 by being selected as a vendor for half high 5.25 inch floppy drives to IBM for the PC Junior. However, Qume's management didn't care for today's floppy drive prices, and is closing down floppy drive manufacturing.

SHUGART CORPORATION Subsidiary of Xerox Corporation 475 Oakmead Parkway Sunnyvale, CA 94086

1984 FDD sales: \$261,200,000

1984 total net sales: \$8,792,000,000 Net income: \$367,000,000

From the beginning of the OEM flexible disk drive industry, Shugart was always number one in total shipments, but was passed up in 1982 by Tandon Corporation. The firm's growth rate slowed during recent years as the result of several factors: Loss of certain major customers which set up internal manufacturing programs or switched to other suppliers, prolonged technical difficulties in the late 1970's on two sided drives, and failure to achieve early introduction of new floppy drive configurations and features. Shugart's management used entrepreneurial-style rewards for the development and production teams assigned to the company's microfloppy and other projects in order to speed things up, resulting in timely production starts for some new products, including microfloppies. However, the firm's major growth products were half high 5.25 inch floppy drives manufactured on a contract basis by Matsushita Communication Industrial, with declining shipments for several older floppy configurations. In the end, Xerox management decided to stop the bleeding, and most of the Shugart operations were closed down in 1985. U.S. distribution rights to the half high 5.25 inch floppy products were sold to Matsushita. Only 8 inch floppy drives remain in production, but are sinking fast.

TANDON CORPORATION 20320 Prairie Street Chatsworth, CA 91311

1984 FDD sales: \$334,600,000

1984 total net sales: \$401,000,000 (FY end 9/84) Net income: \$29,400,000

Tandon Corporation started shipment of two sided 5.25 inch floppy drives in 1979, and by 1982 Tandon had also become the world leader in OEM floppy drives by aggressive introduction of new products and development of low cost manufacturing facilities through extensive vertical integration. firm still makes many of its own heads, and has added motors and subassemblies from related companies in India, while establishing an assembly facility in Singapore. IBM became Tandon's largest (and dominant) customer for floppy drives as the IBM PC grew to prominence, and IBM's purchases have been critical to keeping Tandon's OEM floppy drive revenues higher than any other company's. But with the collapse in floppy drive prices during the last year, even the low cost leader has found it impossible to stay profitable. The company is now scrambling to organize an entry into the IBM compatible personal computer business, starting with distribution in Europe, and is hoping the floppy drive business will provide enough cash to adequately launch the new venture. Tandon's patent on two-sided floppy heads may also help cash flow, as more Japanese companies sign up for licenses following Tandon's enforcement actions in the U.S. federal courts and the ITC.

TANDY CORPORATION
One Tandy Center
Fort Worth, TX 76102

817/390-3700

1984 FDD sales: \$73,500,000

1984 total net sales: \$2,737,000,000 Net income: \$282,000,000

Texas Peripherals was established in 1980, as a joint venture by Tandy and Datapoint Corporation. Production got underway in 1981 for both 5.25 and 8 inch drives, but Datapoint sold its interest in the joint venture to Tandy in late 1982, and the operation was moved to Fort Worth. After producing 5.25 inch drives at high production levels through 1984, the floppy drive operation was phased out in 1985, in view of today's low costs for OEM drives.

VERTIMAG SYSTEMS CORPORATION 2545 West County Road C Roseville, MN 55113

612/633-7161

For years, perpendicular recording technology has been widely expected to be an important part of the future of magnetic recording, and Vertimag hoped to use it in developing the market for high capacity flexible disk drives. The firm planned to install a continuous sputtering production line with the capability to produce several million diskettes per year. After first indicating that it would also offer drives, Vertimag switched to a strategy of concentrating on making the media for perpendicular recording available, and providing licensing and technical assistance to manufacturers of floppy drives which would be able to upgrade current products to use Vertimag media. Unfortunately, the time-scale required for such missionary activities was beyond that envisioned by the venture capitalists which funded the company, and support was withdrawn in 1985, except for a small staff performing contract research activities.

Asian Manufacturers

(1984 exchange basis used for Japanese companies: 240 Yen = \$1)

ALPS ELECTRIC CO., LTD. 1-7, Yukigawa Ohtsuka-cho Ohta-ku, Tokyo 145 Japan

1984 FDD sales: \$133,700,000

1984 total net sales: \$1,230,263,000 Net income: \$54,196,000

Alps Electric is a high-growth manufacturer of electronic components and subassemblies for television, audio, instruments and computer applications. Production of captive 5.25 inch floppy drives for use with Alps systems started several years ago, but has not been emphasized. The firm's big increase in floppy drive shipments came in 1981, with a rapid build-up of shipments to Apple Computer. Alps' shipments of one sided 5.25 inch drives have topped all other floppy drive manufacturers world-wide since 1981. Alps also started shipping 3.5 inch microfloppy drives in mid-1984, and is reported to have been selected by IBM as a microfloppy drive supplier for an unannounced new personal computer. Alps has also anounced a line of 5.25" and 3.5" rigid disk drives.

BROTHER INDUSTRIES 9-35, Horita-dori Mizuhoku, Nagoya 467 Japan

1984 total net sales: \$787,171,000 Net income: \$48,150,000

Brother is Japan's largest manufacturer of sewing machines, knitting machines and typewriters, with rapid growth in recent years in printers and other office equipment. Brother has developed a 3.5 inch microfloppy drive, a 1.0 inch high version announced at the 1985 Fall Comdex. First shipments to customers will occur in 1986.

CANON ELECTRONICS CO., INC. Subsidiary of Canon, Inc. 1248, Shimokagemori, Chichibu-city Saitama, 369-18 Japan

1984 FDD sales: \$38,100,000

1984 total net sales: \$3,459,950,000 Net income: \$145,954,000

Canon Electronics produces electronic subassemblies for Canon cameras, as well as other electronic components and systems. One and two sided 5.25 inch floppy drives have been in production since 1979 under a BASF

license, and the firm has added captive and OEM one third high drives of its own design. Canon also developed its own unique microfloppy using a 97 mm disk, but these drives have been dropped, and the firm began shipments of 3.5 inch microfloppies in late 1984. Floppy drives are produced for both captive applications and for sale to the OEM market, both domestic and export.

CHINON INDUSTRIES, INC. 21-17 Takashima 1-chome Suwa-City, Nagano 392 Japan

1984 FDD sales: \$36,200,000

1984 total net sales: \$107,508,000 Net income: \$4,075,000

Chinon is a manufacturer of cameras and auto radios, with worldwide distribution. Due to decreasing growth in the camera industry, Chinon intends to emphasize its data product lines in the future. The company produces printers as well as floppy disk drives. During 1984, the firm introduced its flexible disk drive product line, consisting of half high 5.25 inch drives and 3.5 inch microfloppies. In 1984, data products accounted for less than 10% of company revenues. Eastman Kodak is a minority shareholder in the firm, holding about 9.4% ownership.

CITIZEN WATCH CO., LTD. 2-1-1, Nishi-Shinjuku Shinjuku-ku, Tokyo 160 Japan

1984 total net sales: \$990,379,000 Net income: \$37,838,000

Citizen is steadily expanding its diversification into additional products, from its basic position of strength as Japan's second largest watch manufacturer. Watches are now down to 72% of sales, while machine tools and office equipment are rapidly rising. In addition to printers, displays, and small computers, Citizen introduced 3.5 inch microfloppies in 1984, offering the first one-inch floppy drive and has begun an aggressive sales program in the U.S. and Europe, aimed at the OEM market.

COPAL CO., LTD. 2-16-20, Shimura Itabashi-ku, Tokyo 174 Japan

1984 total net sales: \$217,313,000 Net income: \$3,813,000

Starting with camera shutters, still the firm's largest product, Copal has diversified into a wide range of electronic components, photographic equipment, clocks, machine tools and printers. Copal has been involved in contract manufacturing for floppy drives, and announced its own 3.5 inch

microfloppy drives for shipment in early 1985. A line of 5.25" drives is also in production. Fujitsu, Ltd. has a 6.5% ownership position in Copal and has supplied key personnel to assist in joint product development efforts.

FUJITSU LIMITED 6-1, Marunouchi 2-chome Chiyoda-ku, Tokyo 100 Japan

1984 total net sales: \$5,041,129,000 Net income: \$277,788,000

Despite its role as Japan's leading computer manufacturer and a major participant in the worldwide market for OEM rigid disk drives, Fujitsu was not a participant in the flexible disk drive industry until 1984, except as a buyer of OEM drives for use with its systems. The firm announced in Japan a 1.6 megabyte half high 5.25 inch floppy drive and followed with 3.5 inch microfloppies. In 1985, marketing of floppy drives began in the U.S., with production to be provided by Copal. Fujitsu and Copal have publicly disclosed work on a 3.3 megabyte drive, but no product announcement has been made in 1985.

GOLD STAR TELE-ELECTRIC CO., LTD. Kukdong Building, #60-1, Choongmu-Ro 3-Ka Choong-Ku, Seoul South Korea

A member of the Lucky-Gold Star Group, one of Korea's major industrial families, Gold Star Tele-Electric is a diversified manufacturer of telecommunication equipment, automation systems and computer peripherals. In an effort to expand beyond existing terminal and printer products, the company markets half high 5.25 inch floppy drives with distribution limited, so far, to Korea. Sales in the U.S. have been delayed due to a lawsuit by Tandon Corporation claiming improper use of Tandon product designs by ex-employees.

HITACHI, LTD. 6-2, Otemachi 2-chome Chiyoda-ku, Tokyo 100 Japan

1984 FDD sales: \$79,300,000

1984 total net sales: \$18,196,433,000 Net income: \$696,308,000

While Hitachi is Japan's largest electric and electronics manufacturer, only about a fifth of its total sales are generated by the computer industry. Hitachi has been making 8 inch floppy drives since 1976 for both captive and OEM applications, and is currently a leader in the Japanese domestic OEM market for two sided 8 inch drives. In 1982, the firm entered the 5.25 inch market, and also joined in the 3.0 inch micro-

floppy standard being promoted by Hitachi, Matsushita Electric Industrial, and Hitachi's magnetic media subsidiary, Maxell. Hitachi has taken something of a leadership role in introducing high capacity flexible disk drives designed to use high density particulate media developed by Maxell, including a 9.6 megabyte 8 inch drive and a 6.5 megabyte 5.25 inch drive. The firm has also made technology announcements concerning vertical recording.

JANOME SEWING MACHINE CO., LTD. 1-1, Kyobashi 3-chome Chuo-ku, Tokyo 104 Japan

1984 total net sales: \$328,408,000 Net income: \$12,325,000

Janome is one of the world's leaders in consumer and industrial sewing machines, and supplies private label sewing machines to Sears. Due to slow growth in its basic field, Janome has started to expand into such fields as printers and disk drives. In October, 1983, the firm announced a 3 inch OEM microfloppy drive for delivery in mid-1984, and followed up with a 3.5 inch OEM drive in late 1984.

KYOCERA CORPORATION 52-11, Inouecho, Higashino Yamashinaku, Kyoto 607 Japan

1984 total net sales: \$1,046,583,000 Net income: \$53,858,000

Kyocera has 70% of the worldwide market for ceramic IC packages, and has launched a broad program of expansion into manufacture of audio equipment, office automation and other electronic equipment. Included in the expansion plans are disk drives, and the firm made its first showing of a 5.25 inch flexible disk drive in 1984 at Hanover Fair. This product was superseded by a 1.0 megabyte 3.5 inch product introduced in 1985. Kyocera has also begun to make 3.5 inch rigid disk drives designed by La Pine Technology.

LUNG HWA ELECTRONICS CO., LTD. 33, Pao-Hsing Road, 5th Floor Hsin-Tien, Taipei Taiwan

1984 total net sales: \$7,000,000

Established in 1973, Lung Hwa offers 5.25 inch and 3.5 inch floppy disk drives. Most are shipped to the U.S. add-on market for use with home computers. A line of controller cards is also supplied.

MATSUSHITA COMMUNICATION INDUSTRIAL CO., LTD. 4-3-1 Tsunashima-Higashi Kohoku-ku, Yokohama 223 Japan

1984 FDD sales: \$76,100,000

1984 total net sales: \$1,211,479,000 Net income: \$53,858,000

Matsushita Communication Industrial is a member of the Matsushita Electric Industrial group, a worldwide giant in appliances and electronics. MCI manufactured most of the Shugart floppy drive line under license for the Japanese OEM market. MCI later added floppy drives of its own design, including half high 5.25 inch and 3.5 inch microfloppy drives, with high level production now underway at a new plant at Hanamaki. The firm made half high 5.25 inch drives on a contract manufacturing basis for Shugart and in 1985 acquired the rights to market them in the United States. MCI also has major customers for its OEM drives in Japan, including IBM.

MATSUSHITA ELECTRIC INDUSTRIAL CO., LTD. 1006, Kadoma, Kadoma City Osaka 571 Japan

1984 total net sales: \$19,669,475,000 Net income: \$993,188,000

MEI's Panasonic, National, Technics and Quasar brandnames are among the most widely known in the world for appliances, consumer electronics and communications equipment. MEI has joined with Hitachi in attempting to establish a 3.0 inch microfloppy standard, and now manufactures 3.0 inch microfloppy drives for the worldwide OEM market.

MITAC, INC 75 Nanking East Road, Section 4 Taipei Taiwan

Mitac is a ten year old firm which started as an importer and system integrator of U.S. and European computer systems and has evolved into a manufacturer of microcomputers, terminals and flexible disk drives. The firm initially acquired a Shugart license, and has more recently designed its own half high 5.25 inch drive, sold mainly in the personal computer add-on market, but also as an OEM drive.

MITSUBISHI ELECTRIC CORPORATION 2-3, Marunouchi 2-chome Chiyoda-ku, Tokyo 100 Japan

1984 FDD sales: \$169,400,000

1984 total net sales: \$7,253,163,000 Net income: \$161,975,000

Mitsubishi Electric is a leader in the Japanese domestic small business systems market, and one of the country's leading electronic and electrical products manufacturers. Captive 8 inch drives have been used with the firm's Melcom systems for several years, and the firm also participates in the domestic OEM market. A family of half high two sided 5.25 inch drives was introduced in 1982, with capacities up to 2.0 MB. Mitsubishi also started shipping a 3.5 inch microfloppy drive in 1983 and introduced a 2.0 megabyte version in 1985. Production of flexible disk drives has been moved to expanded facilities at Mitsubishi's Koriyama Works.

MITSUMI ELECTRIC CO., LTD. 8-8-2, Kokuryomachi Chofu-City, Tokyo 182 Japan

1984 FDD sales: \$10,000,000

1984 total net sales: \$333,863,000 Net income: \$12,367,000

Mitsumi is a leading manufacturer of electronic subassemblies and components, including magnetic heads. The firm has a joint venture facility with Commodore, named Newtronics, to produce 5.25 inch and 3.5 inch floppy drives. In 1984 Mitsumi introduced a very low cost 2.8 inch drive using a special Maxell disk under the name "Quick Disk", which uses a single spiral track with 64,000 kilobytes capacity.

NEC CORPORATION 33-1 Shiba Gochome Minato-ku, Tokyo 108 Japan

1984 FDD sales: \$373,600,000

1984 total net sales: \$7,341,083,000 Net income: \$185,708,000

About one fifth of NEC's revenues are generated by computer mainframes, small business systems, minicomputers and desktop systems -- and the firm is a leader in the growing personal computer market. Since 1978 the company has manufactured two sided 8 inch floppy drives, and was one of the earliest firms to offer half high 8 inch drives, with shipments starting in late 1981. Most of NEC's floppy drive shipments have been for captive applications, with total revenues putting the firm in a leadership position in total DISK/TREND revenues. 3.5 inch microfloppy drives and half high 5.25 inch drives were introduced in 1984.

OKI ELECTRIC INDUSTRY CO., LTD. 1-17-12, Toranomon Minato-ku, Tokyo 105 Japan

1984 total net sales: \$1,439,063,000 Net income: \$124,129,000

Oki is a diversified manufacturer of electronic communications and data processing equipment, with a major role in the Japanese market for terminals. For several years the company has manufactured 8 inch one side floppy drives at low levels for captive applications. In 1983, the firm introduced one third high 5.25 inch drives for captive and OEM usage.

ORIENTAL PRECISION COMPANY, LTD. Tae Wha Building, 11th Floor 194-27 Insa-dong, Chongno-gu Seoul, Korea

OPC, established in 1953, is a diversified producer of electronic products and systems including terminals, telecommunication products, small computers and radio products. The firm is preparing to manufacture a line of 5.25 inch floppy drives under a license from Teac, and is also licensed by SyQuest to produce a 3.9 inch rigid cartridge drive.

RICOH CO., LTD. 1-3-6 Naka-Magome Ohta-ku, Tokyo 143 Japan

1984 FDD sales: \$20,200,000

1984 total net sales: \$1,964,033,000

Copiers, sensitized papers and photographic equipment provide the major part of Ricoh's revenues, but the firm has been investing in the growing line of data processing equipment now manufactured. Since 1979, Ricoh has made 8 inch floppy drives, in both one and two sided versions, originally under a Calcomp manufacturing license. The firm has introduced half high 5.25 inch drive and 3.5 inch microfloppy drives intended for both captive and OEM applications.

Net income: \$63,263,000

SAMSUNG PRECISION INDUSTRIES CO., LTD. Subsidiary of the Samsung Group Seoul South Korea

Shugart granted a license to Samsung in 1983, for manufacturing and marketing the Shugart 5.25 inch floppy drives in South Korea. The firm is currently making only full size drives.

SANKYO SEIKI MFG. CO., LTD. 17-2, 1-chome, Shinbashi Minato-ku, Tokyo 105 Japan

1984 FDD sales: \$8,400,000

1984 total net sales: \$356,017,000 Net income: \$2,883,000

Sankyo Seiki is a leading manufacturer of musical movements, industrial robots and a wide variety of small electromechanical components used in cameras, video recorders, timers and other products. Since 1981, the firm has been shipping a spiral track flexible disk drive for word processing, program loading and special industrial applications. Since mid-1983, the company has also been shipping a 3 inch microfloppy, and in mid-1984 added 3.5 inch microfloppies.

SEIKO EPSON CORPORATION 3-5, Owa 3-chome, Suwa-shi Nagano, 392 Japan

1984 FDD sales: \$105,100,000

Seiko Epson is the new name for the privately held Suwa Seikosha/Epson group owned by members of the Hattori family, who also control Japan's Seiko companies active in watches and electronics. Epson is best known for matrix printers, now used worldwide with personal computers. Epson also manufactures line printers, LCD's, paper tape equipment, watch components, and its own portable computer. The first Epson floppy drive was a captive 5.25 inch one third high unit first shipped in 1982 and used with the Epson portable computer. Starting in October, 1983, Epson added an OEM floppy drive product line with a variety of 5.25 and 3.5 inch models, including 3.5 inch drives with very low power requirements. The 5.25 inch drives include both one third high and half high units. At the 1985 Fall Comdex, Seiko Epson showed a 2.5 inch floppy disk drive prototype, with media to be available from Maxell.

SEIKOSHA CO., LTD. Subsidiary of Hattori Seiko Co., Ltd. 4-1-1, Taihei Sumida-ku, Tokyo 130 Japan

Seikosha is a diversified manufacturer of clocks, camera shutters, semiconductors, small computers and printers, and a key member of the Seiko group. As part of an expansion in the computer area, Seikosha designed and was preparing to manufacture microfloppy drives using the Dysan 3.25 inch diskette by the end of 1984 -- but was left stranded by collapse of the Dysan/Tabor efforts in the U.S. A 3.5 inch microfloppy was introduced in 1985.

SHINWA CO., LTD. 4-12-17, Yayoi-cho Nakano-ku, Tokyo 164 Japan

Primarily known for automotive electronics, Shinwa is also manufacturing 5.25 inch and 3.5 inch floppy disk drives. The first shipments of floppy drives began in 1984.

SONY CORPORATION 6-7-35, Kita-Shinagawa Shinagawa-ku, Tokyo 141 Japan

1984 FDD sales: \$110,000,000

1984 total net sales: \$5,319,600,000 Net income: \$297,629,000

As it becomes more difficult to meet Sony's growth objectives in the consumer electronics market, several portions of which appear saturated, the firm's management has made it clear that major expansion in office products markets is planned. Among the products announced so far are word processing and personal computer equipment -- both of which use the Sony 3.5 inch microfloppy which has been shipping since late 1981. The drive has also been offered worldwide as an OEM product, with growing success. After initially taking a somewhat stiff posture on granting licenses, Sony demonstrated flexibility in working with the U.S. manufacturers concerned with establishing common standards. The result was agreement on the 3.5 inch media standard by Sony and several U.S. drive and media manufacturers -- and a growing number of Japanese firms rushing to make 3.5 inch microfloppy drives. After a big early boost when Hewlett-Packard selected Sony's drive for a variety of personal computers, there was a two year period of attack from contentious sponsors of rival standards, but the industry consensus on the Sony media standard is now firmly established. Sony's microfloppy drive and media shipments have grown, as Apple chose the drive for its Macintosh system and other systems manufacturers signed on. Sony has actively promoted a 2.0 megabyte, 3.5 inch media standard during 1985, which other Japanese firms have adopted, effectively inhibiting growth of the proposed 1.6 megabyte format. Sony is also an active producer of CD-ROM and write-once optical disk drives.

TEAC CORPORATION 3-7-3, Naka-cho Musashino, Tokyo 180 Japan

1984 FDD sales: \$177,700,000

1984 total net sales: \$314,492,000 Net income: \$6,808,000

TEAC is a leading manufacturer of consumer and professional audio recorders, but digital recording equipment is a growing portion of the firm's product mix, now accounting for over 70% of total revenues.

Shipments of 5.25 inch floppies for the worldwide OEM market started in 1978, and rapid growth has boosted TEAC to the second place position in worldwide OEM floppy drive revenues. Major products today are half high 5.25 inch drives, plus 3.0 and 3.5 inch microfloppy drives. In 1985, Teac announced a line of high capacity 3.5 inch products including a 2.0 megabyte model, plus one inch high models offering capacities up to one megabyte.

TOKYO ELECTRIC COMPANY, LTD. 14-10, 1-chome, Uchikanda Chiyoda-ku, Tokyo Japan

1984 FDD sales: \$41,200,000

1984 total net sales: \$593,271,000 Net income: \$18,063,000

Tokyo Electric is a member of the Toshiba group, and manufactures electronic cash registers, POS systems, lighting fixtures, household appliances, and a growing family of data processing products. The firm makes 5.25 inch floppy drives for the worldwide OEM market, with half high models added late in 1982. The company also added late in 1982 a small spiral track drive using 66 mm flexible disks, plus 3.5 inch microfloppy drives in early 1984.

TOKYO JUKI INDUSTRIAL CO., LTD. 1-23-3, Kabuki-cho Shinjuku-ku, Tokyo 160 Japan

1984 total net sales: \$351,288,000 Net income: \$2,071,000

Tokyo Juki is Japan's largest manufacturer of industrial sewing machines and offers a broad line of electric appliances, home sewing machines and typewriters. After an attempted diversification into computer peripherals and introduction of 3.5 inch microfloppy drives in 1984, the firm decided to withdraw from the market.

TOSHIBA CORPORATION 1-1-1, Shibaura Minato-ku, Tokyo 105 Japan

1984 FDD sales: \$95,800,000

1984 total net sales: \$11,278,792,000 Net income: \$245,850,000

Toshiba is one of Japan's major diversified electric and electronics manufacturers, with products ranging from heavy electric machinery to home electric appliances and communications equipment. Toshiba has a major share of the Japanese minicomputer and small business system markets. 8 inch floppy drives for both captive and OEM markets have been produced

since 1977, and the product line now consists of both 8 and 5.25 inch drives. Half high two sided 5.25 inch drives were added in 1982, with the more recent addition of both 3.0 and 3.5 inch microfloppy drives. Toshiba has actively promoted advanced technology, including optical drives. High capacity barium ferrite media has been proposed by the firm for 4 megabyte 3.5 inch floppy drives, which have been announced only on a preliminary basis.

VICTOR COMPANY OF JAPAN, LIMITED 4-1, Nihonbashi-Honcho Chuo-ku, Tokyo 103 Japan

1983 total net sales: \$2,721,946,000 Net income: \$96,708,000

JVC's revenues are generated mostly by consumer electronics products; the firm has been the beneficiary of sharp growth in home video tape recorder shipments, and VTRs account for almost 70% of total revenues. JVC is now expanding into computer peripherals, with 3.5 inch Winchester and flexible disk drives among its first products in the field. Half high 5.25 inch drives were first shipped in mid-1984 and the firm began shipping 3.5 inch microfloppies in early 1985.

VIDEO TECHNOLOGY, LTD. 23/F, Tai Ping Ind. Centre, Blk.1, Lot No. 1637 Ting Kok Road, Nam Hang Tai Po, N.T. Hong Kong

Video Technology is an eight year old Hong Kong firm active in manufacture of consumer electronics, personal computers and computer peripherals. The firm is now making half high 5.25 inch floppy drives which are marketed as OEM and add-on drives in the personal computer market.

WELTEC DIGITAL, INC. Subsidiary of Wearnes Brothers 2991 E. White Star Avenue Anaheim, CA 92806

The Remex flexible disk drive operation was sold to a group controlled by Wearnes Brothers, Singapore manufacturers of electronics products, in mid-1984. All manufacturing is now in Singapore, with marketing responsibility still maintained at the old Remex Anaheim location. Products are 5.25 inch drives.

WONG'S TECHNOLOGY, LTD.
Subsidiary of Wong's Industrial (Holdings) Ltd.
Sime Darby Industrial Building
8/F, 420 Kwun Tong Road
Kwun Tong, Kowloon
Hong Kong

1984 FDD sales: \$19,000,000

The Wong's Group is a major Hong Kong manufacturer of printed circuit boards and assembler of electronic products. The origins of this floppy drive manufacturing organization go back to the mid-1970s, in the form of Orbis and General Systems International, pioneer makers of OEM floppy drives. Both firms' product lines eventually ended up under Siemens ownership, and then were sold to World Storage Technology. In late 1983 Wong acquired complete ownership of World Storage Technology from other investors, and in the second half of 1984 completed moving manufacturing and engineering from California to Hong Kong. Only sales responsibility is now retained in the U.S. The products are 5.25 inch single and double sided drives.

YE DATA, INC. Subsidiary of Yaskawa Electric Mfg. Co., Ltd. 60, 1-1, Higashi-Ikebukuro 3-chome Toshima-ku, Tokyo 170

1984 FDD sales: \$105,900,000

1984 total net sales: \$530,096,000 Net income: \$6,292,000

Yaskawa Electric's heavy electric equipment is the largest segment of the company, but factory automation and data processing equipment is growing fast. The data processing products are the responsibility of YE Data, which first manufactured 8 inch one side floppy drives in 1974 under an Orbis license. YE Data became an early leader in the Japanese OEM markets for both 8 and 5.25 inch two sided drives, and has introduced half high drives in both disk dimensions. YE Data also cooperated with NTT on the standard for 1.6 MB 5.25 inch drives and has been shipping its version since early 1982. Microfloppy drives were added in 1984. YE Data's biggest sale of all came in 1984, with IBM's selection of the firm's 1.6 megabyte 5.25 inch drive for use with the PC AT.

European Manufacturers

(Exchange basis indicated for each firm)

BASF AG D-6700 Ludwigshafen West Germany

1984 FDD sales: \$40,900,000

(Basis: DM 280 = U.S.\$1)

BASF no longer markets floppy drives in the U.S., but continues with both 8 and 5.25 inch drives produced in Germany. The company first manufactured 8 inch one side drives in 1976, using rights to designs originated by GSI. 8 inch two sided drives were added in 1978, as were one and two sided 5.25 inch drives. BASF pioneered the two thirds high 5.25 inch drive, which has achieved major market share only in the European market, and in 1983 added one third high 5.25 inch drives which are obtained from Canon on a contract manufacturing basis.

DATA TRACK TECHNOLOGY LIMITED 7 Queensway, New Milton Hampshire BH25 5NN England

Data Track Technology initiated production in mid-1983 of a 5.25 inch flexible disk drive using a single stepping motor to position heads on two diskettes. This firm was formerly the UK distributor for comparable drives manufactured a few years ago by T & E Engineering, a California company which sold its product design to Digital Equipment Corporation. Data Track has stopped floppy drive production, unable to compete with current prices for floppy drives from Asia.

ELCOMATIC LTD
Subsidiary of British & Commonwealth Shipping Co., Ltd.
Kirktonfield Road
Nielston, Glasgow
Scotland

In July, 1981, Elcomatic acquired the 8 inch flexible disk product line of MFE. These drives had been manufactured mostly in a two sided version at plants in Salem, Massachusetts, and in Livingston, Scotland. Elcomatic moved manufacturing to a Glasgow plant and is continuing with plans to develop the European OEM market for 8 inch two sided floppy drives. The firm has announced a 96 TPI version of its 8 inch drives, plus half high 5.25 inch drives.

1985 DISK/TREND REPORT

INSTRUMENTATION AND AUTOMATION Boulevard Cherni Vrah, 57 1113 Sofia Bulgaria

Instrumentation and Automation has the charter from the Bulgarian government to develop personal computers and appropriate peripherals, and to establish high volume manufacturing facilities, in order to facilitate usage throughout the country. With assistance from ISOT, plus acquisition of tooling from outside countries, the organization is starting production of 5.25 inch flexible disk drives this year.

ISOT 51, Chapaev St. 1113 Sofia 49 Bulgaria

Isotimpex is the foreign trade organization for Bulgarian computer equipment and other electronic products. Disk drives manufactured by ISOT, the Bulgarian state computer organization, are exported to Eastern bloc countries and to China, with some magnetic media products also exported to Western countries. Rigid disk drives, in several older IBM configurations, have been produced for several years, later joined by one sided 8 inch and 5.25 inch floppy drives.

METRIMPEX/BRG V. Munnich F. u. 21 1051 Budapest Hungary

Metrimpex, the Hungarian trading company for electronic instruments, introduced in 1982 a microfloppy drive manufactured by Budapesti Radiotechnikai Gyar, the "Budapest Radio Works". This drive used 72 mm flexible disks in a rigid plastic cartridge, with recording at 100 TPI and 6250 BPI, offering a capacity of 200 KBytes. BRG's manufacturing start up for this drive suffered delays, and the program was abandoned after Sony's 3.5 inch format became the world standard.

OLIVETTI PERIPHERAL EQUIPMENT Subsidiary of Ing. C. Olivetti & C., S.p.A. via Torino, 603 10090 S. Bernardo d'Ivrea (Torino) Italy

1984 FDD sales: \$136,900,000

(Basis: L 1800 = U.S.\$1)

Olivetti has made many changes in the last few years. In order to stay competitive in the rapidly changing office equipment market, investments have been made in a long list of high technology growth firms, and older

Olivetti products have been discontinued. In 1980, Olivetti Peripheral Equipment was established as a consolidation of the firm's printer and disk memory activities. OPE now makes 5.25 inch Winchesters plus 8, 5.25, and 3.5 inch floppy drives at Ivrea, for OEM markets as well as the firm's established captive requirements. During 1984 and 1985, Olivetti has been engaged in a major build up of production for AT&T, its new major customer and part owner.

PHILIPS DATA SYSTEMS
Subsidiary of N. V. Philips Gloeilampenfabrieken
Eiserfelder Strasse 316
5900 Siegen-Eiserfeld
West Germany

1984 FDD sales: \$41,200,000

Although Philips' computer industry revenues contribute less than 5% of total company revenues, the firm's minicomputer, terminal and office computer products are sold throughout Europe. The company has found it difficult to maintain profitable operations in the disk drive business, however. A few years ago it phased out production of rigid disk drives, which were manufactured in Holland for several years, and in 1985 closed down its floppy drive program in Germany.

ROBOTRON VEB Robotron-Buchungsmaschinenwerk Karl-Marx-Stadt Annabergerstrasse 93 DDR-9010 Karl-Marx-Stadt East Germany

The Robotron group is the East German organization responsible for manufacture of computing and office equipment, communication equipment, electronic instruments and consumer electronics devices. The Robotron facility for peripheral equipment initiated manufacture of 5.25 inch one sided floppy drives during 1984, after several years of buying similar drives from outside sources for Robotron equipment.

VIDEOTON INDUSTRIE-AUSSENHALDELS AG 1068 Budapest VI., Szofiz u. 9 Hungary

Videoton is an Hungarian electronics manufacturing organization which makes peripherals and minicomputers for domestic use and for export to Eastern bloc countries. 8 inch, one side floppy drives have been in production for several years, offered as various subsystems and as OEM drives. A 5.25 inch, one side drive was added in 1980.

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